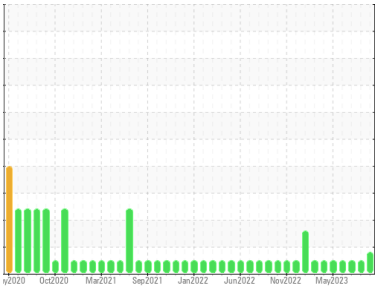
OIL DIAGNOSTICS

PROBLEM SUMMARY

Area
GRANITE [98482600]
Machine Id
KR-GR-003073 - DUMPER 7A - SOUTH (S/N GRIND A - 11513014)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

Sample Rating Trend



ADDITIVES

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Sulfur	ppm	ASTM D5185m	2500	▲ **398**	511	440
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE

Customer Id: KRAKIR
Sample No.: PCA0104795
Lab Number: 05967748
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

05 Sep 2023 Diag: Jonathan Hester

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report

21 Jul 2023 Diag: Don Baldridge

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

27 Jun 2023 Diag: Don Baldridge

NORMAL

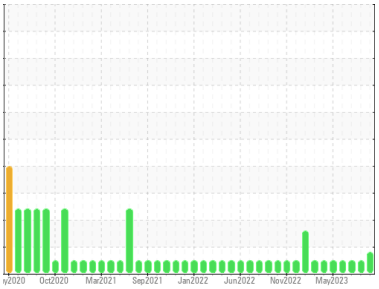
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ADDITIVES

Area
GRANITE [98482600]
Machine Id
KR-GR-003073 - DUMPER 7A - SOUTH (S/N GRIND A - 11513014)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0104795**	PCA0091780	PCA0101721
Sample Date		Client Info		**02 Oct 2023**	05 Sep 2023	21 Jul 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	1	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

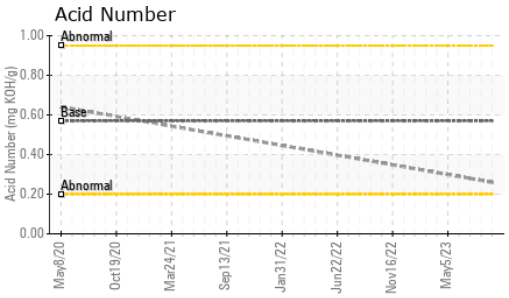
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	25	**0**	<1	0
Calcium	ppm	ASTM D5185m	200	**<1**	<1	0
Phosphorus	ppm	ASTM D5185m	300	**295**	332	315
Zinc	ppm	ASTM D5185m	370	**4**	0	2
Sulfur	ppm	ASTM D5185m	2500	▲ **398**	511	440

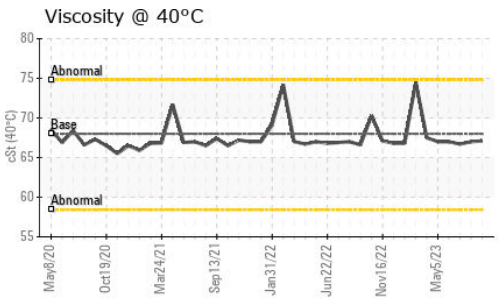
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	1	2
Sodium	ppm	ASTM D5185m		**0**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	---	5081
Particles >6µm		ASTM D7647	>2500	**---**	---	990
Particles >14µm		ASTM D7647	>640	**---**	---	40
Particles >21µm		ASTM D7647	>160	**---**	---	10
Particles >38µm		ASTM D7647	>40	**---**	---	0
Particles >71µm		ASTM D7647	>10	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**---**	---	20/17/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.26**	---	0.28

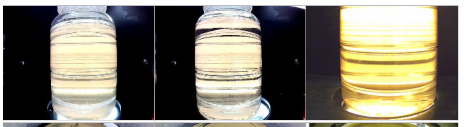
OIL ANALYSIS REPORT



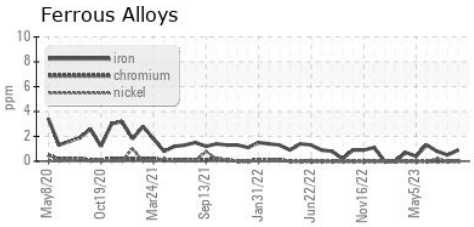


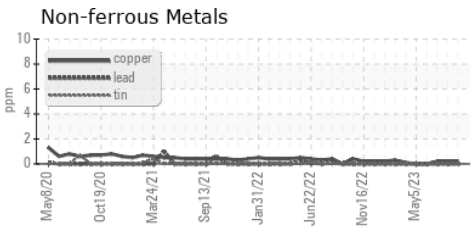
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

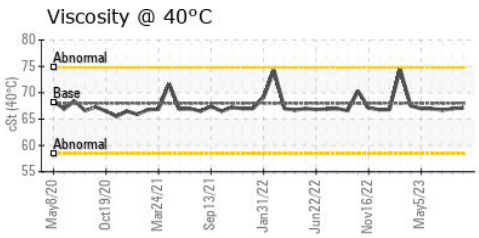
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**67.1**	67.0	66.7

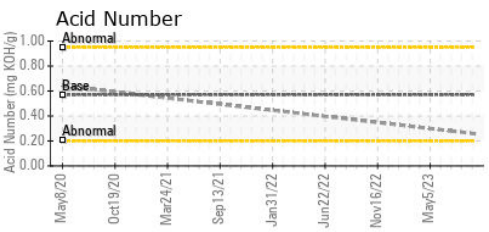
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0104795
Lab Number : 05967748
Unique Number : 10674299
Test Package : IND 2

Received : 03 Oct 2023
Diagnosed : 05 Oct 2023
Diagnostician : Angela Borella

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 PCA
2504 INDUSTRIAL DR
KIRKSVILLE, MO
US 63501
Contact: WALLACE WARD
wallace.ward@kraftheinzcompany.com
T: (660)627-1031
F: (660)627-5887