

OIL ANALYSIS REPORT

Sample Rating Trend





Area **KEMP QUARRIES / PRYOR STONE [66477]** Machine Id **WL139** Component

Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Pm1 performed. All oil samples taken. Engine oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

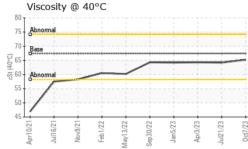
The condition of the oil is acceptable for the time in service.

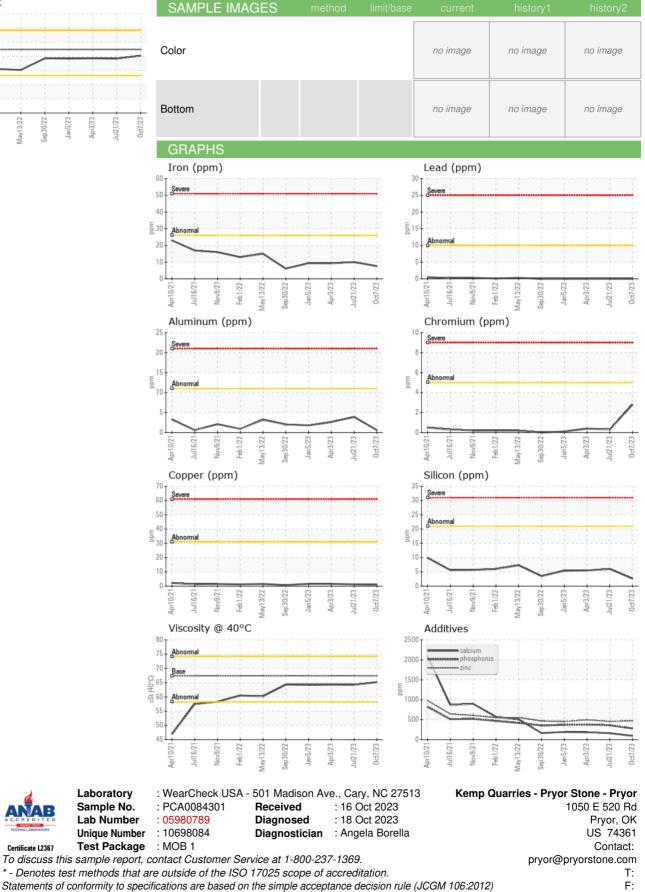
SAMIFLE INFOR		method	iiiiii/base	Current	historyi	mstoryz
Sample Number		Client Info		PCA0084301	PCA0084205	PCA0083906
Sample Date		Client Info		07 Oct 2023	21 Jul 2023	03 Apr 2023
Machine Age	hrs	Client Info		34794	34308	33745
Oil Age	hrs	Client Info		486	2154	1691
Oil Changed		Client Info		Oil Added	Changed	Oil Added
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm		>26	8	10	9
Chromium	ppm	ASTM D5185m		3	<1	<1
Nickel	ppm		>10	0	0	<1
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver		ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	<11	0 <1	4	3
	ppm			0	0	0
Lead	ppm	ASTM D5185m			1	2
Copper Tin	ppm	ASTM D5185m		1	0	0
	ppm		>10	0	0	0
Vanadium	ppm	ASTM D5185m				
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m	0	0	<1	<1
Magnesium	ppm	ASTM D5185m	0	<1	2	3
Calcium	ppm	ASTM D5185m	50	94	162	185
Phosphorus	ppm	ASTM D5185m	330	279	361	378
Zinc	ppm	ASTM D5185m	430	472	457	496
Sulfur	ppm	ASTM D5185m	760	945	1079	1253
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>21	3	6	6
Sodium	ppm	ASTM D5185m		0	1	1
Potassium	ppm	ASTM D5185m	>20	1	<1	2
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	65.2	64.2	64.3
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Certificate L2367