

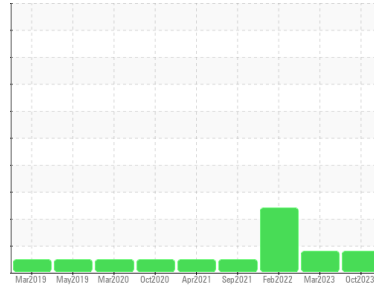
OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Area
KEMP QUARRIES / BCS - GRAVETTE [64799]
 Machine Id
TTH032
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)



DIAGNOSIS

Recommendation
 Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 changed filters and fluid)

Wear
 Cylinder, crank, or cam shaft wear is indicated. All other component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0084742 | PCA0086766 | PCA0034157 |
| Sample Date | Client Info | | 05 Oct 2023 | 01 Mar 2023 | 17 Feb 2022 |
| Machine Age | hrs | Client Info | 12454 | 12454 | 12109 |
| Oil Age | hrs | Client Info | 12945 | 12454 | 493 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | ABNORMAL | ABNORMAL | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel | WC Method | >3.0 | <1.0 | <1.0 | <1.0 |
| Glycol | WC Method | | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|------------------|--------------|-------------|-------------|
| Iron | ppm | ASTM D5185m >90 | ▲ 96 | 78 | 85 |
| Chromium | ppm | ASTM D5185m >20 | 4 | 4 | 10 |
| Nickel | ppm | ASTM D5185m >2 | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m >2 | <1 | <1 | <1 |
| Silver | ppm | ASTM D5185m >2 | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | 3 | 4 | ▲ 10 |
| Lead | ppm | ASTM D5185m >40 | 38 | ▲ 54 | 26 |
| Copper | ppm | ASTM D5185m >330 | 17 | 10 | 10 |
| Tin | ppm | ASTM D5185m >15 | 2 | 1 | 3 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | <1 | <1 | 0 |
| Cadmium | ppm | ASTM D5185m | <1 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|------------------|-------------|----------|----------|
| Boron | ppm | ASTM D5185m 0 | 0 | 2 | 4 |
| Barium | ppm | ASTM D5185m 0 | 4 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 60 | 66 | 63 | 70 |
| Manganese | ppm | ASTM D5185m 0 | 1 | 1 | 2 |
| Magnesium | ppm | ASTM D5185m 1010 | 997 | 985 | 1060 |
| Calcium | ppm | ASTM D5185m 1070 | 1172 | 1185 | 1457 |
| Phosphorus | ppm | ASTM D5185m 1150 | 1047 | 996 | 1161 |
| Zinc | ppm | ASTM D5185m 1270 | 1258 | 1288 | 1429 |
| Sulfur | ppm | ASTM D5185m 2060 | 2488 | 3090 | 2652 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|-------------|
| Silicon | ppm | ASTM D5185m >25 | 9 | 13 | ▲ 45 |
| Sodium | ppm | ASTM D5185m | 4 | 2 | 3 |
| Potassium | ppm | ASTM D5185m >20 | <1 | 0 | 4 |

INFRA-RED

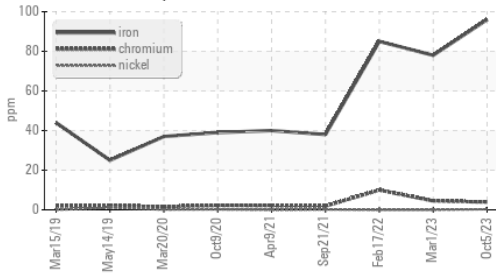
| | method | limit/base | current | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot % | % | *ASTM D7844 >6 | 1.2 | 0.5 | 2.8 |
| Nitration | Abs/cm | *ASTM D7624 >20 | 11.4 | 10.0 | 13.6 |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | 25.3 | 22.4 | 30.4 |

FLUID DEGRADATION

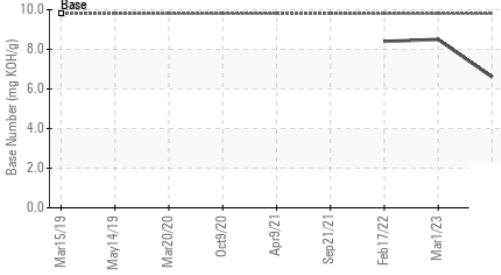
| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation | Abs/.1mm | *ASTM D7414 >25 | 22.8 | 19.6 | 24.4 |
| Base Number (BN) | mg KOH/g | ASTM D2896 9.8 | 6.6 | 8.5 | 8.4 |

OIL ANALYSIS REPORT

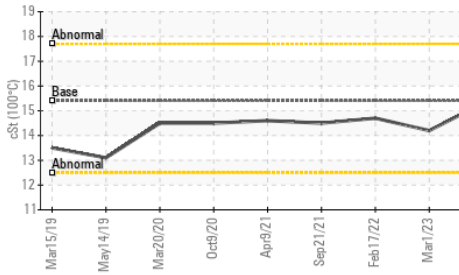
▲ Ferrous Alloys



Base Number



Viscosity @ 100°C

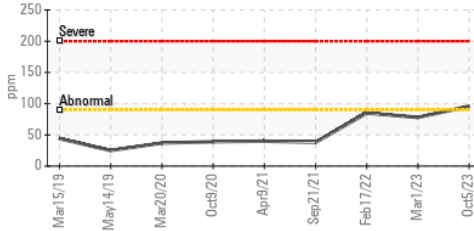


| PARAMETER | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

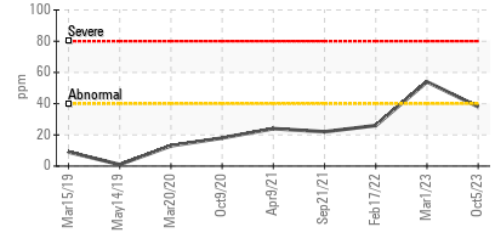
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C | cSt | ASTM D445 | 15.4 | 15.3 | 14.2 |

GRAPHS

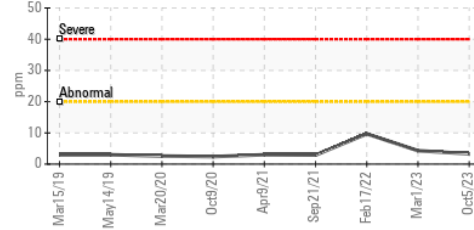
▲ Iron (ppm)



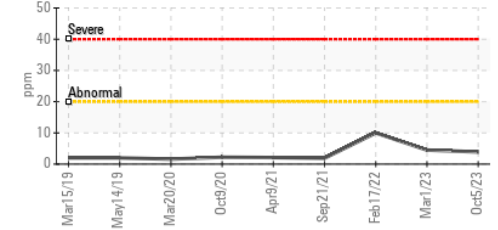
Lead (ppm)



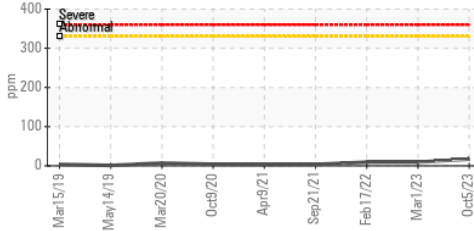
Aluminum (ppm)



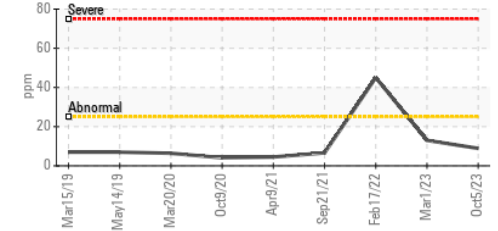
Chromium (ppm)



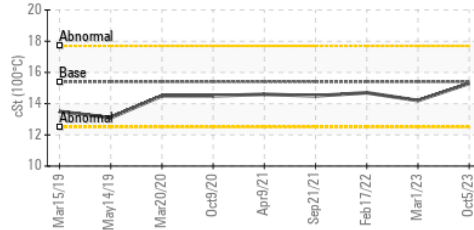
Copper (ppm)



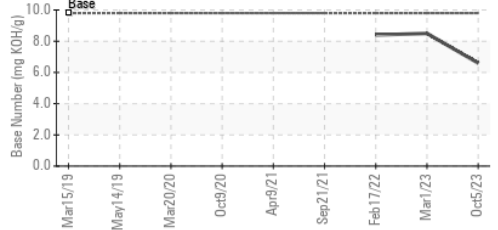
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084742 **Received** : 16 Oct 2023
Lab Number : 05980165 **Diagnosed** : 18 Oct 2023
Unique Number : 10697460 **Diagnostician** : Don Baldrige
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: