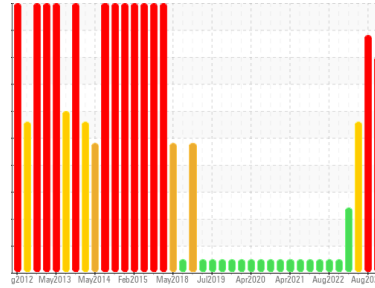


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / MUSKOGEE SAND [66638]
Machine Id
WL056
Component
Front Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. (Customer Sample Comment: PM-3 changed fluid due to contamination)

Wear

Bearing and/or bushing wear is indicated.

Contamination

There is a high concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084747	PCA0070430	PCA0087147
Sample Date	Client Info		03 Oct 2023	10 Aug 2023	06 Jun 2023
Machine Age	hrs	Client Info	34177	33775	33310
Oil Age	hrs	Client Info	34177	1190	725
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			SEVERE	SEVERE	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	621	577	424
Chromium	ppm	ASTM D5185m >10	2	2	2
Nickel	ppm	ASTM D5185m >5	2	2	<1
Titanium	ppm	ASTM D5185m >15	3	3	2
Silver	ppm	ASTM D5185m >2	<1	0	0
Aluminum	ppm	ASTM D5185m >75	▲ 44	▲ 56	▲ 34
Lead	ppm	ASTM D5185m >10	▲ 21	▲ 13	9
Copper	ppm	ASTM D5185m >75	▲ 166	▲ 129	▲ 102
Tin	ppm	ASTM D5185m >8	▲ 12	▲ 9	▲ 8
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	3	3	2
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	1	1
Manganese	ppm	ASTM D5185m 0	10	7	5
Magnesium	ppm	ASTM D5185m 9	10	27	25
Calcium	ppm	ASTM D5185m 3114	3206	3122	3398
Phosphorus	ppm	ASTM D5185m 1099	1097	958	939
Zinc	ppm	ASTM D5185m 1245	1330	1192	1232
Sulfur	ppm	ASTM D5185m 7086	5609	4837	5943

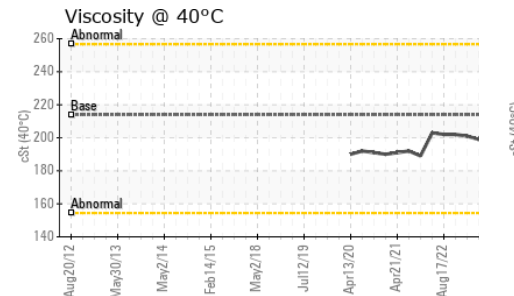
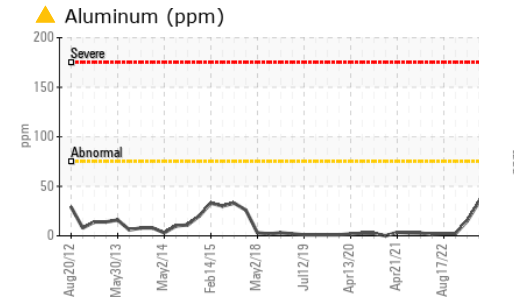
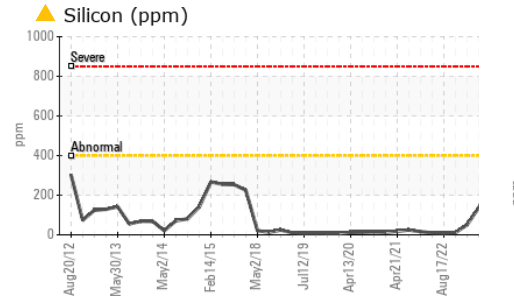
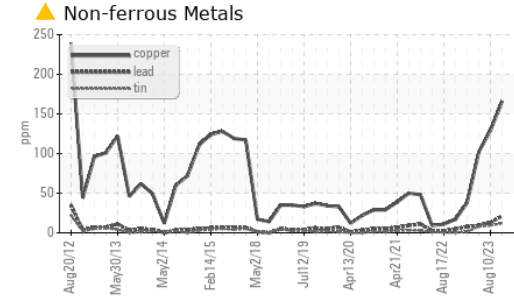
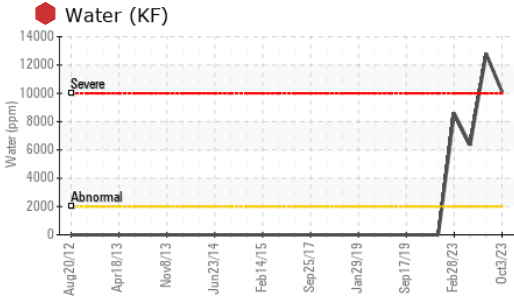
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	▲ 198	▲ 252	▲ 137
Sodium	ppm	ASTM D5185m	11	14	8
Potassium	ppm	ASTM D5185m >20	14	16	9
Water	%	ASTM D6304 >0.2	● 1.01	● 1.28	▲ 0.635
ppm Water	ppm	ASTM D6304 >2000	● 10100	● 12800	▲ 6350

