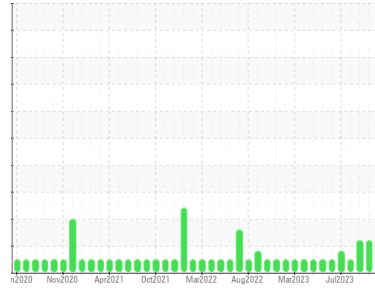


PROBLEM SUMMARY

Sample Rating Trend



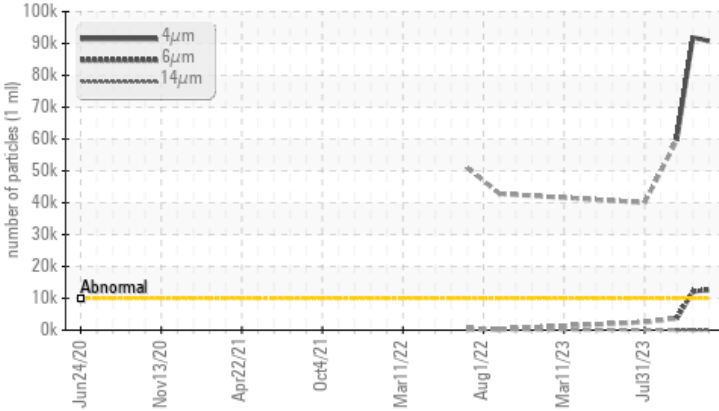
ISO



Area
[98604887]
 Machine Id
KR-GR-003070 - DUMPER 1A - NORTH (S/N GRIND A - 11513011)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 90805	▲ 91899	▲ 59621
Particles >6µm	ASTM D7647	>2500	▲ 12636	▲ 12166	▲ 3695
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 24/21/14	▲ 24/21/14	▲ 23/19/12

Customer Id: KRAKIR
 Sample No.: PCA0110833
 Lab Number: 05994311
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

22 Oct 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Oct 2023 Diag: Angela Borella

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



05 Sep 2023 Diag: Don Baldrige

NORMAL



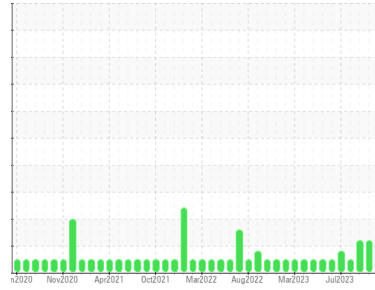
Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



Area
[98604887]
 Machine Id
KR-GR-003070 - DUMPER 1A - NORTH (S/N GRIND A - 11513011)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
 We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0110833	PCA0108229	PCA0104796
Sample Date	Client Info	30 Oct 2023	22 Oct 2023	02 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >20	4	2	2
Chromium ppm	ASTM D5185m >20	<1	<1	<1
Nickel ppm	ASTM D5185m >20	<1	1	0
Titanium ppm	ASTM D5185m	0	0	0
Silver ppm	ASTM D5185m	0	0	0
Aluminum ppm	ASTM D5185m >20	<1	1	0
Lead ppm	ASTM D5185m >20	0	<1	0
Copper ppm	ASTM D5185m >20	2	<1	2
Tin ppm	ASTM D5185m >20	<1	<1	0
Vanadium ppm	ASTM D5185m	0	0	0
Cadmium ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m 5	0	0	0
Barium ppm	ASTM D5185m 5	19	0	0
Molybdenum ppm	ASTM D5185m 5	0	0	0
Manganese ppm	ASTM D5185m	<1	<1	0
Magnesium ppm	ASTM D5185m 25	0	3	<1
Calcium ppm	ASTM D5185m 200	3	4	3
Phosphorus ppm	ASTM D5185m 300	231	223	205
Zinc ppm	ASTM D5185m 370	27	0	8
Sulfur ppm	ASTM D5185m 2500	484	482	432

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	2	1	1
Sodium ppm	ASTM D5185m	3	2	0
Potassium ppm	ASTM D5185m >20	<1	2	<1

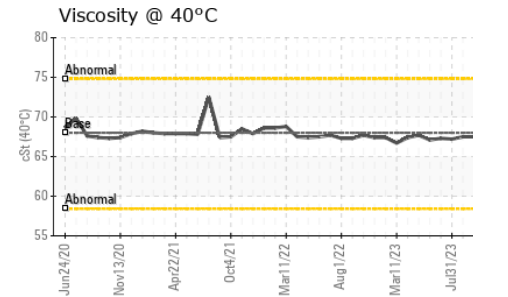
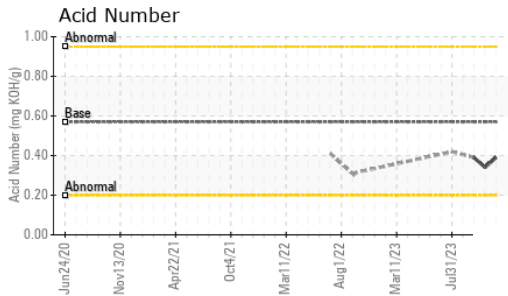
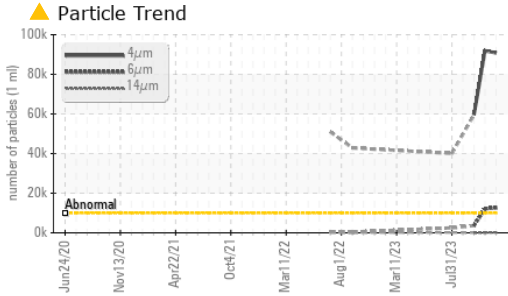
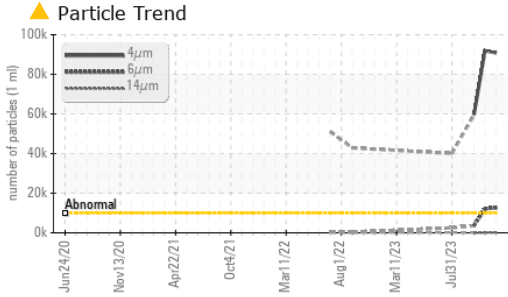
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 90805	▲ 91899	▲ 59621
Particles >6µm	ASTM D7647 >2500	▲ 12636	▲ 12166	▲ 3695
Particles >14µm	ASTM D7647 >640	94	88	27
Particles >21µm	ASTM D7647 >160	16	16	2
Particles >38µm	ASTM D7647 >40	1	0	0
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	▲ 24/21/14	▲ 24/21/14	▲ 23/19/12

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D8045 0.57	0.39	0.34	0.39

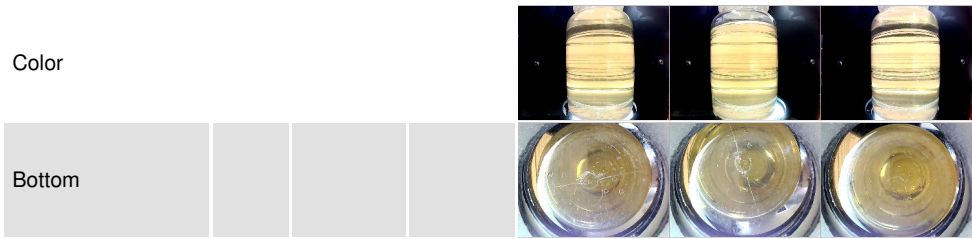
OIL ANALYSIS REPORT



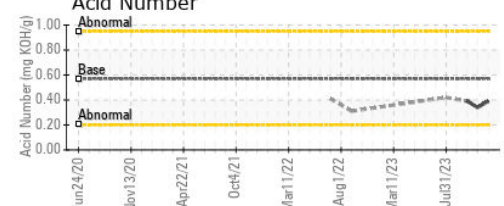
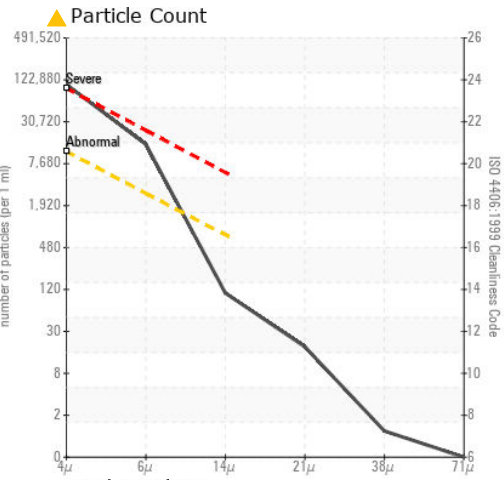
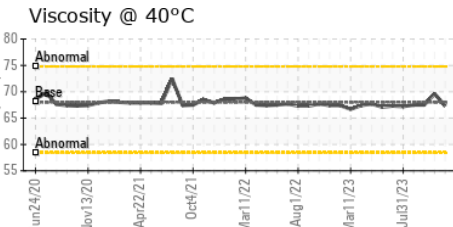
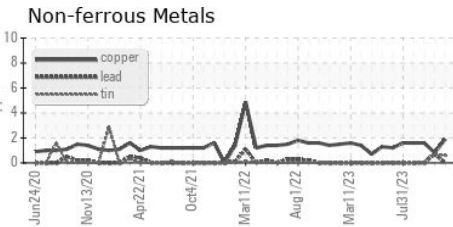
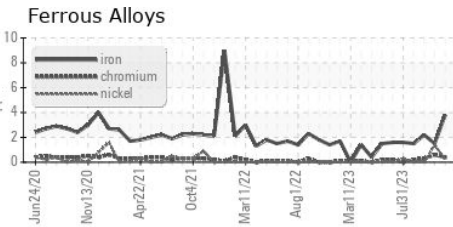
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

PARAMETER	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	68	67.3	69.6	67.5

PARAMETER	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0110833
Lab Number : 05994311
Unique Number : 10722671
Test Package : IND 2

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)