

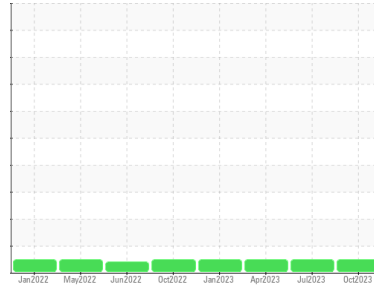
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[98482693]**  
 Machine Id  
**KR-GR-003238 - REWORK SCREW LOAD (S/N INJECT B - 11513039)**  
 Component  
**Gearbox**  
 Fluid  
**PETRO CANADA 220 (6 QTS)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0106510</b>	PCA0096611	PCA0094735
Sample Date	Client Info		<b>10 Oct 2023</b>	17 Jul 2023	17 Apr 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>&lt;1</b>	3	2
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	1	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	9	9
Phosphorus	ppm	ASTM D5185m		<b>396</b>	295	279
Zinc	ppm	ASTM D5185m		<b>0</b>	10	8
Sulfur	ppm	ASTM D5185m		<b>3365</b>	12792	10788

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>3</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>1</b>	3	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	1

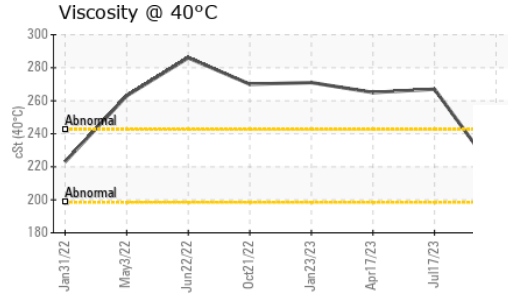
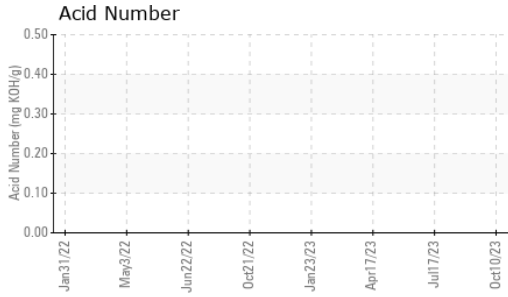
## FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.47</b>	---	---

## VISUAL

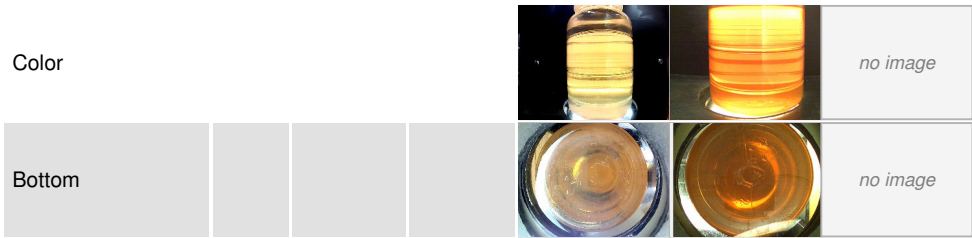
	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

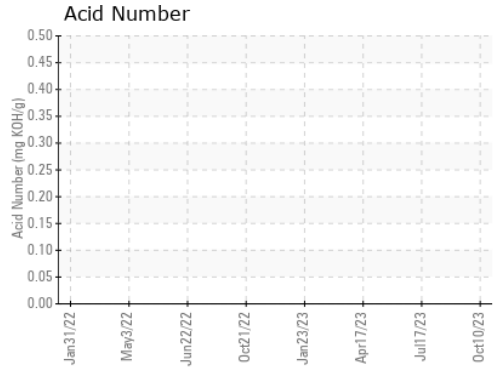
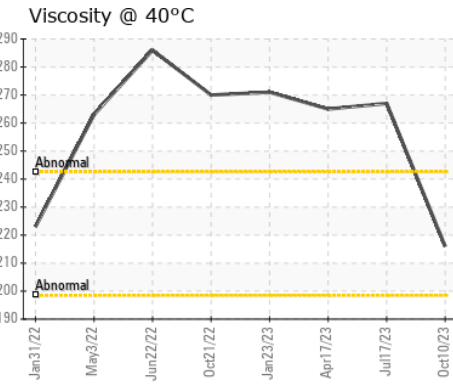
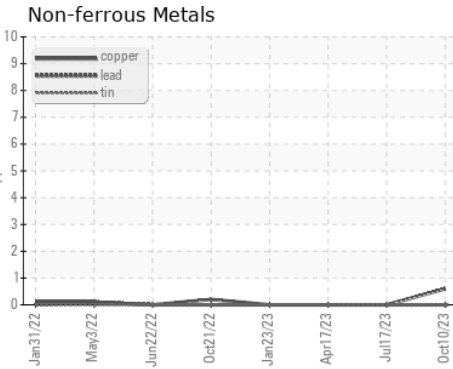
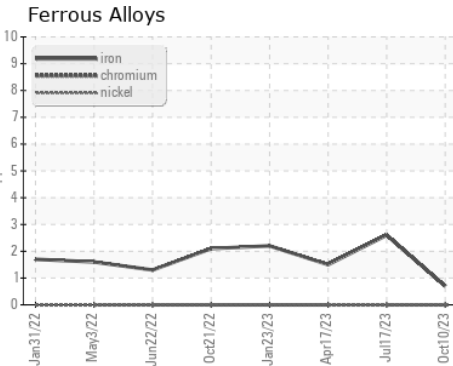


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>216</b>	267	265

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0106510 **Received** : 16 Oct 2023  
**Lab Number** : **05979588** **Diagnosed** : 18 Oct 2023  
**Unique Number** : 10696883 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)