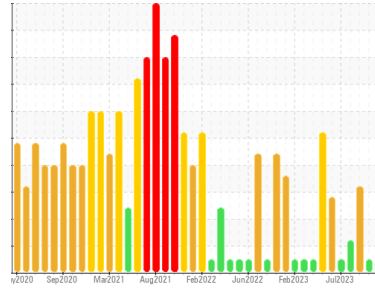


# PROBLEM SUMMARY

Area  
**[98511608]**  
 Machine Id  
**KR-GR-003108 - W DUMPER 14A (S/N MIX A - 11513051)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

Sample Rating Trend



**VIS DEBRIS**



## COMPONENT CONDITION SUMMARY

No relevant graphs to display

## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	▲ <b>HEAVY</b>	LIGHT	NONE

**Customer Id:** KRAKIR  
**Sample No.:** PCA0091771  
**Lab Number:** 05979575  
**Test Package:** IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

## HISTORICAL DIAGNOSIS

### 22 Sep 2023 Diag: Jonathan Hester

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



### 10 Aug 2023 Diag: Jonathan Hester

#### WATER



We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is milky. There is a moderate concentration of water present in the oil. There is a high amount of visible silt present in the sample. The AN level is acceptable for this fluid.

view report



### 31 Jul 2023 Diag: Don Baldrige

#### VISUAL METAL



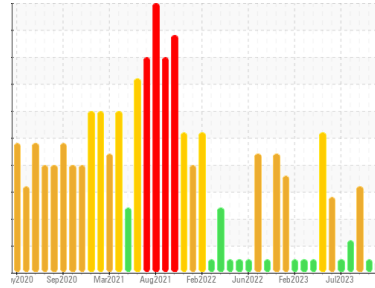
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. No other contaminants were detected in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**VIS DEBRIS**



Area  
**[98511608]**  
 Machine Id  
**KR-GR-003108 - W DUMPER 14A (S/N MIX A - 11513051)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

High concentration of visible dirt/debris present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0091771</b>	PCA0100855	PCA0103745
Sample Date	Client Info	<b>15 Oct 2023</b>	22 Sep 2023	10 Aug 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>6</b>	6	<1
Chromium	ppm	ASTM D5185m >20	<b>1</b>	1	<1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	2	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 25	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m 200	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m 300	<b>349</b>	477	426
Zinc	ppm	ASTM D5185m 370	<b>0</b>	2	1
Sulfur	ppm	ASTM D5185m 2500	<b>386</b>	625	490

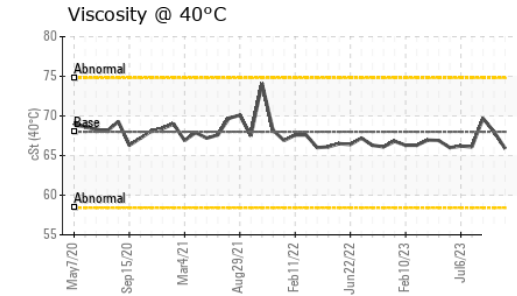
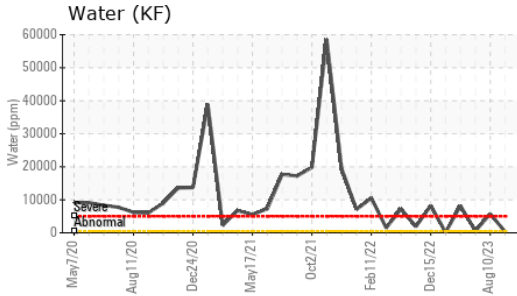
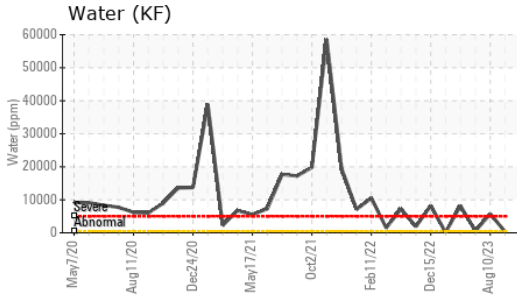
## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>1</b>	2	2
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.035</b>	---	▲ 0.570
ppm Water	ppm	ASTM D6304 >500	<b>350</b>	---	▲ 5700

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.13</b>	---	0.30

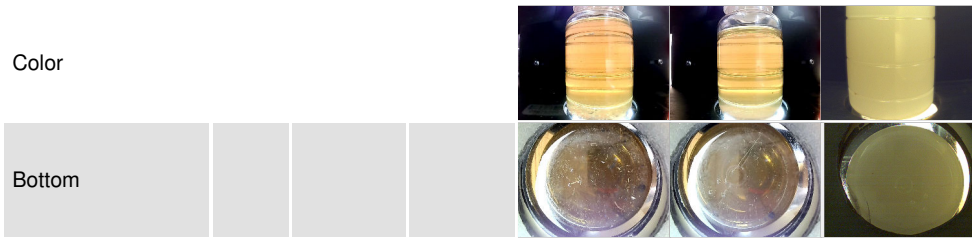
# OIL ANALYSIS REPORT



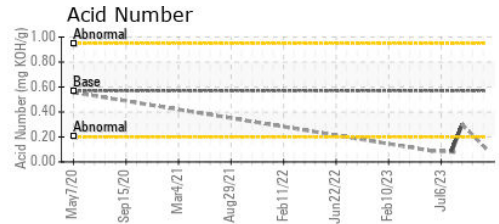
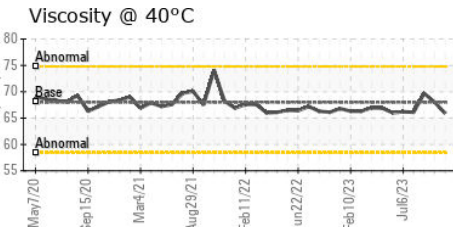
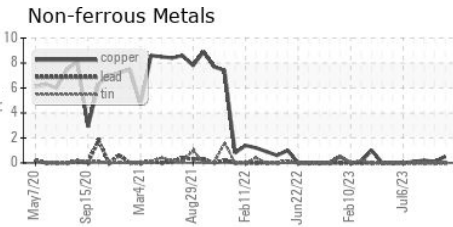
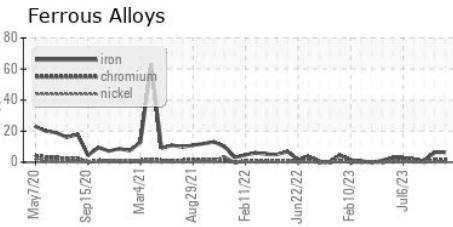
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	▲ HEAVY
Debris	scalar	*Visual	NONE	▲ <b>HEAVY</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>0.2%</b>	NEG	▲ 0.2%
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>65.9</b>	68.0	69.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0091771 **Received** : 16 Oct 2023  
**Lab Number** : 05979575 **Diagnosed** : 18 Oct 2023  
**Unique Number** : 10696870 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 1 ( Additional Tests: KF, PrtCount )

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)