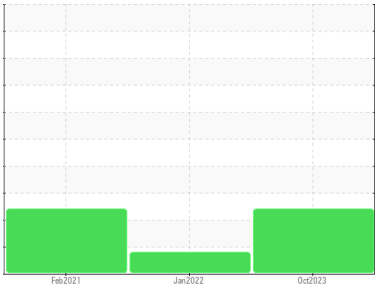
OIL DIAGNOSTICS

PROBLEM SUMMARY

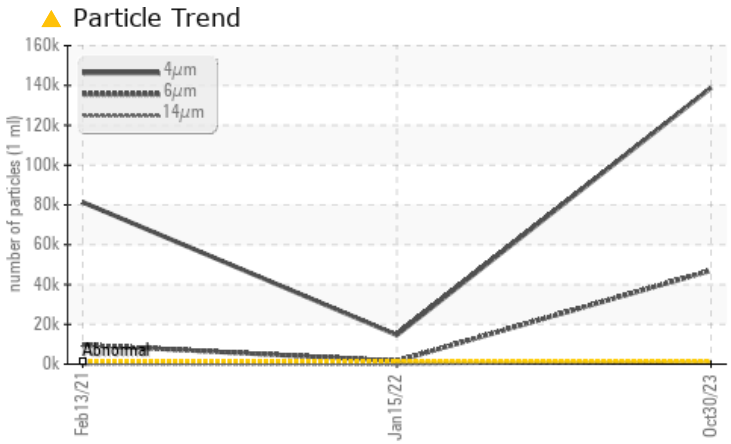
Sample Rating Trend

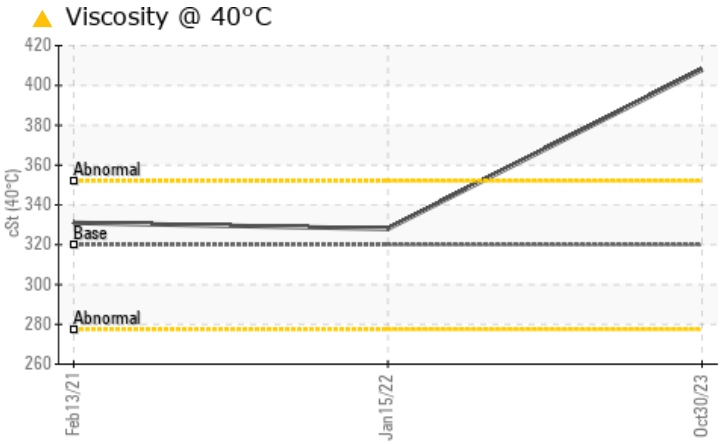


VISCOSITY

Area
PROCESS CHEESE [98620100]
Machine Id
SCALE HOPPER 9-10
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Particles >4µm		ASTM D7647	>1300	▲ **138822**	▲ 14644	▲ 81367
Particles >6µm		ASTM D7647	>320	▲ **47069**	▲ 1589	▲ 9674
Particles >14µm		ASTM D7647	>80	▲ **1333**	46	▲ 203
Particles >21µm		ASTM D7647	>20	▲ **144**	14	▲ 64
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **24/23/18**	▲ 21/18/13	▲ 24/20/15
Visc @ 40°C	cSt	ASTM D445	320	▲ **407.9**	328	331

Customer Id: KRASPRMO
Sample No.: PCA0067393
Lab Number: 06001543
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

