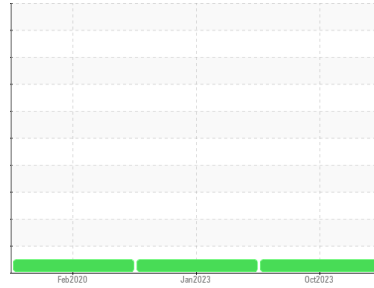


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**824**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS S2 MX 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0108013</b>	PCA0090059	PCA0011468
Sample Date	Client Info		<b>03 Oct 2023</b>	06 Jan 2023	06 Feb 2020
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	1	1
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >20	<b>3</b>	3	2
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	1
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	1	1
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 70	<b>19</b>	18	19
Calcium	ppm	ASTM D5185m 10	<b>64</b>	69	70
Phosphorus	ppm	ASTM D5185m 300	<b>183</b>	194	198
Zinc	ppm	ASTM D5185m 325	<b>220</b>	227	247
Sulfur	ppm	ASTM D5185m 665	<b>628</b>	721	603

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>2</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

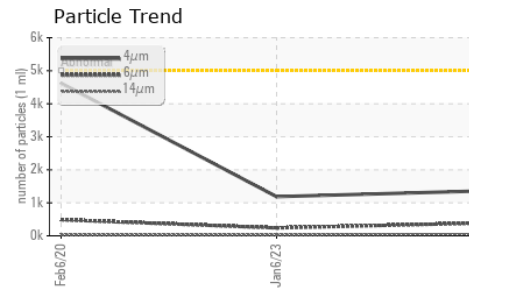
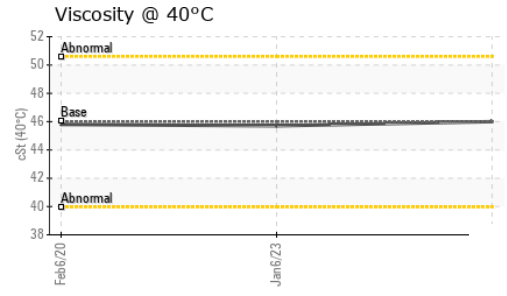
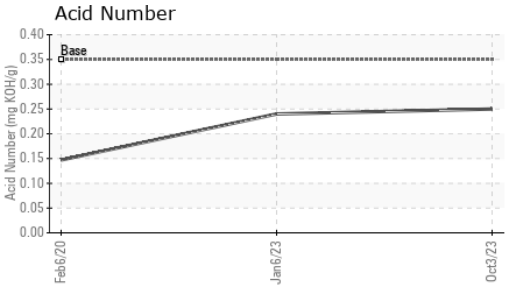
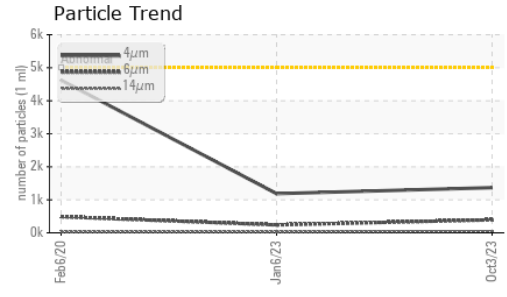
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1368</b>	1186	4623
Particles >6µm	ASTM D7647	>1300	<b>393</b>	239	487
Particles >14µm	ASTM D7647	>160	<b>52</b>	25	24
Particles >21µm	ASTM D7647	>40	<b>17</b>	10	9
Particles >38µm	ASTM D7647	>10	<b>1</b>	2	3
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/16/13</b>	17/15/12	19/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.35	<b>0.25</b>	0.24	0.147

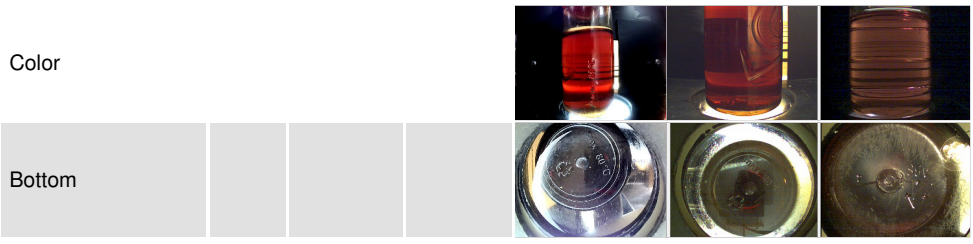
# OIL ANALYSIS REPORT



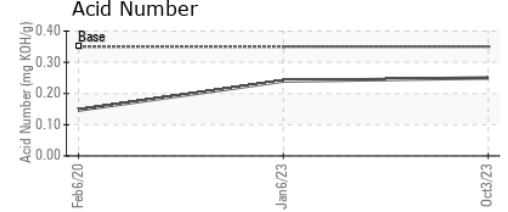
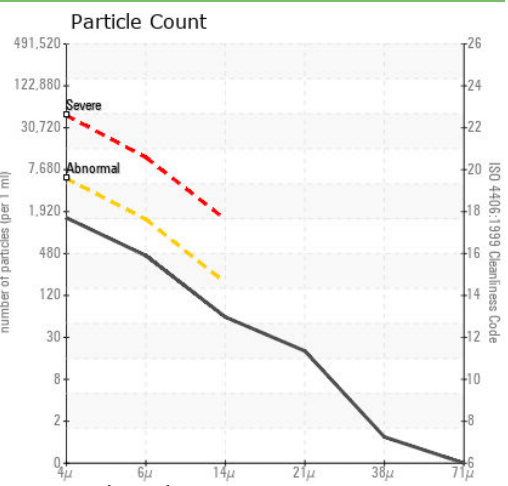
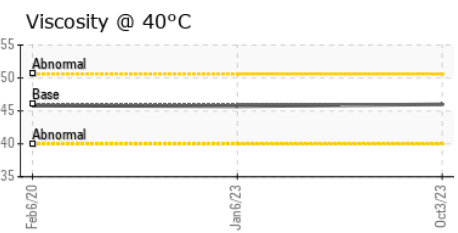
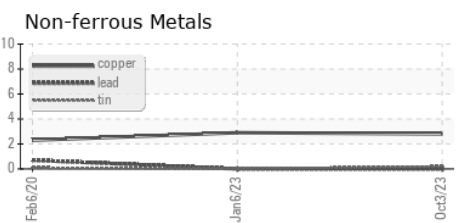
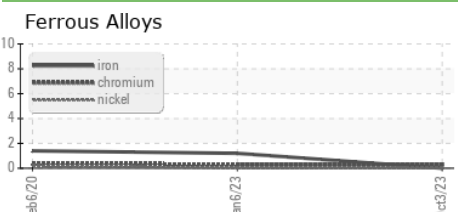
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	46.0	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108013 **Received** : 11 Oct 2023  
**Lab Number** : 05975711 **Diagnosed** : 13 Oct 2023  
**Unique Number** : 10687661 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**AISIN CHEMICAL**  
 1004 INDUSTRIAL WAY  
 CROTHERSVILLE, IN  
 US 47229  
 Contact: AL TANNER  
 atanner@aisinchemin.com  
 T:  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)