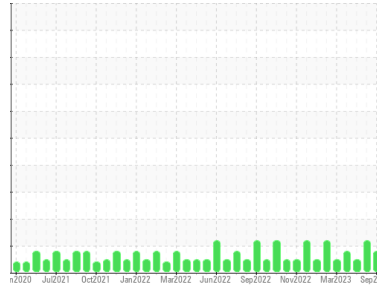


PROBLEM SUMMARY

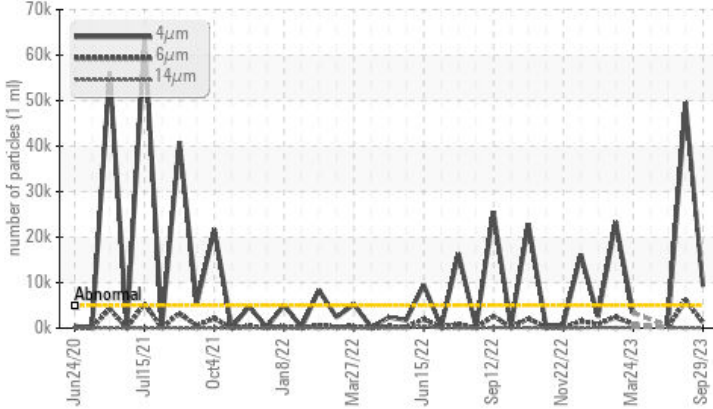
Area
NAT CUTS [98419641 AFTER]
 Machine Id
LINE 2 CUBER
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647 >5000	▲ 9241	▲ 49639	504
Oil Cleanliness	ISO 4406 (c) >19/17/15	▲ 20/17/12	▲ 23/20/14	16/15/13

Customer Id: KRASPRMO
 Sample No.: PCA0101635
 Lab Number: 05977049
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 Sep 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



11 Aug 2023 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



09 Aug 2023 Diag: Angela Borella

SEDIMENT

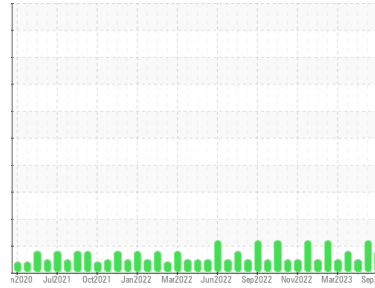


We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



Area
NAT CUTS [98419641 AFTER]
Machine Id
LINE 2 CUBER
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)



DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0101635	PCA0101630	PCA0100106
Sample Date	Client Info	29 Sep 2023	26 Sep 2023	11 Aug 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	5	6	6
Chromium	ppm	ASTM D5185m >20	<1	<1	1
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	7	8	6
Tin	ppm	ASTM D5185m >20	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 25	<1	0	0
Calcium	ppm	ASTM D5185m 200	0	0	0
Phosphorus	ppm	ASTM D5185m 300	345	344	344
Zinc	ppm	ASTM D5185m 370	10	13	21
Sulfur	ppm	ASTM D5185m 2500	716	711	863

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	3	3	3
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	0	<1	0

FLUID CLEANLINESS

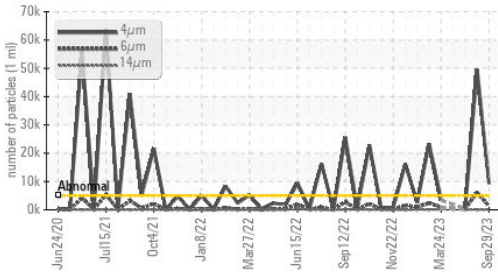
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 9241	▲ 49639	504
Particles >6µm	ASTM D7647 >1300	1267	▲ 6152	228
Particles >14µm	ASTM D7647 >320	25	81	58
Particles >21µm	ASTM D7647 >80	4	13	12
Particles >38µm	ASTM D7647 >20	0	1	1
Particles >71µm	ASTM D7647 >4	0	1	0
Oil Cleanliness	ISO 4406 (c) >19/17/15	▲ 20/17/12	▲ 23/20/14	16/15/13

FLUID DEGRADATION

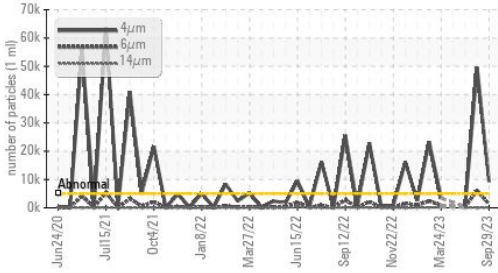
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.17	0.19	0.20

