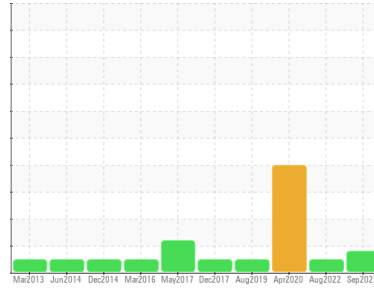


PROBLEM SUMMARY

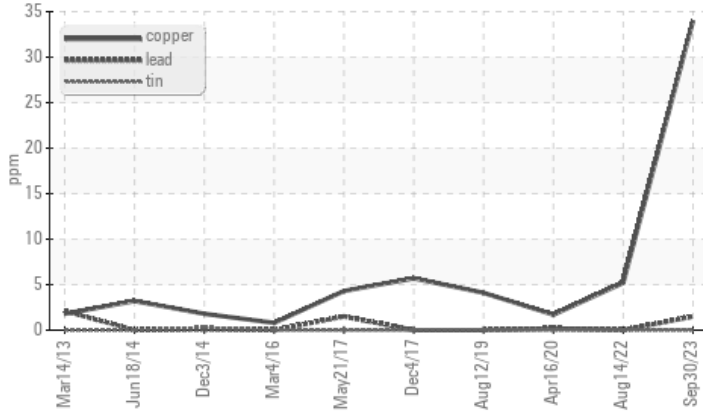
Area
EVAPORATION [908001466]
 Machine Id
[EVAPORATION] TK-06207 TK-06207
 Component
Hydraulic System
 Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- QTS)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | ABNORMAL | NORMAL | ABNORMAL |
|---------------|-----|-------------|-----|----------|--------|----------|
| Copper | ppm | ASTM D5185m | >20 | ▲ 34 | 5 | 2 |

Customer Id: HERHER
 Sample No.: PCA0103718
 Lab Number: 05968953
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

14 Aug 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Apr 2020 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 Aug 2019 Diag: Don Baldrige

NORMAL



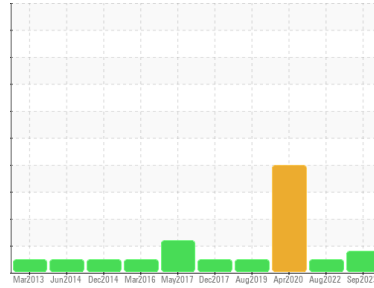
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
EVAPORATION [908001466]
 Machine Id
[EVAPORATION] TK-06207 TK-06207
 Component
Hydraulic System
 Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (--- QTS)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The copper level is abnormal.

Contamination

The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PCA0103718 | PCA0069168 | PCA0006995 |
| Sample Date | Client Info | 30 Sep 2023 | 14 Aug 2022 | 16 Apr 2020 |
| Machine Age | hrs | Client Info | 0 | 3000 |
| Oil Age | hrs | Client Info | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | ABNORMAL | NORMAL | ABNORMAL |

WEAR METALS

| method | limit/base | current | history1 | history2 | |
|----------|------------|-----------------|--------------|----------|----|
| PQ | ASTM D8184 | 14 | 6 | 16 | |
| Iron | ppm | ASTM D5185m >20 | <1 | 1 | 0 |
| Chromium | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | 2 | 0 | 0 |
| Lead | ppm | ASTM D5185m >20 | 2 | 0 | <1 |
| Copper | ppm | ASTM D5185m >20 | ▲ 34 | 5 | 2 |
| Tin | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 | |
|------------|------------|-------------|--------------|----------|-----|
| Boron | ppm | ASTM D5185m | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | <1 | 3 | 1 |
| Phosphorus | ppm | ASTM D5185m | 420 | 459 | 439 |
| Zinc | ppm | ASTM D5185m | 25 | 16 | 0 |
| Sulfur | ppm | ASTM D5185m | 559 | 492 | 455 |

CONTAMINANTS

| method | limit/base | current | history1 | history2 | |
|-----------|------------|-----------------|--------------|----------|----|
| Silicon | ppm | ASTM D5185m >15 | 3 | 0 | <1 |
| Sodium | ppm | ASTM D5185m | <1 | <1 | 0 |
| Potassium | ppm | ASTM D5185m >20 | <1 | 0 | 3 |

