

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



KEMP QUARRIES / PRYOR STONE [57827] Machine Id OHT101

Component Front Transmission (Manual)

PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the fluid.

Fluid Condition

The condition of the fluid is acceptable for the time in service.

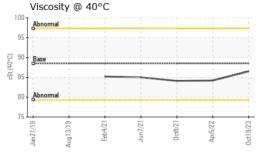
RO TO-4 SAE 30 (GAL)	Jan2019	Aug2019 Feb2021	Jun2021 Oct2021 Apr2022	Oct2023	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084714	PCA0062495	PCA0011001
Sample Date		Client Info		19 Oct 2023	05 Apr 2022	08 Oct 2021
Machine Age	hrs	Client Info		17273	16935	16717
Oil Age	hrs	Client Info		17273	16717	16717
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METAL	_S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	21	11	13
Chromium	ppm	ASTM D5185m	>5	<1	0	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>7	0	<1	<1
Aluminum	ppm	ASTM D5185m	>25	<1	0	1
Lead	ppm	ASTM D5185m	>45	<1	4	2
Copper	ppm	ASTM D5185m	>225	117	99	88
Tin	ppm	ASTM D5185m	>10	1	2	2
Antimony	ppm	ASTM D5185m				<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	4	7	8
Barium	ppm	ASTM D5185m	0	19	0	0
Molybdenum	ppm	ASTM D5185m	0	2	6	6
Manganese	ppm	ASTM D5185m	9	<1	<1	<1
Magnesium	ppm	ASTM D5185m	1	32	81	86
Calcium	ppm	ASTM D5185m	3131	2641	2412	2898
Phosphorus	ppm	ASTM D5185m	1194	963	965	1049
Zinc	ppm	ASTM D5185m	1281	1161	979	1247
Sulfur	ppm	ASTM D5185m	3811	5539	3014	3789
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>125	13	5	5
Sodium	ppm	ASTM D5185m		3	0	2
Potassium	ppm	ASTM D5185m	>20	3	0	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Troc Motor		*\ /:		NEC	NICO	NICO

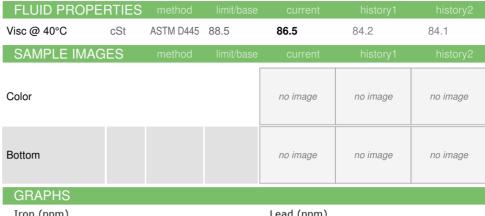
Free Water

scalar *Visual



OIL ANALYSIS REPORT





GRAPHS												
Iron (ppm)						Lead (ppm)						
Severe						80-	Severe					
						co.	jj.					
Abnormal						E 40.	Abnormal					
Ļ						20						
						0.						_
Jan21/19 -	Feb4/21-	Jun7/21-	Oct8/21-	Apr5/22 -	0ct19/23 -	0-	Jan21/19 -	Feb4/21-	Jun7/21-	Oct8/21-	Apr5/22 -	
		3	ő	Ap	Octi				٦	ő	Ap	
Aluminum (ppm)					12-	Chromiu	m (ppm)				
Severe						10-	Severe					
						8 -						
Abnormal			1			E 6-	Abnormal					
						4 -						
						2 ·	1					
Jan 2 1/19 +	Feb4/21	Jun7/21-	Oct8/21-	Apr5/22 -	9/23	0 -	9719	Feb4/21-	Jun7/21-	Oct8/21-	Apr5/22 -	
Jan21/19 - Aug13/19 -	윤	Jul	Oct	Apri	Oct19/23		Jan21/19 -	辵	Jun	Oct	Apri	
Copper (pp	m)						Silicon (p	pm)				
Severe						300 - 250 -	Severe	1				
						200						
Abnormal						틾 150	Abnormal					
						100-						
			A CONTRACTOR OF THE PARTY OF TH			50-						
- 61/	Feb4/21	12/	0ct8/21+	722	/23	0 -	19	Feb4/21	1/21	Oct8/21-	722	
Jan21/19 -	Feb.	Jun7/21	Oct	Apr5/22.	Oct19/23 -		Jan21/19 -	- E-	Jun7/21	Octf	Apr5/22 .	
Viscosity @	40°C						Additives	;				
Abnormal						3500-		cium				
						3000		osphorus				
Base						2500 - 를 2000 -	Zill					
·			_			1500-						
Abnormal						1000-	22290102001002002				Table Control of the	contractions.





Laboratory Sample No. Lab Number Unique Number : 10722255

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0084714 : 05993895

Received Diagnosed

: 30 Oct 2023 : 01 Nov 2023 Diagnostician : Sean Felton

Kemp Quarries - Pryor Stone - Pryor 1050 E 520 Rd Pryor, OK

US 74361 Contact:

pryor@pryorstone.com

T: F:

Test Package : MOB 1 Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)