

PROBLEM SUMMARY

Sample Rating Trend

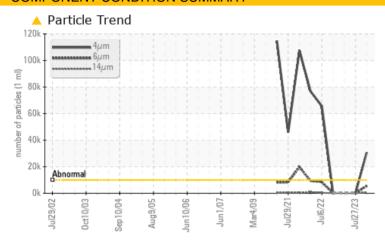


[98462334] Machine Id BLENDER 6

Component **Gearbox**

MOBIL SHC 630 (15 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status		ABNORMAL	NORMAL	ABNORMAL			
Particles >4µm	ASTM D7647 >10000	30683	270				
Particles >6µm	ASTM D7647 >2500	△ 5567	33				
Particles >14µm	ASTM D7647 >640	A 741	5				
Particles >21µm	ASTM D7647 >160	225	2				
Oil Cleanliness	ISO 4406 (c) >20/18/	′16 A 22/20/17	15/12/10				

Customer Id: KRANEW Sample No.: PCA0103588 Lab Number: 05968950 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

27 Jul 2023 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



02 Jun 2023 Diag: Don Baldridge

VIS DEBRIS



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



29 Jul 2022 Diag: Aaron Black

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





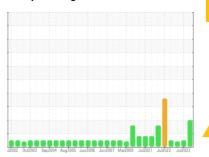
OIL ANALYSIS REPORT

Area [98462334] **BLENDER 6**

Component

Gearbox

MOBIL SHC 630 (15 GAL)



Sample Rating Trend



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in

SAMPLE INFOR	RMATIO	N method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0103588	PCA0094148	PCA009416
Sample Date		Client Info		29 Sep 2023	27 Jul 2023	02 Jun 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR META	LS	method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>200	5	4	7
Chromium	ppm	ASTM D5185m	>15	<1	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Γitanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
_ead	ppm	ASTM D5185m	>100	<1	0	0
Copper	ppm	ASTM D5185m	>200	0	0	0
Γin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		<1	1	0
Calcium	ppm	ASTM D5185m		2	0	2
Phosphorus	ppm	ASTM D5185m		418	486	464
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		1438	1834	1959
CONTAMINAL	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	21	20	20
Sodium	ppm	ASTM D5185m		2	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	0
FLUID CLEAN	ILINES	S method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ 30683	270	
Particles >6µm		ASTM D7647	>2500	<u> </u>	33	
Particles >14µm		ASTM D7647	>640	<u>^</u> 741	5	
Particles >21µm		ASTM D7647	>160	<u>225</u>	2	
Particles >38µm		ASTM D7647	>40	13	1	
Particles >71µm		ASTM D7647	>10	1	1	
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<u>22/20/17</u>	15/12/10	
FLUID DEGRA	DATIO	\ method	limit/base	current	history1	history2
		40714 00045		0.40	0.40	0.50

0.49

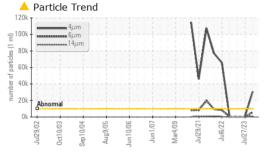
Acid Number (AN) mg KOH/g ASTM D8045

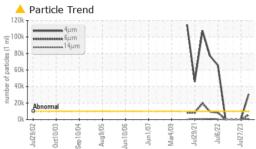
0.49

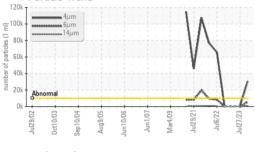
0.53

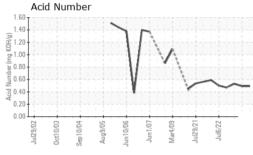


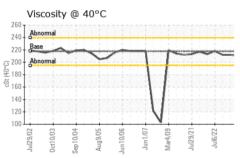
OIL ANALYSIS REPORT









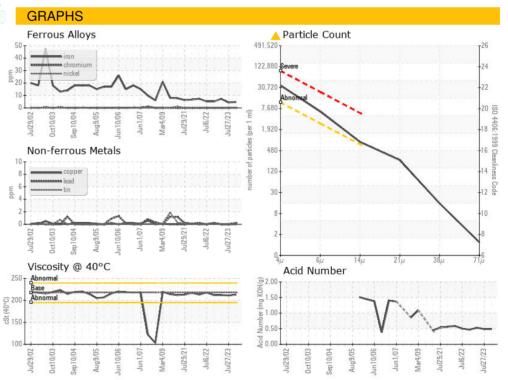


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPI	ERITES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	213	211	212

SAMPLE IMAGES	method	limit/base	current	history1	history2
O/ WIT EL HVI/ (GLO			040		

Color **Bottom**







Laboratory Sample No. Lab Number **Unique Number**

: 10675501

: PCA0103588 : 05968950

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Diagnosed Diagnostician

: 04 Oct 2023 : 05 Oct 2023 : Angela Borella

Test Package : IND 2 (Additional Tests: PrtCount) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - New Ulm - Plant 8302

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