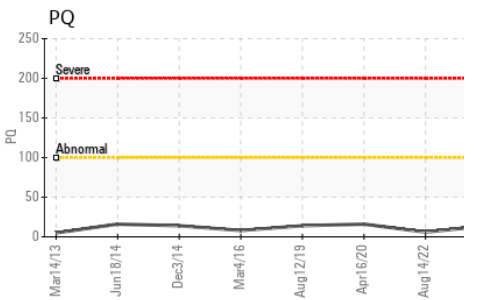
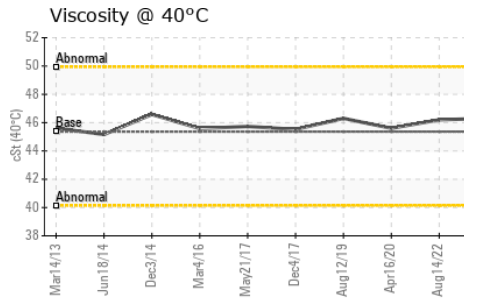
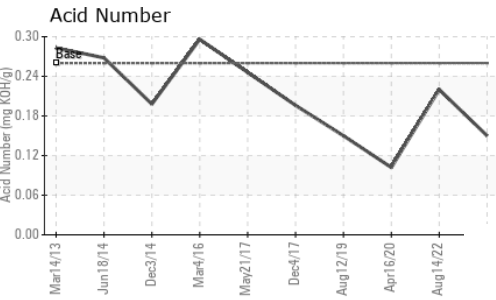
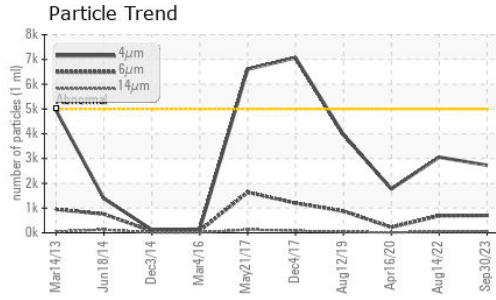
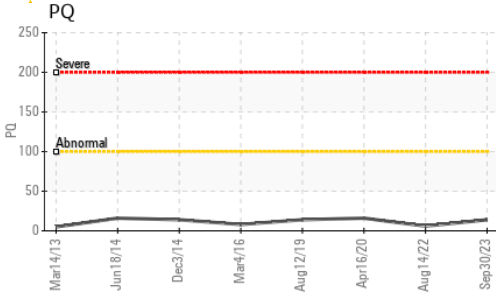
FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 | |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | 2730 | 3054 | 1768 |
| Particles >6µm | ASTM D7647 | >1300 | 701 | 692 | 223 |
| Particles >14µm | ASTM D7647 | >160 | 49 | 47 | 11 |
| Particles >21µm | ASTM D7647 | >40 | 16 | 10 | 3 |
| Particles >38µm | ASTM D7647 | >10 | 1 | 1 | 0 |
| Particles >71µm | ASTM D7647 | >3 | 1 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 19/17/13 | 19/17/13 | 18/15/11 |

FLUID DEGRADATION

| method | limit/base | current | history1 | history2 | |
|------------------|------------|-----------------|-------------|----------|-------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.26 | 0.15 | 0.22 | 0.102 |

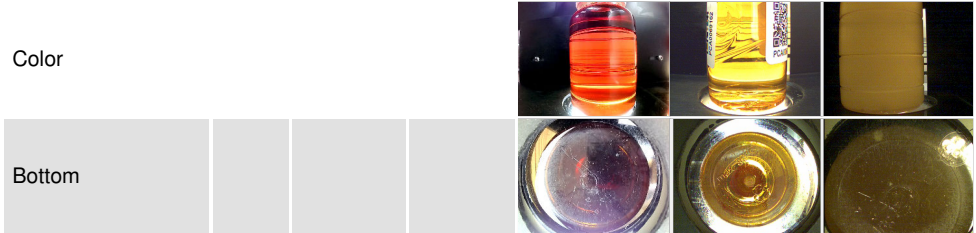
OIL ANALYSIS REPORT



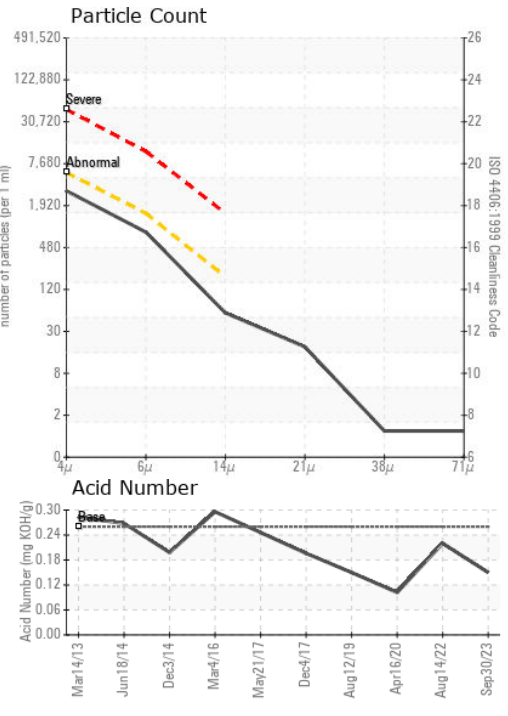
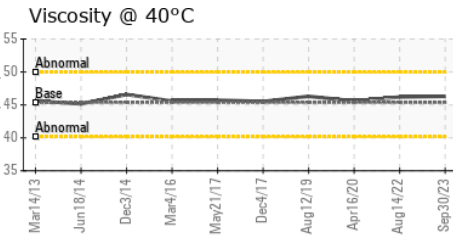
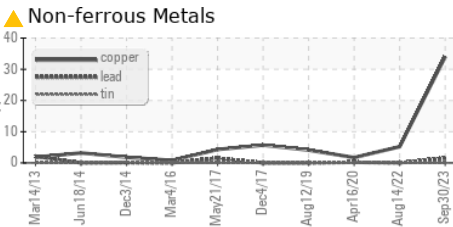
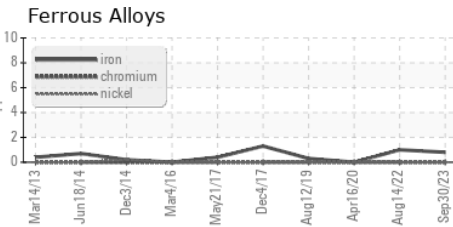
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | ▲ HAZY |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | ▲ 2.0 |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 45.36 | 46.2 | 45.6 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103718 **Received** : 04 Oct 2023
Lab Number : 05968953 **Diagnosed** : 05 Oct 2023
Unique Number : 10675504 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033
 Contact: CLINTON ZOHNER
 clintzohner@hersheys.com
 T: (717)374-4846
 F: (717)374-4594

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)