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	MODER	NONE	MODER
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	▲ LAYRD	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	● 0.2%	● 0.2%	▲ 0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

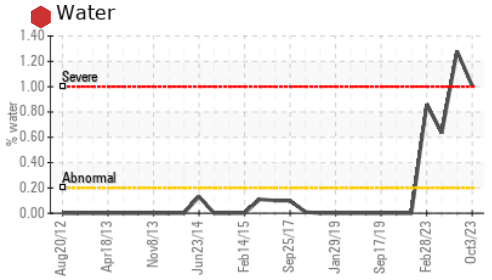
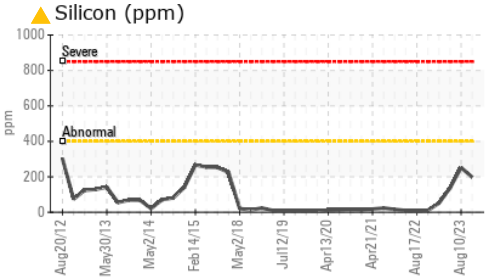
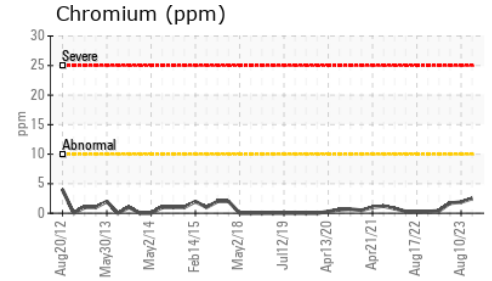
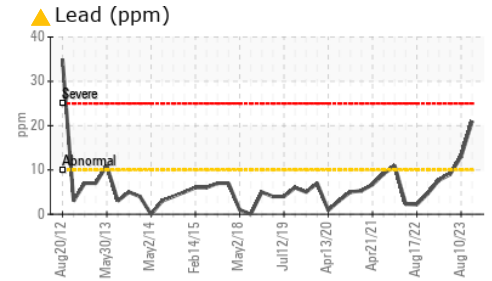
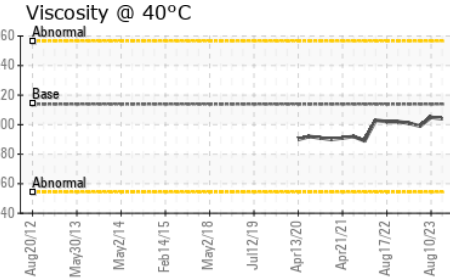
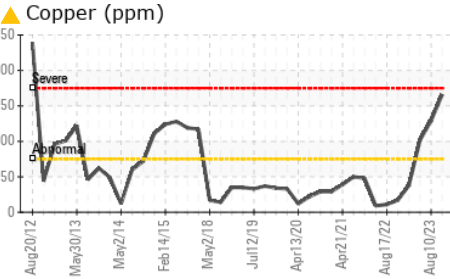
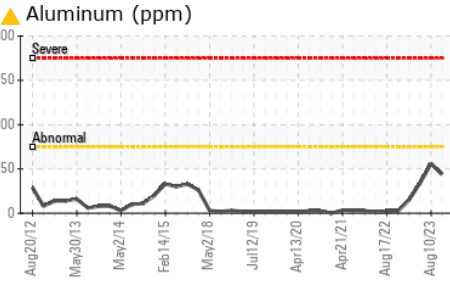
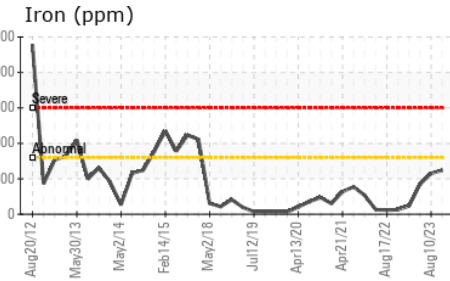


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	204	205	199

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084747
Lab Number : **05980715**
Unique Number : 10698010
Test Package : MOB 1 (Additional Tests: KF)

Kemp Quarries - Muskogee Sand
 3395 W 50th St N
 Porter, OK
 US 74454
 Contact: MUSCOGEE NOTIFICATIONS
 muskogee@muskogeessand.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)