

OIL ANALYSIS REPORT

Sample Rating Trend



MONTGOMERY **MACK 420042**

Component Diesel Engine

PETRO CANADA DURON SHP 15W40 (--- LTR)

DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		GFL0092415	GFL0092411	GFL0089900
Resample at the next service interval to monitor.	Sample Date		Client Info		13 Oct 2023	10 Oct 2023	25 Sep 2023
Wear	Machine Age	hrs	Client Info		8265	8235	8104
All component wear rates are normal.	Oil Age	hrs	Client Info		631	601	470
Contamination	Oil Changed		Client Info		N/A	Not Changd	Not Changd
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	NORMAL
oil.	CONTAMINAT	ION	method	limit/base		history1	history2
Fluid Condition The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Fuel		WC Method		<1.0	<1.0	<1.0
	Glycol		WC Method	20.0	NEG	NEG	NEG
	-	0		1			
	WEAR METAL	5	method	limit/base		history1	history2
	Iron	ppm	ASTM D5185m		15	14	11
	Chromium	ppm	ASTM D5185m		<1	<1	<1
	Nickel	ppm	ASTM D5185m		1	1	<1
	Titanium	ppm	ASTM D5185m		<1	<1	0
	Silver	ppm	ASTM D5185m		<1	<1	<1
	Aluminum	ppm	ASTM D5185m		2	2	3
	Lead	ppm	ASTM D5185m		1	<1	0
	Copper	ppm	ASTM D5185m		47	45	40
	Tin	ppm	ASTM D5185m	>15	1	1	1
	Vanadium	ppm	ASTM D5185m		0	<1	0
	Cadmium	ppm	ASTM D5185m		<1	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	0	3	3	6
	Barium	ppm	ASTM D5185m	0	10	0	0
	Molybdenum	ppm	ASTM D5185m	60	61	61	59
	Manganese	ppm	ASTM D5185m	0	<1	<1	<1
	Magnesium	ppm	ASTM D5185m	1010	855	894	920
	Calcium	ppm	ASTM D5185m		1011	1055	1071
	Phosphorus	ppm	ASTM D5185m		944	953	968
	Zinc	ppm	ASTM D5185m		1125	1130	1203
	Sulfur	ppm	ASTM D5185m	2060	2627	2586	2796
	CONTAMINAN	ITS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>25	7	8	8
	Sodium	ppm	ASTM D5185m		2	6	4
	Potassium	ppm	ASTM D5185m	>20	2	0	<1
	INFRA-RED		method	limit/base	current	history1	history2
	Soot %	%	*ASTM D7844	>4	0.4	0.4	0.4
	Nitration	Abs/cm	*ASTM D7624	>20	7.1	6.7	6.9
	Sulfation	Abs/.1mm	*ASTM D7415	>30	19.5	18.8	19.5
	FLUID DEGRAI		method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	15.0	14.2	14.8
	Base Number (BN)				7.9	7.5	8.1
		ingitoring		5.0		1.0	0.1

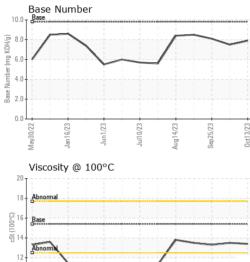


10.

May30/22

OIL ANALYSIS REPORT

VISUAL



Jun1/23 ,

Jan 16/23

	Base 17 16 17 16 15 14 12 11 10 12 10 12 10 12 10 12 10 12 10 12 10 12 12 12 12 12 12 12 12 12 12	Jult0/23	Aug14/23	-0.8 -0.9 -0.9 -0.9 -0.9 -0.9 -0.0 -0.0 -0.0	Jan 16,72 Jan 16,72	Jull0/23	Sap25/23
	250 200 150 100 50 0 7200 200 100 50 50 50 50 50 50 50 50 50 50 50 50 5	Julio23	Aug14/23	EZE []PO	Base Number		
Sep25/23 -	Ferrous Alloys	CZOUIPr S	Aug14/23 Sep25/23	0¢1323			
	Visc @ 100°C		method ASTM D445	limit/base 15.4	current 13.4	history1 13.5	history2 13.3
Sep 25/2 0 ct 13/2	Appearance Odor Emulsified Water Free Water	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual	NORML >0.2	NORML NORML NEG NEG	NORML NORML NEG NEG	NORML NORML NEG NEG
5 5 5	Yellow Metal Precipitate Silt Debris Sand/Dirt	scalar scalar scalar scalar	*Visual *Visual *Visual *Visual	NONE NONE NONE NONE	NONE NONE NONE NONE NONE	NONE NONE NONE NONE	NONE NONE NONE NONE
		Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water Free Water Free Water CCCC CRAPHS Ferrous Alloys Odor CRAPHS Ferrous Alloys CCCC CRAPHS Ferrous Metal	White Metal scalar Yellow Metal scalar Precipitate scalar Silt scalar Debris scalar Sand/Dirt scalar Appearance scalar Odor scalar Emulsified Water scalar Free Water scalar Free Water scalar Free Water scalar Free Water scalar Odor c St GRAPHS Ferrous Alloys Of comparison Non-ferrous Metals	White Metal scalar *Visual Yellow Metal scalar *Visual Precipitate scalar *Visual Debris scalar *Visual Sand/Dirt scalar *Visual Appearance scalar *Visual Odor scalar *Visual Emulsified Water scalar *Visual Free Water scalar *Visual *	White Metal scalar *Visual NONE Yellow Metal scalar *Visual NONE Precipitate scalar *Visual NONE Sitt scalar *Visual NONE Sand/Dirt scalar *Visual NONE Sand/Dirt scalar *Visual NONE Sand/Dirt scalar *Visual NONE Appearance scalar *Visual NORML Odor scalar *Visual NORML Emulsified Water scalar *Visual NORML Emulsified Water scalar *Visual >0.2 Free Water scalar *Visual *Visual *0.2 Free Water scalar *	White Metal scalar *Visual NONE NONE Yellow Metal scalar *Visual NONE NONE Precipitate scalar *Visual NONE NONE Sitt scalar *Visual NONE NONE Sand/Dirt scalar *Visual NONE NONE Appearance scalar *Visual NONE NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Odor scalar *Visual NORML NORML Visc @ 100°C cSt ASTM D445 15.4 13.4 CRAPHS Ferrous Alloys Mon-ferrous Metals Non-ferrous Metals	White Metal scalar *Visual NONE NONE NONE NONE Precipitate scalar *Visual NONE NONE NONE Sitt scalar *Visual NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE Appearance scalar *Visual NORML NORML NORML Odor scalar *Visual NORML NORML NORML Odor scalar *Visual NORML NOR

