

## **OIL ANALYSIS REPORT**

# w/2010 Smp2011 Fe22013 Oct2014 Fee2013 Apr2015 Jun2020 Smp2022 Oct20

Sample Rating Trend



DIAGNOSIS

WL015 Component Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

KEMP QUARRIES / MUSKOGEE SAND [65225]

SAMPLE INFOF	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0087049	PCA0087111	PCA007054
Sample Date		Client Info		25 Oct 2023	03 Jun 2023	16 Feb 2023
Machine Age	hrs	Client Info		2234	1895	1210
Oil Age	hrs	Client Info		2234	685	2000
Oil Changed		Client Info		N/A	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	4	10	11
Chromium	ppm	ASTM D5185m	>10	4	14	12
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	2
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m		10	28	8
Tin	ppm	ASTM D5185m		<1	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0	3
Barium	ppm	ASTM D5185m		19	0	0
Molybdenum	ppm	ASTM D5185m	0	2	1	2
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	0	26	16	25
Calcium	ppm	ASTM D5185m	50	87	106	130
Phosphorus	ppm	ASTM D5185m	330	371	340	360
Zinc	ppm	ASTM D5185m	430	456	445	446
Sulfur	ppm	ASTM D5185m		1168	942	1079
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	3	4
Sodium	ppm	ASTM D5185m		2	0	2
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment:  $\mbox{PM-2}$  changed filters )

#### Wear

All component wear rates are normal.

#### Contamination

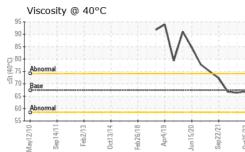
There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.



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ac @ 40°C CAMPLE IMAG Ior ttom CRAPHS ron (ppm) Severe Lon Lon Lon Lon Lon Lon Lon Lon		ASTM D44 method		66.8 current no image no image Lead (ppm) Chromium (p	66.4 history1 no image no image	66.8 history2 no image no image
lor ttom CRAPHS ron (ppm) servere	<u>∧_</u> ∧		udd	no image no image	no image	no image
ttom CRAPHS ron (ppm) Evere Abnormal	Feb.26/18	Junt 5/2/0	0ct25/23	no image	0ct13/140c	no image
Abnormal	Feb26/18	Jun 15/20	0ct25/23	Lead (ppm)	Oct13/14	
ron (ppm) Severe Abnormal Juminum (ppm) Severe	Febi26/18	Juni 5/20	0ct25/23	30 25 20 15 10 4 <b>Abnomal</b> 5 0 0 12 15 10 0 12 15 10 0 12 15 10 0 12 15 10 10 10 10 10 10 10 10 10 10 10 10 10		Sep2221
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Abnormal	Feb.26/18	02/SImP	0ct25/23	25 Severe 20 15 10 Abnormal 5 0 0 11/1/1 Lift des 0 0 0 12/1/4 10 0 0 0 0 12/1/4 10 0 0 0 0 0 0 0 0 0 0 0 0 0		Jun15/20
luminum (ppm) Severe	Feb26/18	Jun15/20		01/21/kew Chromium (p 20 25		Jun15/20
				25 - Severe		1
			mq	15 - 10 - Abnormal	~	14
Sep14/11+	Feb26/18	Jun15/20	0ct25/23	May12/10 8 Sep14/11 Feb2/13	Oct13/14 Feb26/18 Apr4/19	Jun15/20 Sep22/21
opper (ppm)				Silicon (ppm)	)	
Severe				50 - Severe		
Abnormal						
Feb2/13	Feb26/18	Jun15/20	0ct25/23	Feb2/13	Oct13/14 - Feb26/18 - Apr4/19 -	Jun 15/20
		M	29	000 600 000 000 000 000 000	ug	
Base	·			N	A	
Abnormal			5			-
eb2/13	b26/18	n15/20	ct25/23		ct13/14 - b26/18 - \pr4/19 -	Jun 15/20
earCheck USA - 5 2A0087049 993908 722268 DB 1 Ct Customer Servi	501 Madis Received Diagnose Diagnost	son Ave., ( 1 : 3 ed : 0 iician : S	Cary, NC 275 ) Oct 2023 I Nov 2023 ean Felton 69.	≥ <sup>∞</sup> 13 <b>Ke</b> r	np Quarries - N 33	<b>luskogee Sar</b> 395 W 50th St Porter, C US 7445 Contac
	brommal bro	bnormal bno	binomal bin	promote proper (ppm) promote	silicon (ppm) server brownal	sopper (ppm) Silicon (ppm)

