

# **OIL ANALYSIS REPORT**

Sample Rating Trend





Rear Right Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

# DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-1 sampled fluid )

#### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

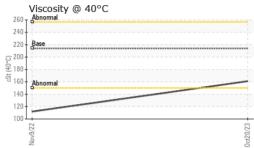
## Fluid Condition

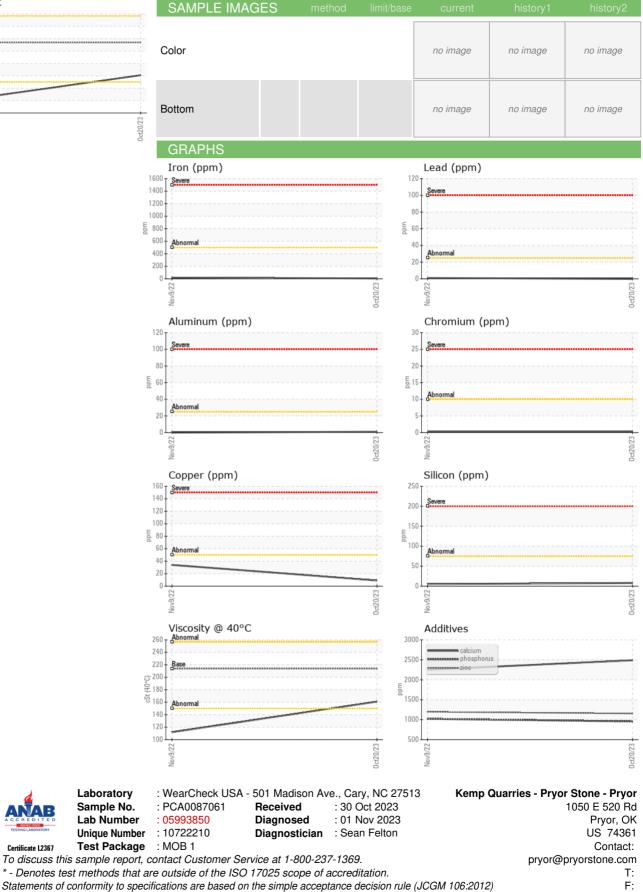
The condition of the oil is acceptable for the time in service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0087061	PCA0070239	
Sample Date		Client Info		20 Oct 2023	09 Nov 2022	
Machine Age	hrs	Client Info		2080	2005	
Oil Age	hrs	Client Info		2080	2005	
Oil Changed		Client Info		N/A	Changed	
Sample Status				NORMAL	NORMAL	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	6	19	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m	>10	0	0	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	<1	0	
Lead	ppm	ASTM D5185m	>25	0	1	
Copper	ppm	ASTM D5185m	>50	9	34	
Tin	ppm	ASTM D5185m	>10	1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		<1	2	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	5	14	
Barium	ppm	ASTM D5185m	0	19	0	
Molybdenum	ppm	ASTM D5185m	0	2	5	
Manganese	ppm	ASTM D5185m	0	<1	<1	
Magnesium	ppm	ASTM D5185m	9	50	224	
Calcium	ppm	ASTM D5185m	3114	2489	2252	
Phosphorus	ppm	ASTM D5185m	1099	956	1022	
Zinc	ppm	ASTM D5185m	1245	1154	1197	
Sulfur	ppm	ASTM D5185m	7086	7137	11128	
CONTAMINAN	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	8	5	
Sodium	ppm	ASTM D5185m		3	3	
Potassium	ppm	ASTM D5185m	>20	<1	3	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	161	112	
):34:06) Rev: 1						Submitted By:



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Certificate L2367