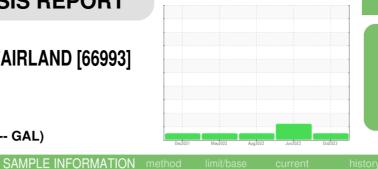


OIL ANALYSIS REPORT

KEMP QUARRIES / KEMP STONE - FAIRLAND [66993] OHT123 Component

Transmission (Auto) Fluid

PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)



Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

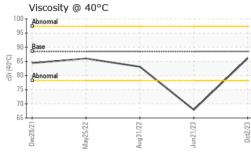
Fluid Condition

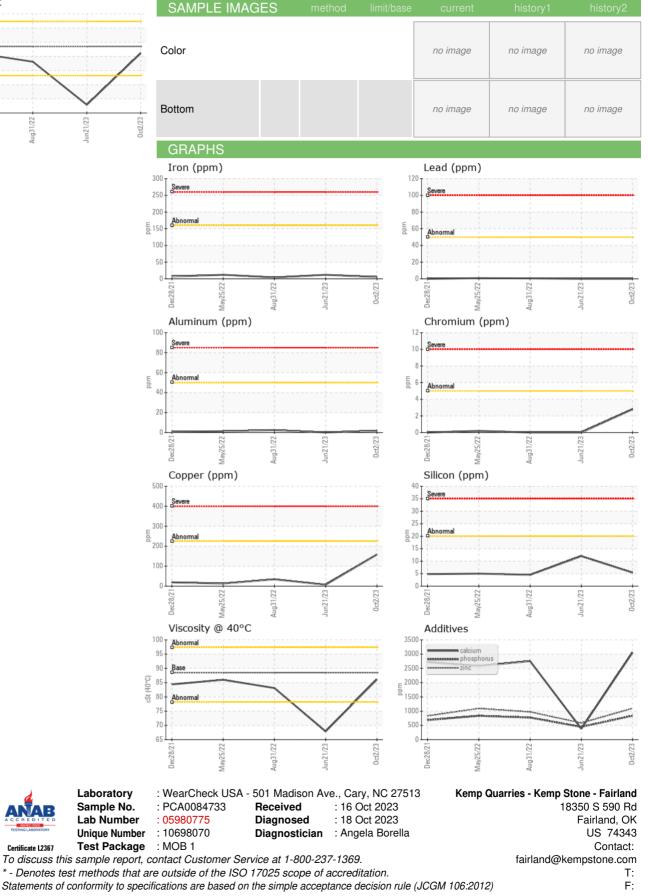
The condition of the fluid is acceptable for the time in service.

Sample Number		Client Info		PCA0084733	PCA0086312	PCA0062458
Sample Date		Client Info		02 Oct 2023	21 Jun 2023	31 Aug 2022
Machine Age	hrs	Client Info		37517	37279	36774
Oil Age	hrs	Client Info		37517	37279	36774
Oil Changed		Client Info		Changed	N/A	Changed
Sample Status				NORMAL	ABNORMAL	NORMAL
WEAR METAL	\$	method	limit/base	current	history1	history2
			>160			4
Iron	ppm	ASTM D5185m		6	12	
Chromium	ppm	ASTM D5185m	>5	3	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	<1
Titanium	ppm	ASTM D5185m	_	0	2	0
Silver	ppm	ASTM D5185m	>5	0	0	<1
Aluminum	ppm	ASTM D5185m	>50	2	<1	2
Lead	ppm	ASTM D5185m	>50	0	0	<1
Copper	ppm	ASTM D5185m	>225	158	7	34
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	0	4
Barium	ppm	ASTM D5185m	0	0	14	0
Molybdenum	ppm	ASTM D5185m	0	2	<1	2
Manganese	ppm	ASTM D5185m	9	0	0	<1
Magnesium	ppm	ASTM D5185m	1	16	17	21
Calcium	ppm	ASTM D5185m	3131	3058	381	2754
Phosphorus	ppm	ASTM D5185m	1194	840	447	775
Zinc	ppm	ASTM D5185m	1281	1097	584	973
Sulfur	ppm	ASTM D5185m	3811	3855	1471	3027
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	5	12	4
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	A MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	88.5	86.1	67.9	83.1
:13:12) Rev: 1						Submitted By:



OIL ANALYSIS REPORT





Certificate L2367