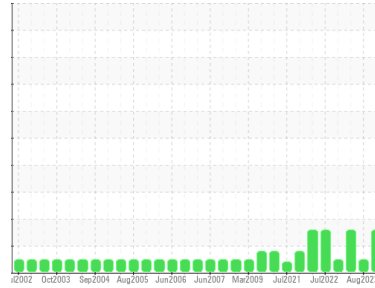


# PROBLEM SUMMARY

## Sample Rating Trend



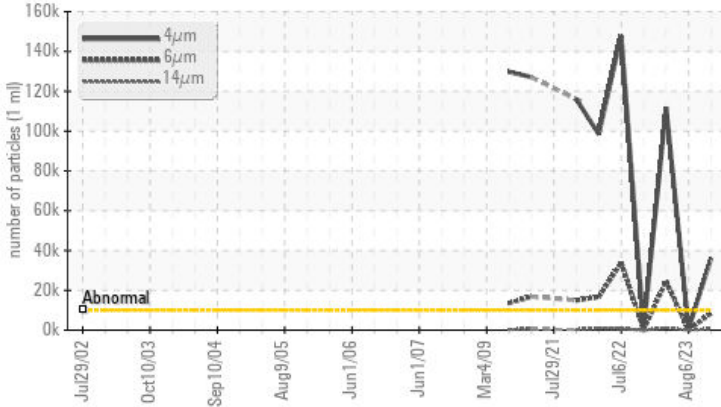
ISO



Area  
**[98462334]**  
Machine Id  
**BLENDER 11**  
Component  
**Gearbox**  
Fluid  
**GEAR OIL ISO 320 (15 GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ <b>36127</b>	560	▲ 111815
Particles >6µm	ASTM D7647	>2500	▲ <b>8384</b>	99	▲ 24644
Particles >14µm	ASTM D7647	>640	▲ <b>646</b>	6	▲ 1067
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ <b>22/20/17</b>	16/14/10	▲ 24/22/17

Customer Id: KRANEW  
Sample No.: PCA0103593  
Lab Number: 05968951  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 06 Aug 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Jun 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 08 Aug 2022 Diag: Doug Bogart

NORMAL



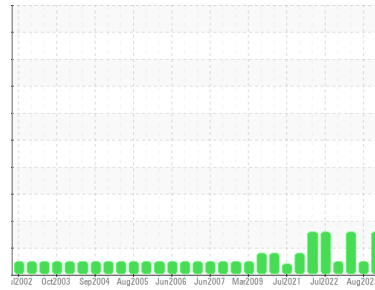
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Area  
**[98462334]**  
 Machine Id  
**BLENDER 11**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 320 (15 GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0103593</b>	PCA0099633	PCA0092057
Sample Date	Client Info	<b>29 Sep 2023</b>	06 Aug 2023	02 Jun 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>44</b>	44	65
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>3</b>	<1	<1
Lead	ppm	ASTM D5185m >100	<b>2</b>	<1	<1
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	<b>0</b>	0	<1
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 15	<b>1</b>	1	2
Manganese	ppm	ASTM D5185m	<b>2</b>	2	2
Magnesium	ppm	ASTM D5185m 50	<b>1</b>	2	0
Calcium	ppm	ASTM D5185m 50	<b>2</b>	0	<1
Phosphorus	ppm	ASTM D5185m 350	<b>417</b>	474	439
Zinc	ppm	ASTM D5185m 100	<b>17</b>	9	6
Sulfur	ppm	ASTM D5185m 12500	<b>9352</b>	10106	10981

### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>18</b>	15	13
Sodium	ppm	ASTM D5185m	<b>2</b>	2	2
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0

### FLUID CLEANLINESS

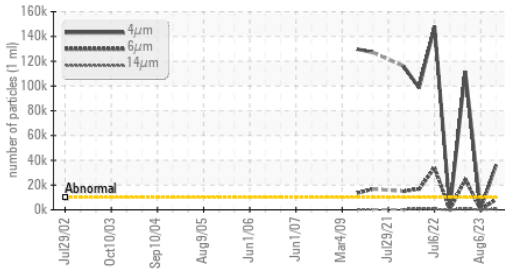
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 36127</b>	560	▲ 111815
Particles >6µm	ASTM D7647 >2500	<b>▲ 8384</b>	99	▲ 24644
Particles >14µm	ASTM D7647 >640	<b>▲ 646</b>	6	▲ 1067
Particles >21µm	ASTM D7647 >160	<b>154</b>	2	158
Particles >38µm	ASTM D7647 >40	<b>3</b>	1	10
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 22/20/17</b>	16/14/10	▲ 24/22/17

### FLUID DEGRADATION

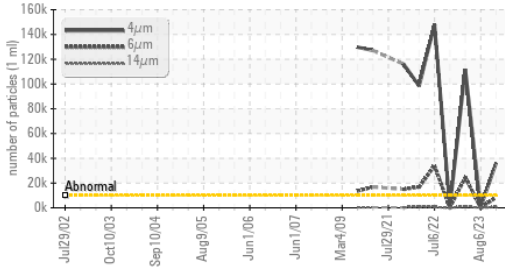
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.72</b>	0.77	0.82

