

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area **KEMP QUARRIES / PRYOR STONE [66578]** Machine Id **WL049** Component

Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

SAMPLE INFORMATION method





DIAGNOSIS
Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Sampled only, due to engine seized, pulling engine) $% \label{eq:compared}$

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

Sample Number		Client Info		PCA0084743	PCA0034679	PCA0070382
Sample Date		Client Info		04 Oct 2023	04 Aug 2023	02 Dec 2022
Machine Age	hrs	Client Info		4793	4581	1753
Oil Age	hrs	Client Info		4793	1000	1753
Oil Changed		Client Info		N/A	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	5	4	6
Chromium	ppm	ASTM D5185m	>10	3	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	1
Aluminum	ppm	ASTM D5185m	>10	<1	<1	1
Lead	ppm	ASTM D5185m	>10	<1	<1	0
Copper	ppm	ASTM D5185m		2	2	2
Tin	ppm		>10	<1	0	<1
Vanadium	ppm	ASTM D5185m	>10	0	<1	0
Cadmium		ASTM D5185m		0	0	0
	ppm			-	-	-
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m	0	2	1	2
Manganese	ppm	ASTM D5185m	0	0	0	<1
Magnesium	ppm	ASTM D5185m	0	8	6	15
Calcium	ppm	ASTM D5185m	50	96	93	96
Phosphorus	ppm	ASTM D5185m	330	340	393	348
Zinc	ppm	ASTM D5185m	430	544	477	456
Sulfur	ppm	ASTM D5185m	760	1171	1160	1060
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	4	2	2
Sodium	ppm	ASTM D5185m		<1	1	0
Potassium	ppm	ASTM D5185m	>20	1	0	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	20.1	NEG	NEG	NEG
FLUID PROPE	RTI <u>ES</u>	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	65.3	64.2	65.2
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						Sasantou Dy.



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