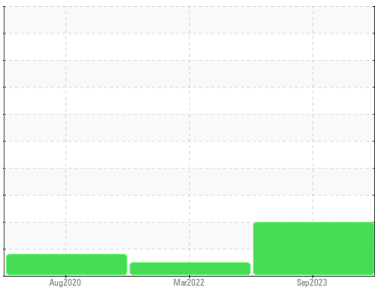
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Sample Rating Trend



WEAR

Machine Id
FORD 510
Component
Diesel Engine
Fluid
PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
Aluminum ppm levels are abnormal. Piston wear is indicated.

Contamination
There is a moderate amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0105043**	PCA0054257	PCA0020915
Sample Date		Client Info		**30 Sep 2023**	23 Mar 2022	03 Aug 2020
Machine Age	mls	Client Info		**154306**	142696	125113
Oil Age	mls	Client Info		**7500**	7500	7500
Oil Changed		Client Info		**Changed**	Changed	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION	method	limit/base	current	history1	history2
Glycol	WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	**76**	18	77
Chromium	ppm	ASTM D5185m	>10	**1**	<1	2
Nickel	ppm	ASTM D5185m	>10	**0**	0	<1
Titanium	ppm	ASTM D5185m	>2	**0**	<1	<1
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>15	▲ **20**	3	▲ 36
Lead	ppm	ASTM D5185m	>25	**0**	0	<1
Copper	ppm	ASTM D5185m	>45	**2**	<1	3
Tin	ppm	ASTM D5185m	>5	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	**3**	8	73
Barium	ppm	ASTM D5185m	1	**0**	0	0
Molybdenum	ppm	ASTM D5185m	60	**57**	54	3
Manganese	ppm	ASTM D5185m	1	**<1**	<1	1
Magnesium	ppm	ASTM D5185m	1010	**899**	928	40
Calcium	ppm	ASTM D5185m	1070	**1059**	1133	2217
Phosphorus	ppm	ASTM D5185m	1150	**940**	1055	899
Zinc	ppm	ASTM D5185m	1270	**1178**	1278	1124
Sulfur	ppm	ASTM D5185m	2060	**2946**	2765	2959

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**12**	11	16
Sodium	ppm	ASTM D5185m		**4**	2	5
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	8
Fuel	%	ASTM D3524	>5	▲ **5.0**	<1.0	<1.0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.1**	0.1	0.5
Nitration	Abs/cm	*ASTM D7624	>20	**9.9**	6.9	12.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	**20.9**	19.2	28

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**22.3**	17.1	26.2
Base Number (BN)	mg KOH/g	ASTM D2896	9.6	**5.5**	9.23	4.96

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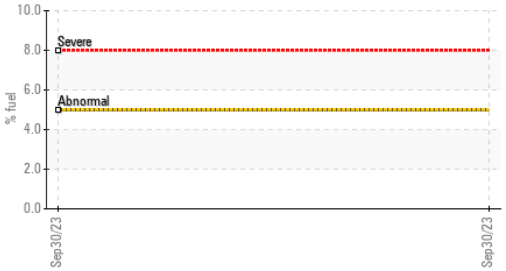
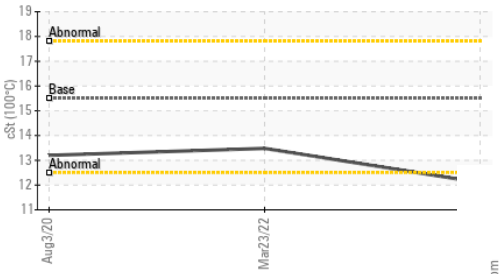
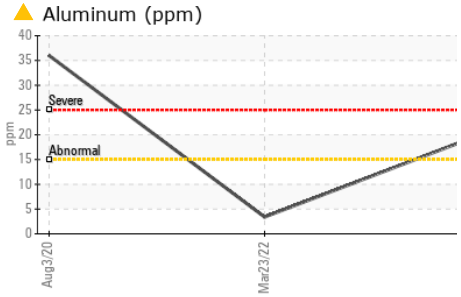
Fuel Dilution



