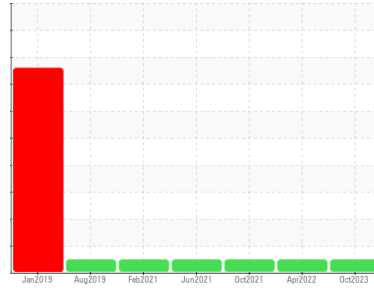


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / PRYOR STONE [57827]
Machine Id
OHT101
Component
Rear Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0087068	PCA0062663	PCA0011229
Sample Date	Client Info		19 Oct 2023	05 Apr 2022	08 Oct 2021
Machine Age	hrs	Client Info	17273	16935	16717
Oil Age	hrs	Client Info	17273	16717	16717
Oil Changed	Client Info		Changed	Not Changd	Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	62	45	166
Chromium	ppm	ASTM D5185m >10	<1	<1	1
Nickel	ppm	ASTM D5185m >5	<1	0	0
Titanium	ppm	ASTM D5185m >15	<1	<1	<1
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >75	1	2	<1
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >75	23	7	14
Tin	ppm	ASTM D5185m >8	2	<1	2
Antimony	ppm	ASTM D5185m >50	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	38	35	183
Barium	ppm	ASTM D5185m 0	20	0	0
Molybdenum	ppm	ASTM D5185m 0	5	4	16
Manganese	ppm	ASTM D5185m 0	<1	<1	2
Magnesium	ppm	ASTM D5185m 9	15	13	12
Calcium	ppm	ASTM D5185m 3114	3116	2816	307
Phosphorus	ppm	ASTM D5185m 1099	1099	1029	1038
Zinc	ppm	ASTM D5185m 1245	1099	1051	150
Sulfur	ppm	ASTM D5185m 7086	9741	6878	22558

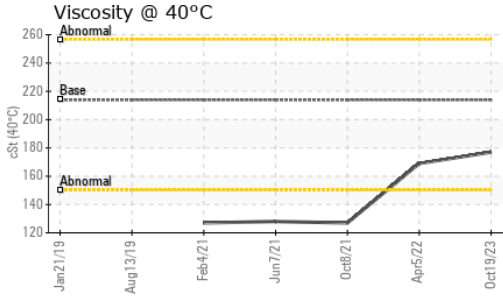
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	33	18	7
Sodium	ppm	ASTM D5185m	6	1	1
Potassium	ppm	ASTM D5185m >20	2	2	0

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	MODER
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

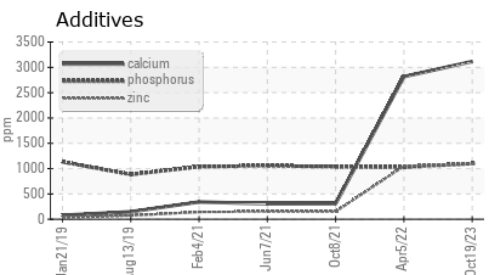
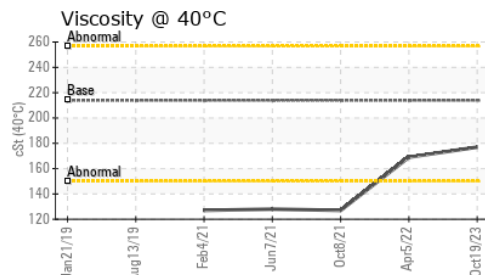
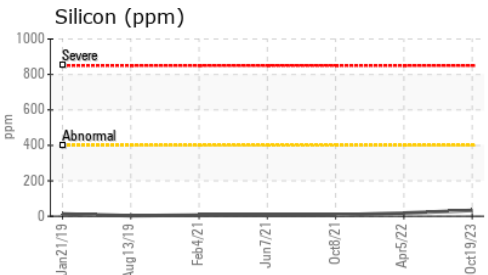
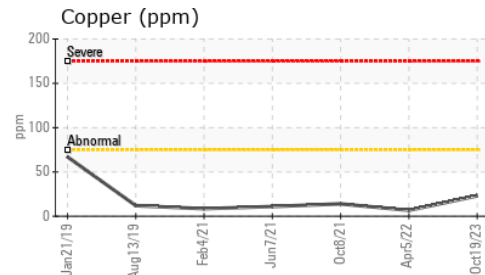
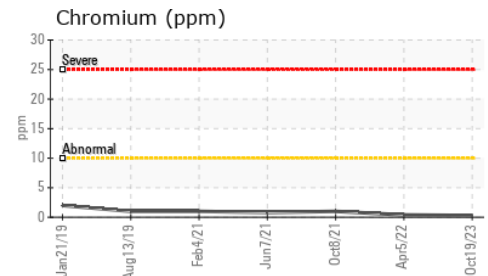
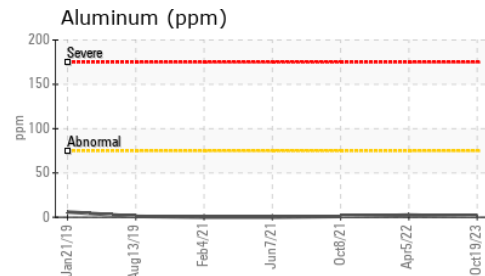
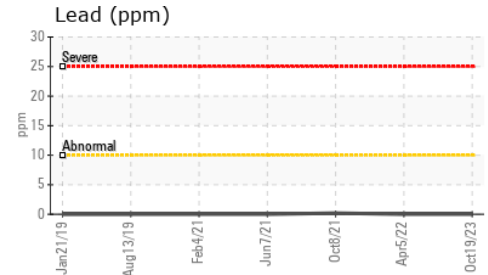
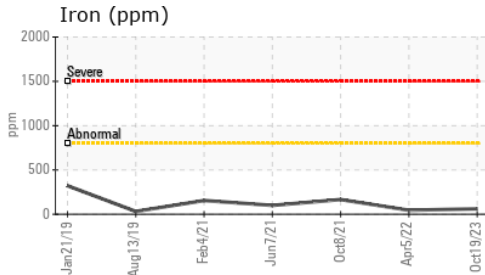
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	177	169	127

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0087068 **Received** : 30 Oct 2023
Lab Number : 05993827 **Diagnosed** : 01 Nov 2023
Unique Number : 10722187 **Diagnostician** : Sean Felton
Test Package : MOB 1

Kemp Quarries - Pryor Stone - Pryor
 1050 E 520 Rd
 Pryor, OK
 US 74361
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

pryor@pryorstone.com

T:

F: