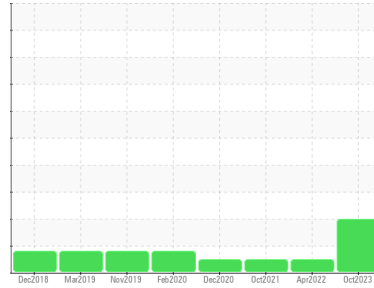


# OIL ANALYSIS REPORT



Area  
**Off-Road**  
Machine Id  
**E684**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA DURATRAN (--- GAL)**

Sample Rating Trend



## DIAGNOSIS

**Recommendation**  
We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
There is a high amount of particulates present in the oil.

**Fluid Condition**  
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0090803</b>	PCA0072027	PCA0059330
Sample Date	Client Info	<b>11 Oct 2023</b>	19 Apr 2022	19 Oct 2021
Machine Age	hrs	<b>11104</b>	9227	8162
Oil Age	hrs	<b>7717</b>	7717	445
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>18</b>	27	24
Chromium	ppm	ASTM D5185m >10	<b>4</b>	5	4
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	1	1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	1	0
Copper	ppm	ASTM D5185m >75	<b>3</b>	4	4
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 110	<b>15</b>	19	12
Barium	ppm	ASTM D5185m 0.0	<b>1</b>	0	0
Molybdenum	ppm	ASTM D5185m 0.0	<b>2</b>	1	<1
Manganese	ppm	ASTM D5185m 1	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 13	<b>37</b>	12	5
Calcium	ppm	ASTM D5185m 3610	<b>1558</b>	654	333
Phosphorus	ppm	ASTM D5185m 1192	<b>761</b>	744	600
Zinc	ppm	ASTM D5185m 1455	<b>794</b>	540	330
Sulfur	ppm	ASTM D5185m 2641	<b>2097</b>	1216	932

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >20	<b>4</b>	5	3
Sodium	ppm	ASTM D5185m	<b>3</b>	0	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	0

## FLUID CLEANLINESS

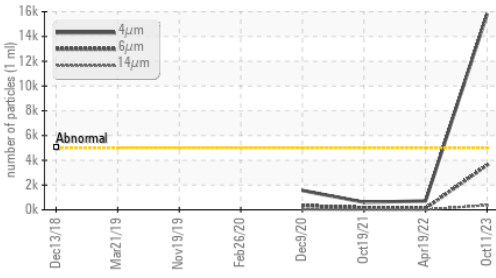
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 15818</b>	713	610
Particles >6µm	ASTM D7647 >1300	<b>▲ 3610</b>	104	170
Particles >14µm	ASTM D7647 >160	<b>▲ 373</b>	10	20
Particles >21µm	ASTM D7647 >40	<b>▲ 122</b>	2	3
Particles >38µm	ASTM D7647 >10	<b>8</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 21/19/16</b>	17/14/10	16/15/11

## FLUID DEGRADATION

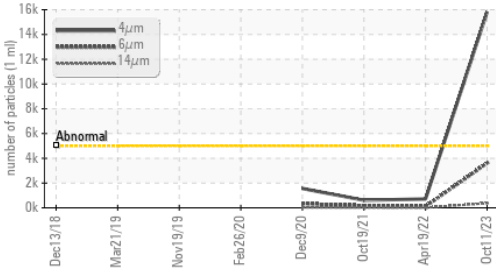
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 1.6	<b>1.22</b>	0.50	0.465

