

OIL ANALYSIS REPORT







Machine Id PRESS 1 Component Hydraulic System Fluid PETRO CANADA HYDREX AW 46 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

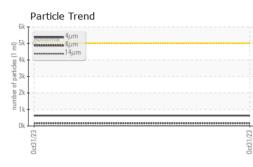
Fluid Condition

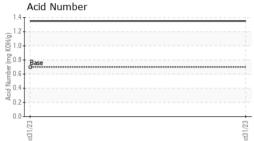
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

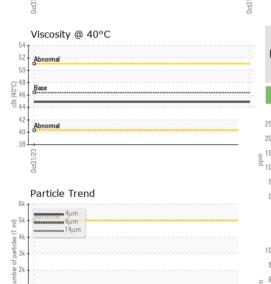
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|------------------|----------|--------------|------------|-------------|----------|----------|
| Sample Number | | Client Info | | PCA0109499 | | |
| Sample Date | | Client Info | | 31 Oct 2023 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | Not Changd | | |
| Sample Status | | | | NORMAL | | |
| WEAR METALS | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 23 | | |
| Chromium | ppm | ASTM D5185m | >20 | 0 | | |
| Nickel | ppm | ASTM D5185m | >20 | 0 | | |
| Titanium | ppm | ASTM D5185m | | 0 | | |
| Silver | ppm | ASTM D5185m | | 0 | | |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | | |
| Lead | ppm | ASTM D5185m | >20 | 0 | | |
| Copper | ppm | ASTM D5185m | >20 | 6 | | |
| Tin | ppm | ASTM D5185m | >20 | 0 | | |
| Vanadium | ppm | ASTM D5185m | | 0 | | |
| Cadmium | ppm | ASTM D5185m | | 0 | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | | |
| Barium | ppm | ASTM D5185m | 0 | 0 | | |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | | |
| Manganese | ppm | ASTM D5185m | 0 | 0 | | |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | | |
| Calcium | ppm | ASTM D5185m | 50 | 93 | | |
| Phosphorus | ppm | ASTM D5185m | 330 | 369 | | |
| Zinc | ppm | ASTM D5185m | 430 | 545 | | |
| Sulfur | ppm | ASTM D5185m | 760 | 4100 | | |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >15 | 0 | | |
| Sodium | ppm | ASTM D5185m | | 2 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| FLUID CLEANL | INESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | >5000 | 631 | | |
| Particles >6µm | | ASTM D7647 | >1300 | 167 | | |
| Particles >14µm | | ASTM D7647 | >160 | 15 | | |
| Particles >21µm | | ASTM D7647 | >40 | 2 | | |
| Particles >38µm | | ASTM D7647 | >10 | 0 | | |
| Particles >71µm | | ASTM D7647 | >3 | 0 | | |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | 16/15/11 | | |
| FLUID DEGRAD | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.70 | 1.35 | | |



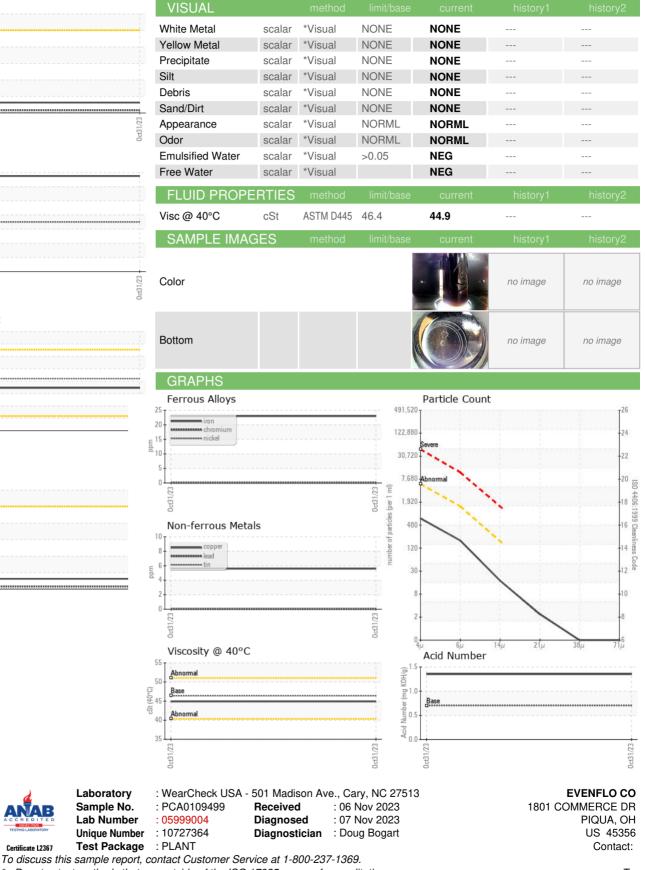
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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Page 2 of 2

Certificate L2367

Laboratory

Sample No.