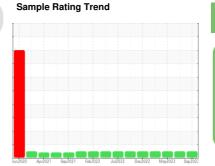


OIL ANALYSIS REPORT





KEMP QUARRIES / PRYOR STONE [66213] WL138 Component

Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

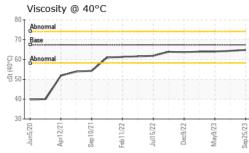
| PETRO CANADA HI | (| ····/ | Jun2020 Ap | vr2021 Sep2021 Feb20: | 22 Jul2022 Dec2022 May20 | 23 Sep2023 | |
|--|---------------------------------|------------|-------------|-----------------------|--------------------------|-------------|---------------------|
| DIAGNOSIS | SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Recommendation | Sample Number | | Client Info | | PCA0084270 | PCA0084535 | PCA0083956 |
| Resample at the next service interval to monitor. (Customer Sample Comment: Pm2 performed. All oil samples taken. Engine oil, transmission oil, and all filters changed,) | Sample Date | | Client Info | | 25 Sep 2023 | 26 Jul 2023 | 09 May 2023 |
| | Machine Age | hrs | Client Info | | 32588 | 32144 | 31544 |
| | Oil Age | hrs | Client Info | | 1044 | 32144 | 2205 |
| | Oil Changed | | Client Info | | Oil Added | N/A | Changed |
| 'ear I component wear rates are normal. | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| Contamination There is no indication of any contamination in the oil. | WEAR METAL | S | method | limit/base | current | history1 | history2 |
| | Iron | ppm | ASTM D5185m | >20 | 7 | 7 | 14 |
| | Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | 2 |
| Fluid Condition | Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| The condition of the oil is acceptable for the time in service. | Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | >10 | 3 | 2 | 8 |
| | Lead | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Copper | ppm | ASTM D5185m | | 2 | 2 | 3 |
| | Tin | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | 2.10 | 0 | <1 | 0 |
| | Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | ADDITIVES | | method | limit/base | current | history1 | history2 |
| | Boron | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| | Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | 0 | <1 | <1 |
| | Manganese | ppm | ASTM D5185m | | 0 | 0 | <1 |
| | Magnesium | ppm | ASTM D5185m | | 2 | 0 | 8 |
| | Calcium | ppm | ASTM D5185m | | 75 | 67 | 109 |
| | Phosphorus | | ASTM D5185m | | 359 | 363 | 386 |
| | Zinc | ppm | ASTM D5185m | | 425 | 425 | 472 |
| | Sulfur | ppm ppm | ASTM D5185m | | 425 856 | 960 | 1223 |
| | CONTAMINAN | | method | limit/base | | history1 | history2 |
| | Silicon | ppm | ASTM D5185m | | 12 | 10 | 17 |
| | Sodium | ppm | ASTM D5185m | - 10 | <1 | <1 | 2 |
| | Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | 4 |
| | VISUAL | | method | limit/base | current | history1 | history2 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | | | NORML | NORML | NORML | NORML |
| | | scalar | *Visual | | | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| | Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | FLUID PROPE | | method | limit/base | | history1 | history2 |
| port Id: KEMPRY [WUSCAR] 05969973 (Generated: 10/12/2023 | Visc @ 40°C 20:20:48) Rev: 1 | cSt | ASTM D445 | 67.4 | 64.8 | 64.4 | 64.0 Submitted B |

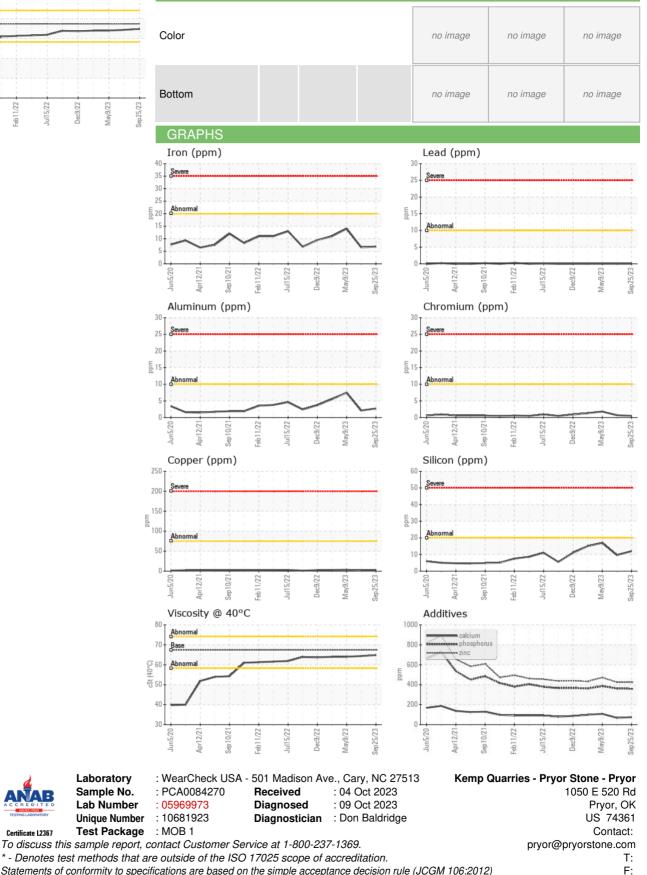
Report Id: KEMPRY [WUSCAR] 05969973 (Generated: 10/12/2023 20:20:48) Rev: 1



OIL ANALYSIS REPORT

SAMPLE IMAGES





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367