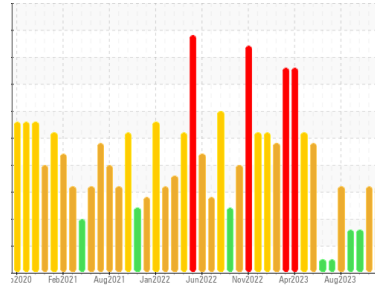


PROBLEM SUMMARY

Sample Rating Trend

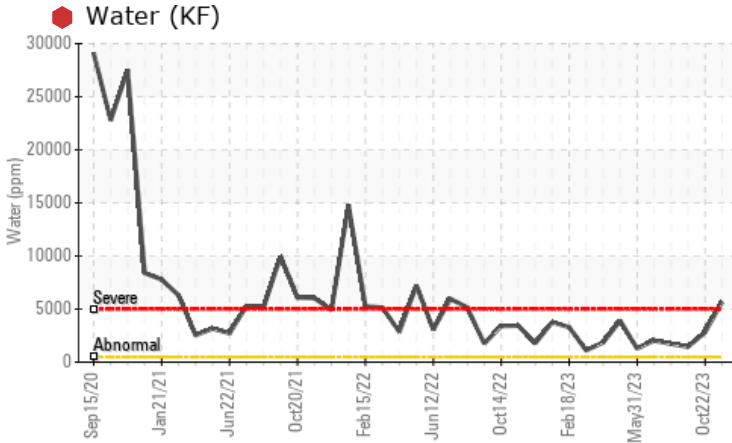


WATER



Area
GRANITE [98604889]
Machine Id
KR-GR-003074 - DUMPER 1C - REWORK (S/N GRIND A - 11555366)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

PROBLEMATIC TEST RESULTS

| Sample Status | | | | SEVERE | ABNORMAL | ABNORMAL |
|------------------|--------|------------|-------|---------------|----------|----------|
| Water | % | ASTM D6304 | >0.05 | 0.565 | 0.282 | 0.145 |
| ppm Water | ppm | ASTM D6304 | >500 | 5650 | 2820 | 1450 |
| Emulsified Water | scalar | *Visual | >0.05 | 0.2% | 0.2% | 0.2% |

Customer Id: KRAKIR
Sample No.: PCA0110831
Lab Number: 05994316
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|--------------------|--------|------|---------|--|
| Change Filter | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |
| Check Water Access | --- | --- | ? | We advise that you check for the source of water entry. |
| Filter Fluid | --- | --- | ? | We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. |

HISTORICAL DIAGNOSIS

22 Oct 2023 Diag: Jonathan Hester

WATER



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is milky. There is a light concentration of water present in the oil. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Oct 2023 Diag: Jonathan Hester

WATER



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. The condition of the oil is acceptable for the time in service.

view report



05 Sep 2023 Diag: Jonathan Hester

WATER



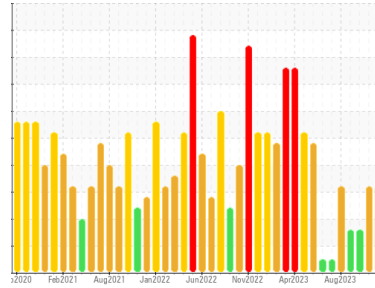
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. The condition of the oil is acceptable for the time in service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
GRANITE [98604889]
 Machine Id
KR-GR-003074 - DUMPER 1C - REWORK (S/N GRIND A - 1155366)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (10 GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

Wear

All component wear rates are normal.

Contamination

There is a high concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0110831 | PCA0108237 | PCA0091778 |
| Sample Date | Client Info | | 30 Oct 2023 | 22 Oct 2023 | 02 Oct 2023 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | SEVERE | ABNORMAL | ABNORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | 2 | <1 | 2 |
| Chromium | ppm | ASTM D5185m >20 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >20 | 0 | 1 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | <1 | 1 | <1 |
| Lead | ppm | ASTM D5185m >20 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m >20 | <1 | 0 | <1 |
| Tin | ppm | ASTM D5185m >20 | <1 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|------------------|------------|----------|----------|
| Boron | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m 5 | 19 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 5 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m 25 | 0 | 3 | 0 |
| Calcium | ppm | ASTM D5185m 200 | 0 | 2 | 0 |
| Phosphorus | ppm | ASTM D5185m 300 | 377 | 352 | 341 |
| Zinc | ppm | ASTM D5185m 370 | 22 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m 2500 | 529 | 438 | 452 |