# OIL ANALYSIS REPORT

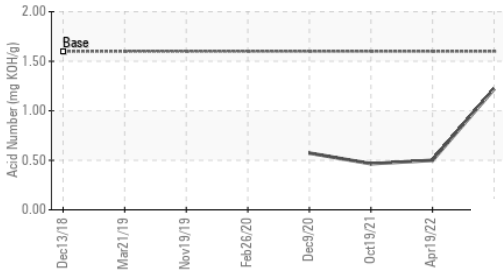
## ▲ Particle Trend



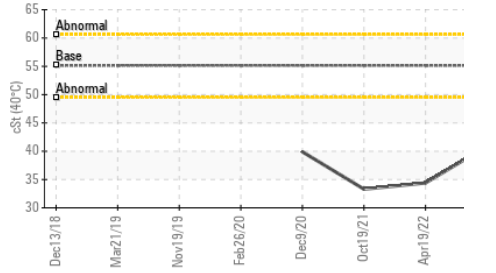
## ▲ Particle Trend



## Acid Number



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	VLITE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

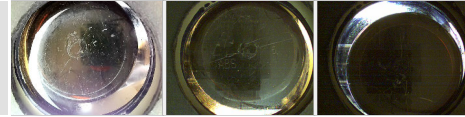
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	55.14	<b>40.9</b>	34.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

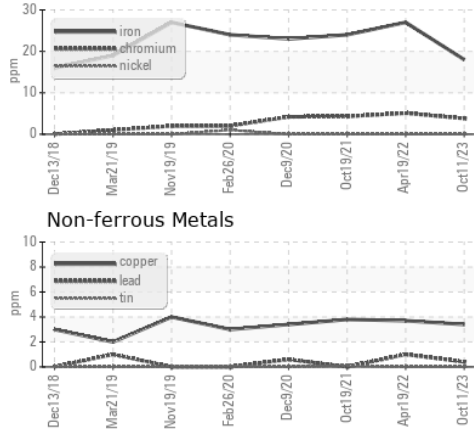


Bottom

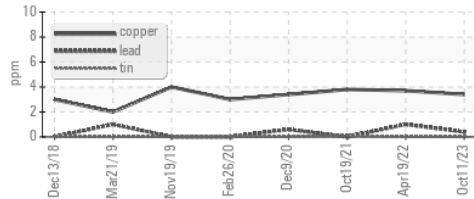


## GRAPHS

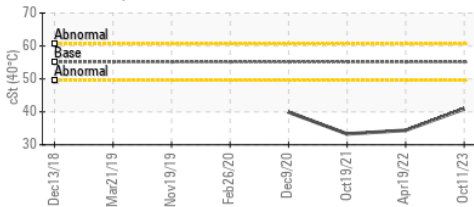
### Ferrous Alloys



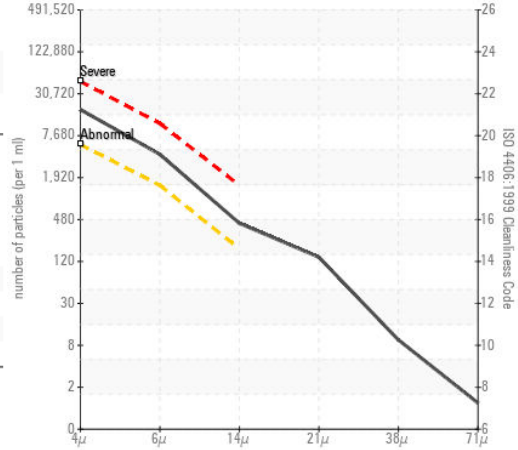
### Non-ferrous Metals



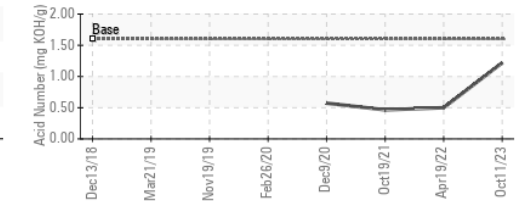
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0090803  
**Lab Number** : 05978218  
**Unique Number** : 10695513  
**Test Package** : MOB 2

**WIN Waste Innovations - Shop # - Taunton**  
 565 WINTHROP ST  
 TAUNTON, MA  
 US 02780  
 Contact: Dave Wilson  
 dwilson@win-waste.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: