# OIL ANALYSIS REPORT

Sample Rating Trend


**DIRT**

Machine Id
## FLORY SWP-6634 SW-43 (S/N 3046049)
Component
**Diesel Engine**
Fluid
**PETRO CANADA DURON HP 15W40 (--- GAL)**

## DIAGNOSIS

**Recommendation**
We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

**Fluid Condition**
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **PCA0105077** | --- | --- |
| Sample Date | | Client Info | | **17 Oct 2023** | --- | --- |
| Machine Age | hrs | Client Info | | **2565** | --- | --- |
| Oil Age | hrs | Client Info | | **226** | --- | --- |
| Oil Changed | | Client Info | | **N/A** | --- | --- |
| Sample Status | | | | **ABNORMAL** | --- | --- |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Fuel | | WC Method | >5 | **<1.0** | --- | --- |
| Glycol | | WC Method | | **NEG** | --- | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >100 | **38** | --- | --- |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | --- | --- |
| Nickel | ppm | ASTM D5185m | >4 | **0** | --- | --- |
| Titanium | ppm | ASTM D5185m | | **<1** | --- | --- |
| Silver | ppm | ASTM D5185m | >3 | **0** | --- | --- |
| Aluminum | ppm | ASTM D5185m | >20 | ▲ **14** | --- | --- |
| Lead | ppm | ASTM D5185m | >40 | **2** | --- | --- |
| Copper | ppm | ASTM D5185m | >330 | **3** | --- | --- |
| Tin | ppm | ASTM D5185m | >15 | **<1** | --- | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | --- | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | --- | --- |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **1** | --- | --- |
| Barium | ppm | ASTM D5185m | | **0** | --- | --- |
| Molybdenum | ppm | ASTM D5185m | | **58** | --- | --- |
| Manganese | ppm | ASTM D5185m | | **<1** | --- | --- |
| Magnesium | ppm | ASTM D5185m | | **984** | --- | --- |
| Calcium | ppm | ASTM D5185m | | **1217** | --- | --- |
| Phosphorus | ppm | ASTM D5185m | | **1077** | --- | --- |
| Zinc | ppm | ASTM D5185m | | **1350** | --- | --- |
| Sulfur | ppm | ASTM D5185m | | **3106** | --- | --- |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | ▲ **28** | --- | --- |
| Sodium | ppm | ASTM D5185m | | **0** | --- | --- |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | --- | --- |

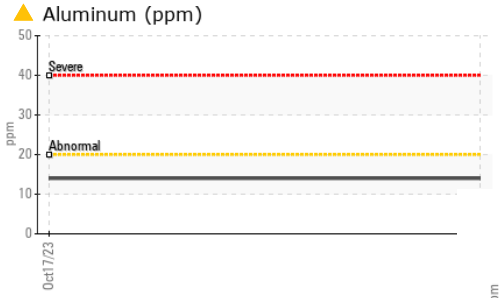
| INFRA-RED | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Soot % | % | *ASTM D7844 | >3 | **0.3** | --- | --- |
| Nitration | Abs/cm | *ASTM D7624 | >20 | **6.7** | --- | --- |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | **19.3** | --- | --- |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | **15.3** | --- | --- |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 9.8 | **8.7** | --- | --- |

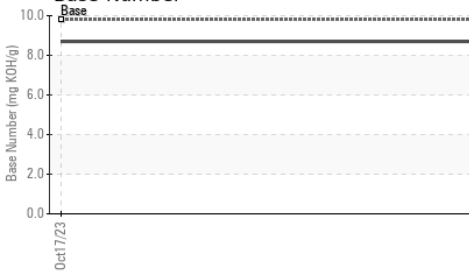
# OIL ANALYSIS REPORT

Silicon (ppm)

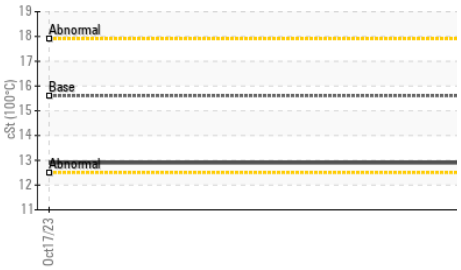

Aluminum (ppm)




Base Number




Viscosity @ 100°C

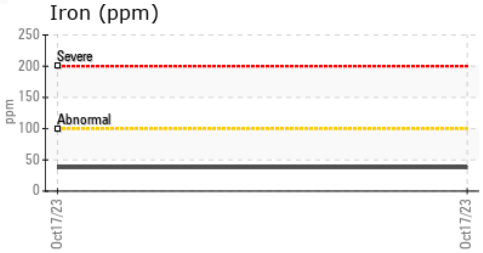



| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | --- | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | --- | --- |
| Silt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Debris | scalar | *Visual | NONE | **NONE** | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | --- | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | --- | --- |
| Odor | scalar | *Visual | NORML | **NORML** | --- | --- |
| Emulsified Water | scalar | *Visual | >0.2 | **NEG** | --- | --- |
| Free Water | scalar | *Visual | | **NEG** | --- | --- |

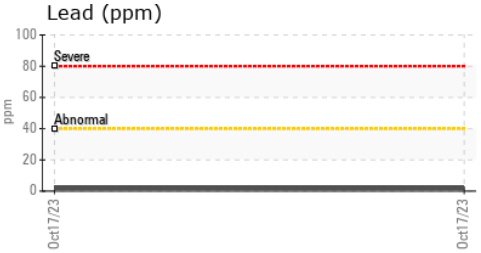
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 100°C | cSt | ASTM D445 | 15.6 | **12.9** | --- | --- |

## GRAPHS

Iron (ppm)



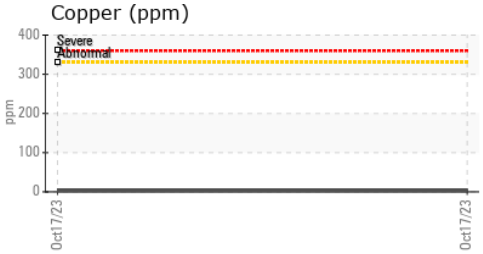

Lead (ppm)



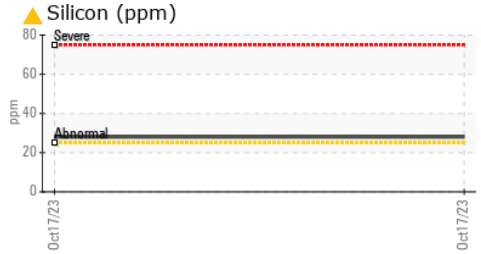

Aluminum (ppm)


Chromium (ppm)

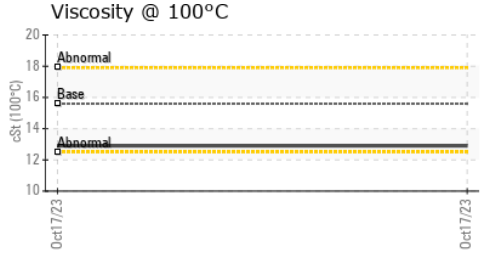

Copper (ppm)



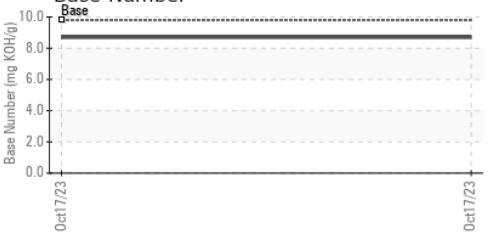

Silicon (ppm)




Viscosity @ 100°C




Base Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : PCA0105077 **Received** : 02 Nov 2023
**Lab Number** : 05996577 **Diagnosed** : 03 Nov 2023
**Unique Number** : 10724937 **Diagnostician** : Sean Felton
**Test Package** : MOB 1 ( Additional Tests: TBN )

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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