OIL ANALYSIS REPORT

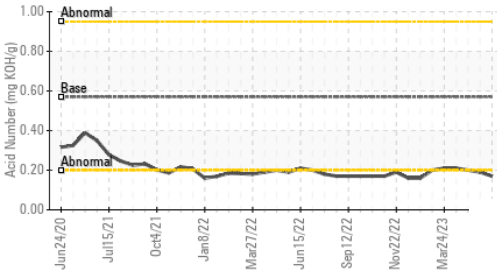
Particle Trend



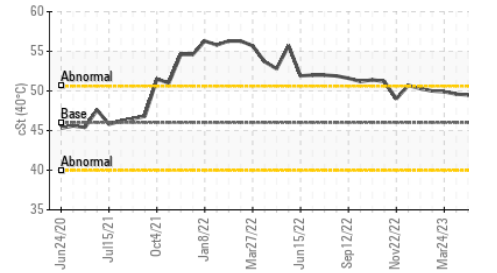
Particle Trend



Acid Number



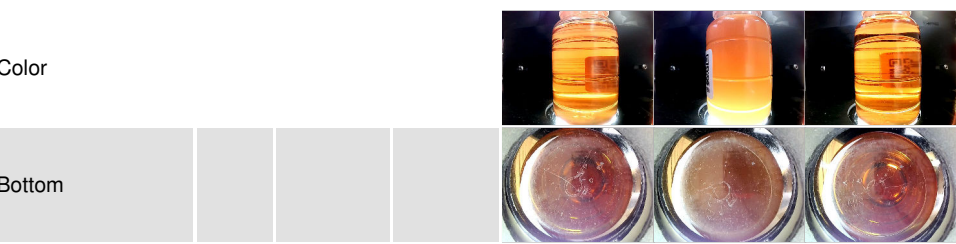
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

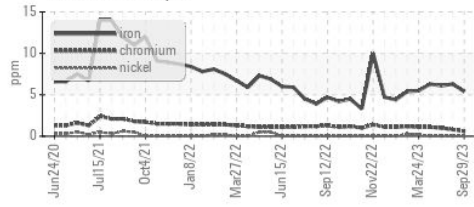
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	48.9	49.4

SAMPLE IMAGES

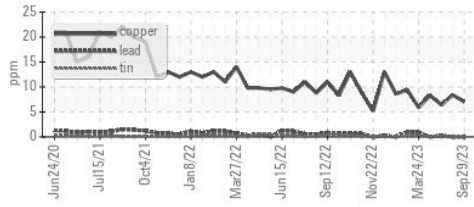


GRAPHS

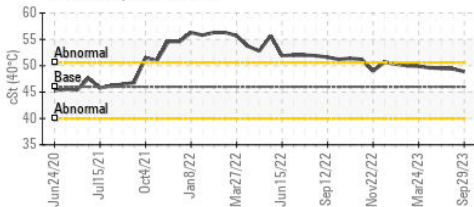
Ferrous Alloys



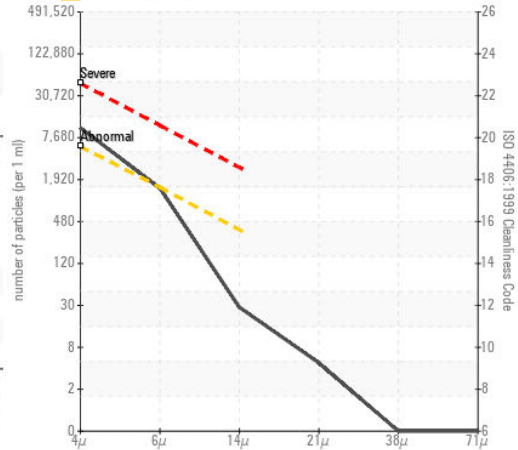
Non-ferrous Metals



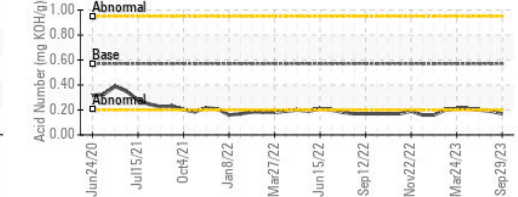
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : PCA0101635
 Lab Number : 05977049
 Unique Number : 10688999
 Test Package : IND 2

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: