OIL DIAGNOSTICS

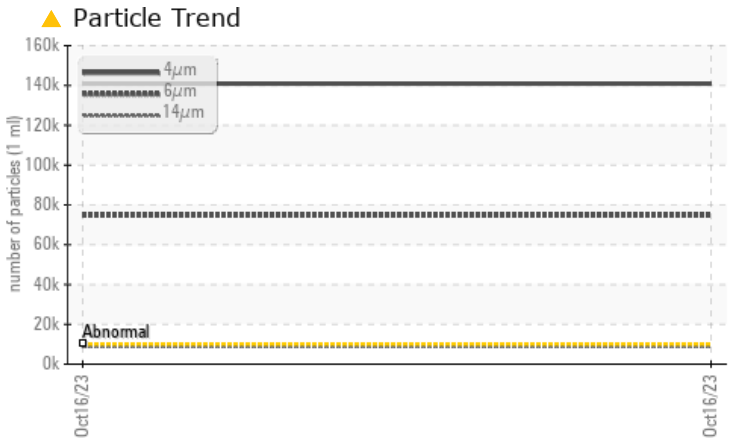
PROBLEM SUMMARY

Sample Rating Trend

ISO

Area
[9858216]
Machine Id
KR-GR-003529 - NORTH MIXER SCREW (S/N TUMBLE ROOM - 11558194)
Component
Gearbox
Fluid
GEAR OIL ISO 220 (1 QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Particles >4µm		ASTM D7647	>10000	▲ **140911**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **74682**	---	---
Particles >14µm		ASTM D7647	>640	▲ **8953**	---	---
Particles >21µm		ASTM D7647	>160	▲ **1062**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **24/23/20**	---	---

Customer Id: KRAKIR
Sample No.: PCA0051941
Lab Number: 05981202
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
[9858216]
Machine Id
KR-GR-003529 - NORTH MIXER SCREW (S/N TUMBLE ROOM - 11558194)
Component
Gearbox
Fluid
GEAR OIL ISO 220 (1 QTS)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0051941**	---	---
Sample Date		Client Info		**16 Oct 2023**	---	---
Machine Age	hrs	Client Info		**0**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**51**	---	---
Chromium	ppm	ASTM D5185m	>15	**0**	---	---
Nickel	ppm	ASTM D5185m	>15	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	**0**	---	---
Lead	ppm	ASTM D5185m	>100	**<1**	---	---
Copper	ppm	ASTM D5185m	>200	**1**	---	---
Tin	ppm	ASTM D5185m	>25	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	---	---
Barium	ppm	ASTM D5185m	15	**0**	---	---
Molybdenum	ppm	ASTM D5185m	15	**39**	---	---
Manganese	ppm	ASTM D5185m		**1**	---	---
Magnesium	ppm	ASTM D5185m	50	**0**	---	---
Calcium	ppm	ASTM D5185m	50	**0**	---	---
Phosphorus	ppm	ASTM D5185m	350	**449**	---	---
Zinc	ppm	ASTM D5185m	100	**2**	---	---
Sulfur	ppm	ASTM D5185m	12500	**6079**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**2**	---	---
Sodium	ppm	ASTM D5185m		**<1**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---

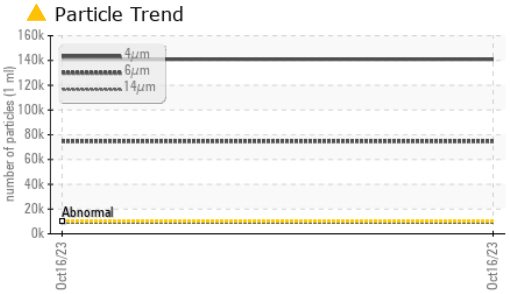
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **140911**	---	---
Particles >6µm		ASTM D7647	>2500	▲ **74682**	---	---
Particles >14µm		ASTM D7647	>640	▲ **8953**	---	---
Particles >21µm		ASTM D7647	>160	▲ **1062**	---	---
Particles >38µm		ASTM D7647	>40	**17**	---	---
Particles >71µm		ASTM D7647	>10	**1**	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **24/23/20**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.71**	---	---

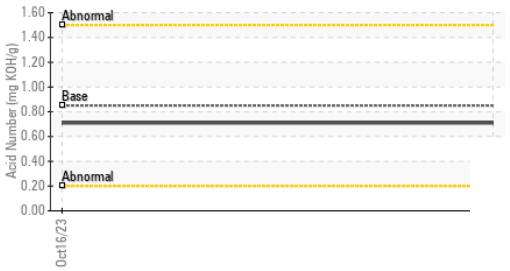
OIL ANALYSIS REPORT

Particle Trend

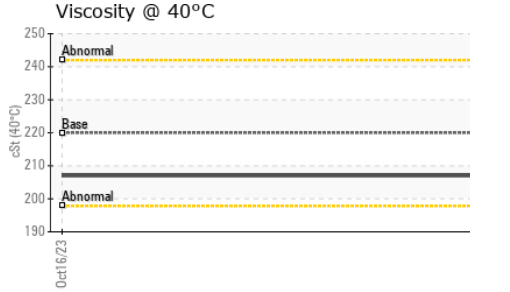
Particle Trend



Acid Number

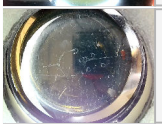


Viscosity @ 40°C



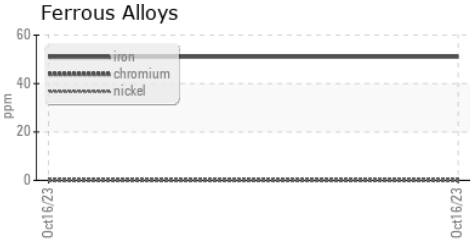
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**LIGHT**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**207**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

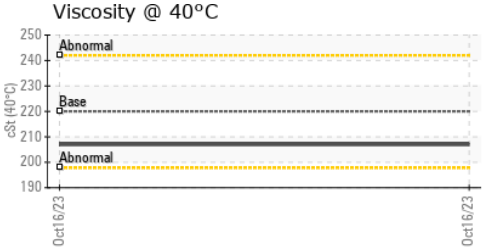
GRAPHS

Ferrous Alloys

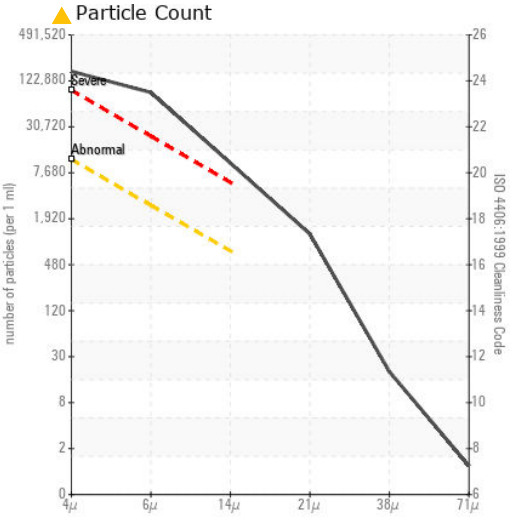


Non-ferrous Metals

Viscosity @ 40°C



Particle Count



Acid Number

Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0051941 **Received** : 17 Oct 2023
Lab Number : 05981202 **Diagnosed** : 19 Oct 2023
Unique Number : 10698497 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 PCA
2504 INDUSTRIAL DR
KIRKSVILLE, MO
US 63501
Contact: WALLACE WARD
wallace.ward@kraftheinzcompany.com
T: (660)627-1031
F: (660)627-5887