# OIL ANALYSIS REPORT

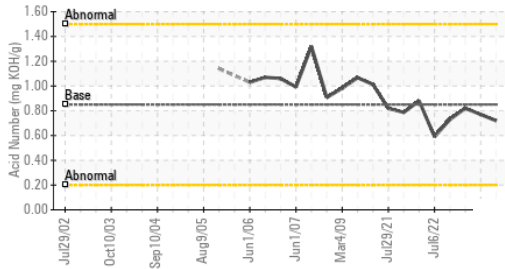
## ▲ Particle Trend



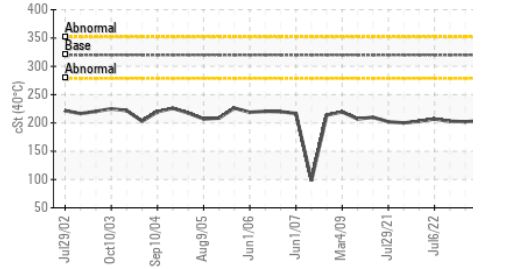
## ▲ Particle Trend



## Acid Number



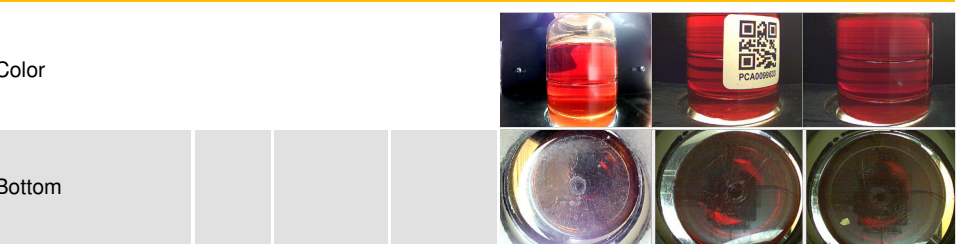
## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

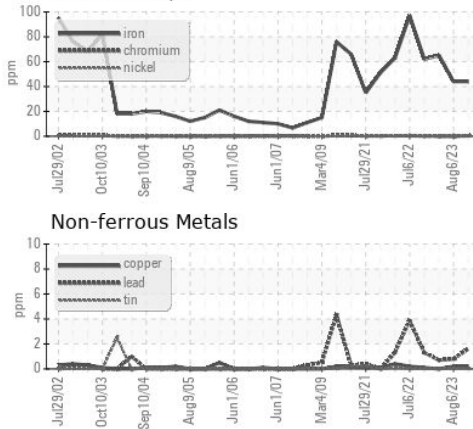
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	203	204	202

## SAMPLE IMAGES

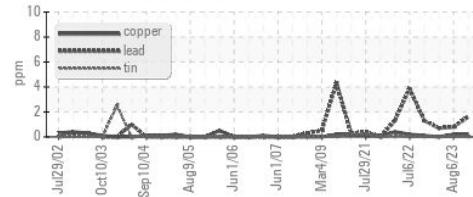


## GRAPHS

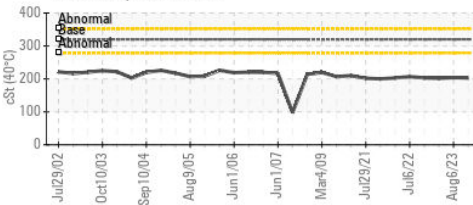
### Ferrous Alloys



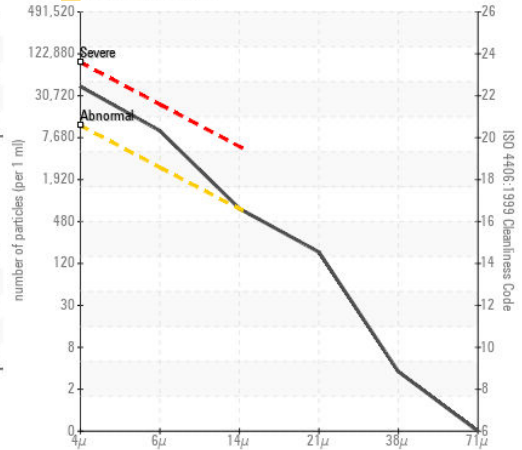
### Non-ferrous Metals



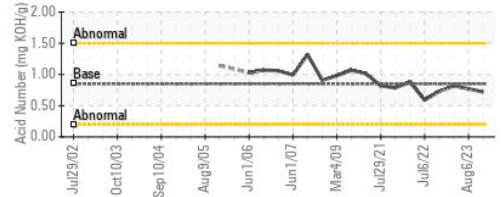
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0103593 **Received** : 04 Oct 2023  
**Lab Number** : 05968951 **Diagnosed** : 05 Oct 2023  
**Unique Number** : 10675502 **Diagnostician** : Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)