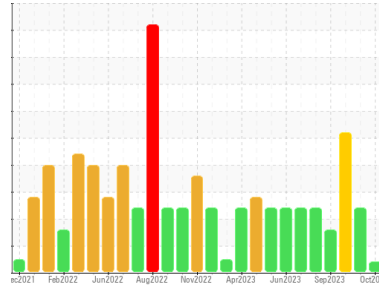


# PROBLEM SUMMARY

Area  
**[98575015]**  
 Machine Id  
**KR-GR-003106 - DUMPER 3B - SOUTH (S/N INJECT B - 11513037)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

Sample Rating Trend

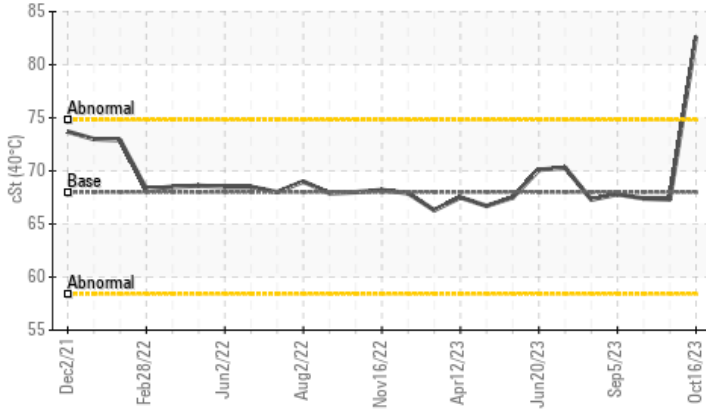


## VISCOSITY



### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



### RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Visc @ 40°C	cSt	ASTM D445	68	▲ 82.64	67.3	67.4

Customer Id: KRAKIR  
 Sample No.: PCA0108457  
 Lab Number: 05981192  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 15 Oct 2023 Diag: Jonathan Hester

WATER



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Oct 2023 Diag: Jonathan Hester

WATER



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. Appearance is milky. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 05 Sep 2023 Diag: Jonathan Hester

WATER



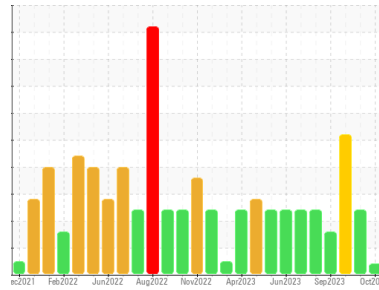
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. The condition of the oil is acceptable for the time in service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



## VISCOSITY



Area  
**[98575015]**  
 Machine Id  
**KR-GR-003106 - DUMPER 3B - SOUTH (S/N INJECT B - 11513037)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

### DIAGNOSIS

#### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### ▲ Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0108457</b>	PCA0106511	PCA0104794
Sample Date	Client Info	<b>16 Oct 2023</b>	15 Oct 2023	02 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>0</b>	2	2
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	2	1
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m 25	<b>0</b>	0	1
Calcium	ppm	ASTM D5185m 200	<b>0</b>	14	22
Phosphorus	ppm	ASTM D5185m 300	<b>432</b>	398	386
Zinc	ppm	ASTM D5185m 370	<b>0</b>	150	162
Sulfur	ppm	ASTM D5185m 2500	<b>549</b>	1351	1487

### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>2</b>	2	2
Sodium	ppm	ASTM D5185m	<b>0</b>	3	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

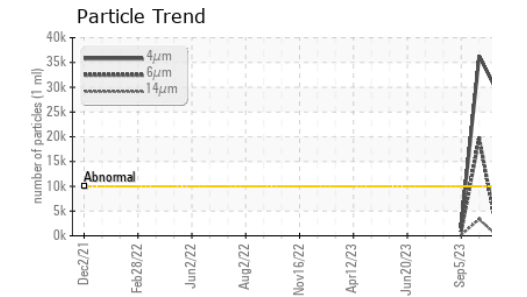
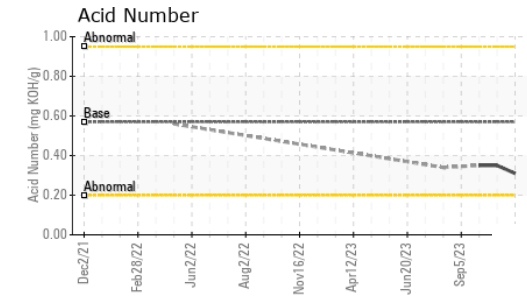
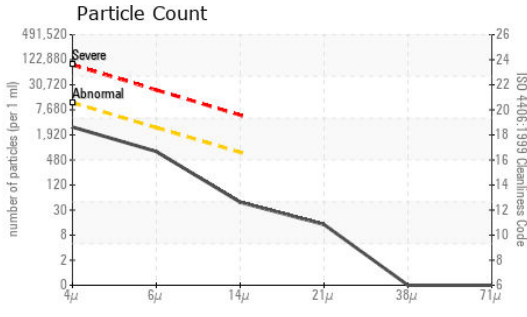
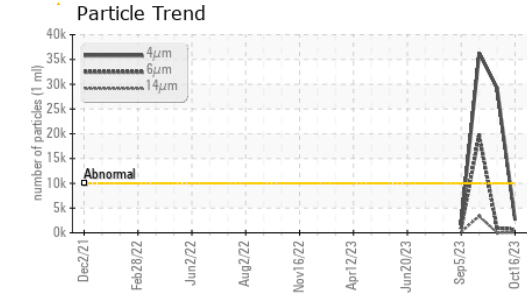
### FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>2593</b>	▲ 29200	▲ 36295
Particles >6µm	ASTM D7647 >2500	<b>673</b>	939	▲ 19772
Particles >14µm	ASTM D7647 >640	<b>41</b>	11	▲ 3365
Particles >21µm	ASTM D7647 >160	<b>12</b>	0	▲ 1133
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	▲ 175
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	▲ 18
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>19/17/13</b>	▲ 22/17/11	▲ 22/21/19

### FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.31</b>	0.35	0.35

# OIL ANALYSIS REPORT



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108457  
**Lab Number** : 05981192  
**Unique Number** : 10698487  
**Test Package** : IND 2

**Received** : 17 Oct 2023  
**Diagnosed** : 23 Oct 2023  
**Diagnostician** : Jonathan Hester

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	▲ 82.64	67.3	67.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS

