

OIL ANALYSIS REPORT

Sample Rating Trend



KEMP QUARRIES / PRYOR STONE [57827] **OHT101** Component

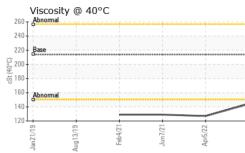
Front Left Final Drive Fluid

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS	SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		PCA0084719	PCA0062661	PCA0011208
Resample at the next service interval to monitor. (Sample Date		Client Info		19 Oct 2023	05 Apr 2022	07 Jun 2021
Customer Sample Comment: PM-4 changed fluid)	Machine Age	hrs	Client Info		17273	16935	16164
Wear	Oil Age	hrs	Client Info		17273	16717	0
All component wear rates are normal.	Oil Changed		Client Info		Changed	Not Changd	Not Changd
Contamination	Sample Status				NORMAL	NORMAL	NORMAL
There is no indication of any contamination in the pil.	WEAR META	_S	method	limit/base		history1	history2
Fluid Condition	Iron	ppm	ASTM D5185m		95	122	119
The condition of the oil is acceptable for the time in	Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
service.	Nickel	ppm	ASTM D5185m		<1	0	<1
	Titanium	ppm	ASTM D5185m	>15	<1	<1	<1
	Silver	ppm	ASTM D5185m		0	0	<1
	Aluminum	ppm	ASTM D5185m	>75	<1	2	0
	Lead	ppm	ASTM D5185m	>10	0	<1	<1
	Copper	ppm	ASTM D5185m	>75	36	38	34
	Tin	ppm	ASTM D5185m	>8	2	2	2
	Antimony	ppm	ASTM D5185m	>50			0
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	2	76	103	154
	Barium	ppm	ASTM D5185m	0	20	0	0
	Molybdenum	ppm	ASTM D5185m	0	25	32	31
	Manganese	ppm	ASTM D5185m	0	1	1	1
	Magnesium	ppm	ASTM D5185m	9	11	10	11
	Calcium	ppm	ASTM D5185m	3114	1363	250	282
	Phosphorus	ppm	ASTM D5185m		1021	990	1022
	Zinc	ppm	ASTM D5185m	1245	513	144	150
	Sulfur	ppm	ASTM D5185m	7086	24196	19378	21886
	CONTAMINA	NTS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>400	12	5	4
	Sodium	ppm	ASTM D5185m		4	0	<1
	Potassium	ppm	ASTM D5185m	>20	0	1	<1
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	LIGHT	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	LIGHT	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor Emulsified Water	scalar scalar	*Visual *Visual	NORML >0.2	NORML NEG	NORML NEG	NORML NEG



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		V	/isc @ 40		cSt			213.9		144		127		129	
			SAMP	LE IM	AGES	met	thod	limit/ba	ase	current		history1	histe	ory2	
21	2		Color							no image	n	o image	no im	age	
Jun7/21	Apr5/22		Bottom							no image	n	o image	no ima	age	
		÷	GRAP	HS							I				
		2000	Iron (p	om)					30.	Lead (ppn	n)				
		1500.	Severe						25.	Severe					
		표 1000·	Abnormal						20 · Ed 15 ·	A1					
		500.	-						10· 5·	Abnormal					
		0.	61/	61/	Feb4/21	Jun7/21-	Apr5/22 +	1/23	0.	6L/	Feb4/21	Jun7/21	Apr5/22		
			Jan 21/19	Aug 13/19		Jun	Apr	0ct19/23		Jan21/19 Aug13/19		Jun	Apré		
		200-	Aluminu	ım (ppn	ר) ו				30-	Chromium	i (ppm)				
		150							25 · 20 ·	Severe					
		ud 100 ·	Abnormal						튭 15· 10·	Abnormal					
		50.							5.						
		0.	Jan 21/19	Aug 13/19 .	Feb4/21	Jun7/21-	Apr5/22 -	0ct19/23	0.	Jan 21/19 +	Feb4/21-	Jun7/21	Apr5/22		
			ار Copper		LL.	- -	A.	00		Silicon (pp		-F	Ă		
		200	Severe		1	1	1		1000 · 800 ·	Severe					
		150 ·							600.						
		톱 100· 50·	Abnormal		1 1 1		1		400.	Abnormal					
		0.		-					200· 0·						
			Jan 21/19	Aug13/19 .	Feb4/21	Jun7/21	Apr5/22	0ct19/23		Jan 21/19 Aug 13/19	Feb4/21	Jun7/21	Apr5/22		
		260	→ Viscosit → Abnormal		С			-	1500-	Additives					
		240							1000	calci	um phorus				
		220- 2005 (40°C) 251 (40°C) 254 (40°C)	Base						1000 · Ed	NANANANANANANANANANANANANANANANANANANA		*****			
		160-	Abnormal						500·						
		140· 120·	61	19	21+	21+		23	0.	6 6	21+	21-			
			Jan 21/19	Aug 13/19 -	Feb4/21	Jun7/21	Apr5/22	0ct19/23		Jan21/19 Aug13/19	Feb4/21	Jun7/21	Apr5/22		
	Laboratory Sample No. Lab Number Unique Numbe Test Packag	:F :(er:1	WearChe PCA0084 0599383 1072219 MOB 1	719 1	- 501 Maa Receiv Diagno Diagno	ed sed	: 30 (: 01 I	ry, NC 2 Oct 2023 Nov 2023 In Felton	3	Ker	np Quar	ries - Pryc	1050 E 5 Pryc US	20 F or, C	
	s sample report			omer Se	ervice at 1	-800-23	7-1369	Э.				pryor@	pryorston		