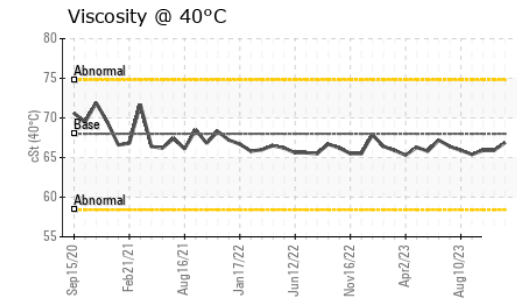
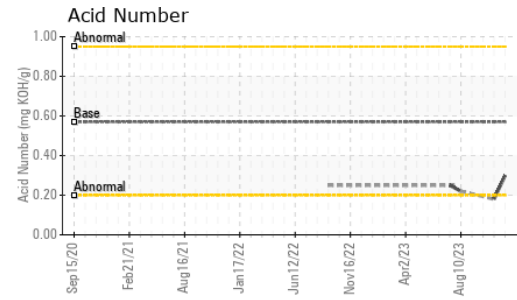
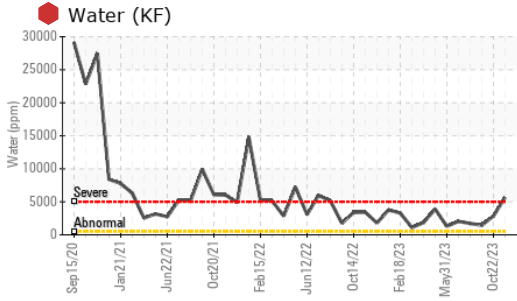
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 2 | 2 | <1 |
| Sodium | ppm | ASTM D5185m | 2 | 2 | 0 |
| Potassium | ppm | ASTM D5185m >20 | 0 | 2 | 0 |
| Water | % | ASTM D6304 >0.05 | 0.565 | 0.282 | 0.145 |
| ppm Water | ppm | ASTM D6304 >500 | 5650 | 2820 | 1450 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.57 | 0.30 | 0.18 | --- |

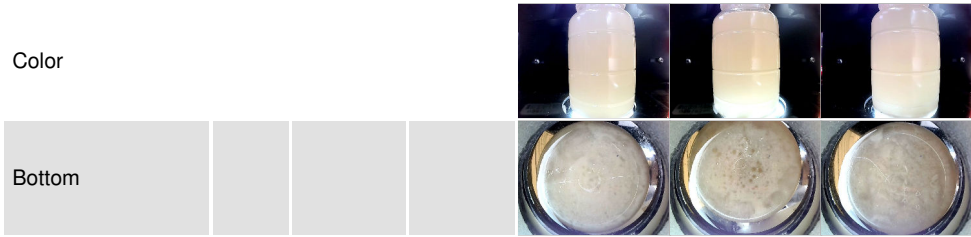
OIL ANALYSIS REPORT



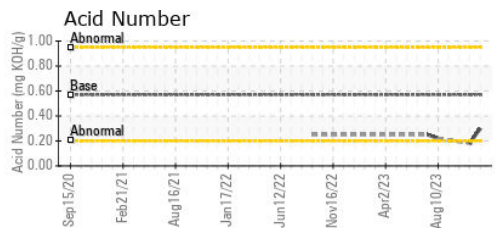
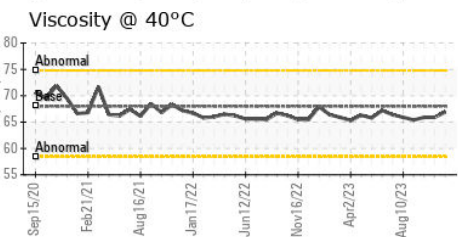
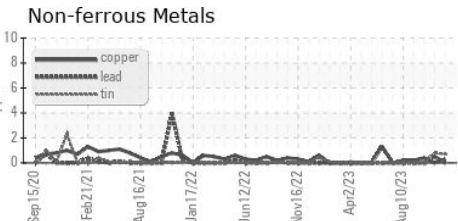
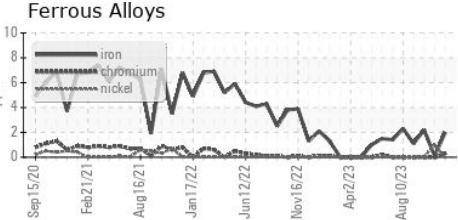
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | ▲ MODER | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | ▲ MILKY | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | ● 0.2% | 0.2% |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 68 | 66.9 | 65.9 | 65.9 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0110831 **Received** : 31 Oct 2023
Lab Number : 05994316 **Diagnosed** : 01 Nov 2023
Unique Number : 10722676 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)