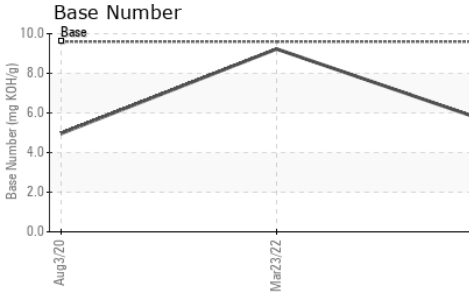
Viscosity @ 100°C



Aluminum (ppm)



Base Number

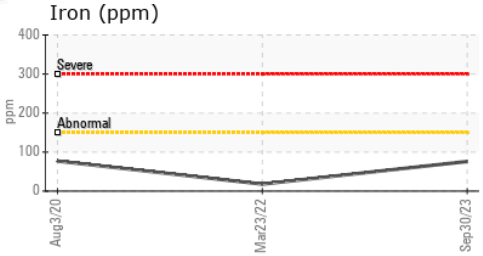


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

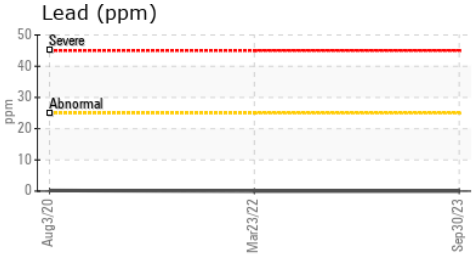
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	▲ **12.1**	13.48	13.2

GRAPHS

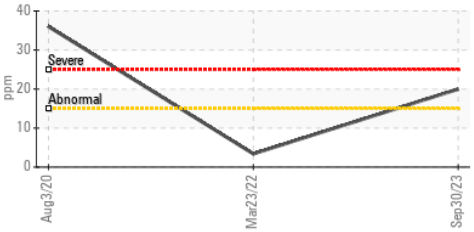
Iron (ppm)



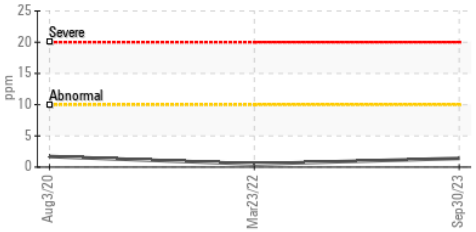
Lead (ppm)



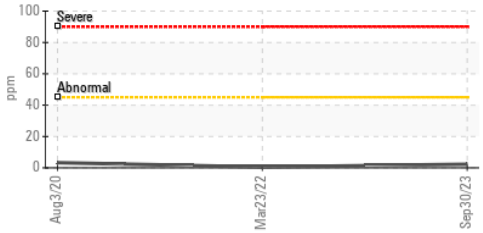
Aluminum (ppm)



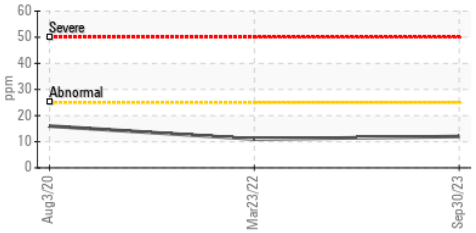
Chromium (ppm)



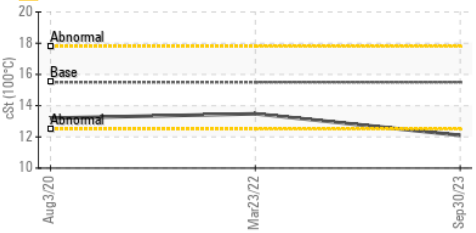
Copper (ppm)



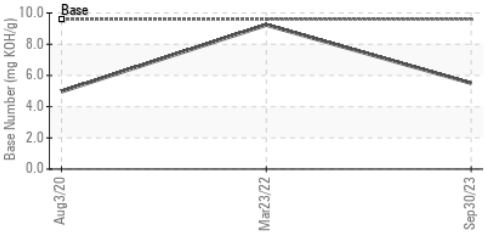
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0105043 **Received** : 11 Oct 2023
Lab Number : 05976385 **Diagnosed** : 16 Oct 2023
Unique Number : 10688335 **Diagnostician** : Wes Davis
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

B & B HARVESTING
2842 LADD RD
MODESTO, CA
US 95356
Contact: Service Manager
drcalvalley@gmail.com
T: (209)545-8300
F: