

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

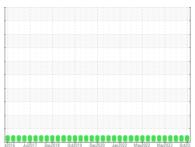


KEMP QUARRIES / RIVER VALLEY OZARK WL112

Component **Rear Left Final Drive**

Fluid

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)



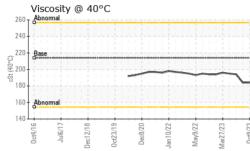


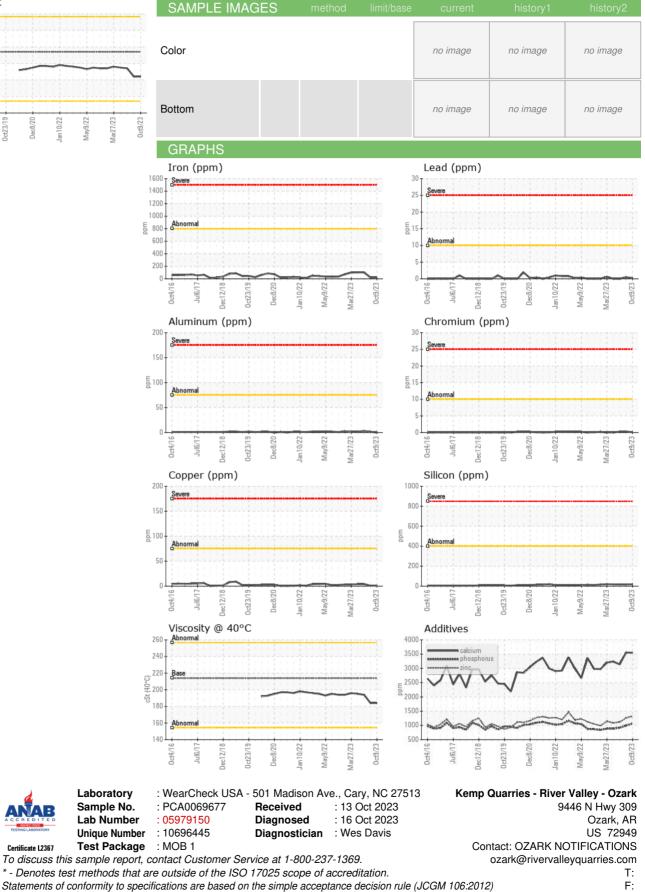
DIAGNOSIS	SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0069677	PCA0069727	PCA0069771
Resample at the next service interval to monitor.	Sample Date		Client Info		09 Oct 2023	25 Aug 2023	05 Jul 2023
Vear	Machine Age	hrs	Client Info		34927	34674	34304
Il component wear rates are normal.	Oil Age	hrs	Client Info		31552	31552	31552
Contamination	Oil Changed		Client Info		N/A	N/A	N/A
here is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
bil.	WEAR META	_S	method	limit/base	current	history1	history2
Fluid Condition The condition of the oil is acceptable for the time in service.	Iron	ppm	ASTM D5185m	>800	24	20	104
	Chromium	ppm	ASTM D5185m		<1	<1	<1
	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m		0	1	3
	Lead	ppm	ASTM D5185m		<1	<1	0
	Copper	ppm	ASTM D5185m		<1	<1	4
	Tin	ppm	ASTM D5185m		0	1	0
	Vanadium	ppm	ASTM D5185m		0	<1	0
	Cadmium	ppm	ASTM D5185m		0	<1	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m		2	0	0
	Molybdenum		ASTM D5185m		_ <1	<1	1
	-	ppm					1
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		15	19	18
	Calcium	ppm	ASTM D5185m		3551	3553	3139
	Phosphorus	ppm	ASTM D5185m		1067	991	922
	Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m		1318 5202	1259 4980	1116 9455
	CONTAMINA		method	limit/base		history1	history2
	Silicon	ppm	ASTM D5185m	>400	18	16	17
	Sodium Potassium	ppm	ASTM D5185m ASTM D5185m	> 20	0 1	2 <1	<1 2
		ppm					
	VISUAL		method	limit/base		history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar		NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
	FLUID PROPE	ERTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	213.9	184	184	194

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Certificate L2367