

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area KEMP QUARRIES / PRYOR STONE [62280] Machine Id WL104

Component Hydraulic System Fluid PETRO CANADA DURATRAN (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 sampled fluid changed filters $\)$

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

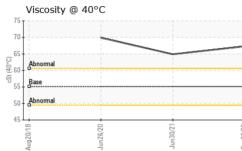
Fluid Condition

The condition of the fluid is acceptable for the time in service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084741	PCA0038105	PCA0019707
Sample Date		Client Info		20 Sep 2023	30 Jun 2021	26 Jun 2020
Machine Age	hrs	Client Info		223	904	677
Oil Age	hrs	Client Info		223	0	159
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3	9	18
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>10	1	0	2
Lead	ppm	ASTM D5185m	>10	<1	<1	0
Copper	ppm	ASTM D5185m		8	9	11
Tin	ppm	ASTM D5185m	>10	ہ <1	<1	0
Antimony	ppm	ASTM D5185m	210		0	4
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	<1
	ррш			U		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	110	5	100	60
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m	0.0	13	11	6
Manganese	ppm	ASTM D5185m	1	<1	<1	<1
Magnesium	ppm	ASTM D5185m	13	216	153	104
Calcium	ppm	ASTM D5185m	3610	543	1061	3134
Phosphorus	ppm	ASTM D5185m	1192	572	636	1070
Zinc	ppm	ASTM D5185m	1455	692	747	1277
Sulfur	ppm	ASTM D5185m	2641	2067	2466	4941
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	4	6	12
Sodium	ppm	ASTM D5185m		<1	2	6
Potassium	ppm	ASTM D5185m	>20	1	3	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	scalar	*Visual	>0.1	NEG	NEG	NEG
Emulsified Water	Scala	Visual	20.1	NLG		



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	Visc @ 40°C SAMPLE I	cSt	ASTM D445 method	55.14 limit/base	67.3	64.9	69.9
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