15 Jan 2022 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Feb 2021 Diag: Don Baldridge

CONTAMINANT

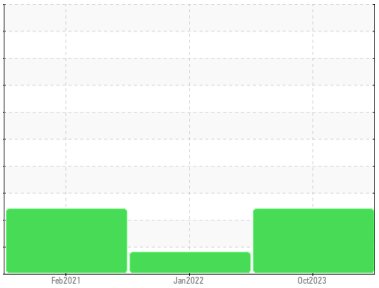
No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. Appearance is hazy. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
PROCESS CHEESE [98620100]
Machine Id
SCALE HOPPER 9-10
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
Viscosity of sample indicates oil is within ISO 460 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0067393**	PCA0065339	PCA0033298
Sample Date		Client Info		**30 Oct 2023**	15 Jan 2022	13 Feb 2021
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**47**	<1	2
Chromium	ppm	ASTM D5185m	>15	**<1**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**<1**	0	0
Tin	ppm	ASTM D5185m	>25	**0**	<1	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	0	<1
Barium	ppm	ASTM D5185m	15	**1**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**1**	0	0
Magnesium	ppm	ASTM D5185m	50	**7**	0	0
Calcium	ppm	ASTM D5185m	50	**11**	0	0
Phosphorus	ppm	ASTM D5185m	350	**389**	30	43
Zinc	ppm	ASTM D5185m	100	**27**	0	0
Sulfur	ppm	ASTM D5185m	12500	**551**	0	9

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**8**	<1	1
Sodium	ppm	ASTM D5185m		**5**	0	0
Potassium	ppm	ASTM D5185m	>20	**18**	0	0

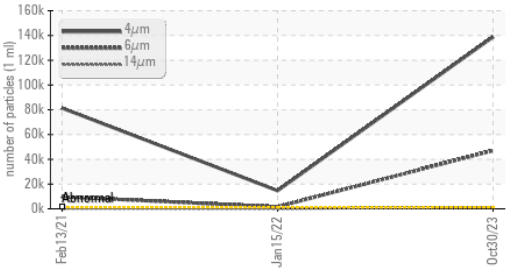
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **138822**	▲ 14644	▲ 81367
Particles >6µm		ASTM D7647	>320	▲ **47069**	▲ 1589	▲ 9674
Particles >14µm		ASTM D7647	>80	▲ **1333**	46	▲ 203
Particles >21µm		ASTM D7647	>20	▲ **144**	14	▲ 64
Particles >38µm		ASTM D7647	>4	**3**	2	2
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **24/23/18**	▲ 21/18/13	▲ 24/20/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**1.16**	0.25	0.290

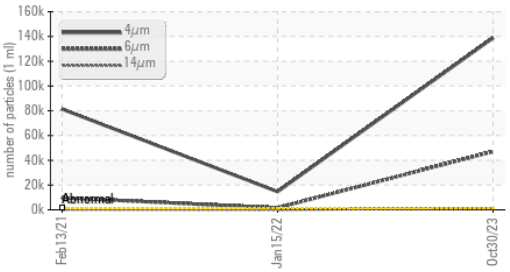
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

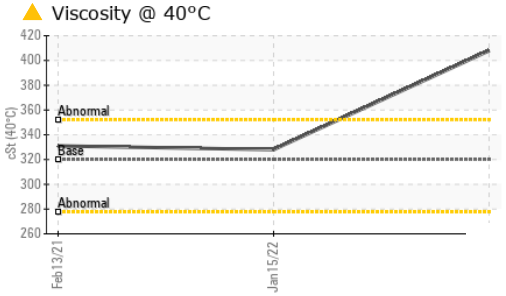
Particle Trend



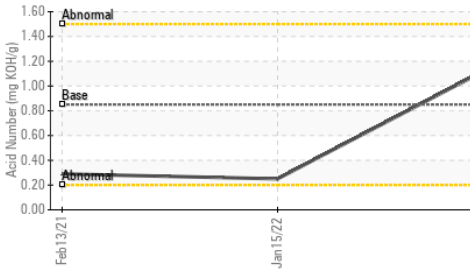
Particle Trend



Viscosity @ 40°C

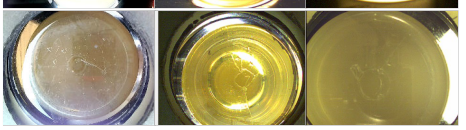


Acid Number



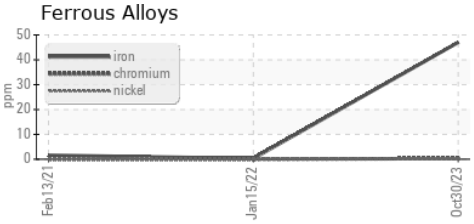
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	▲ **407.9**	328	331

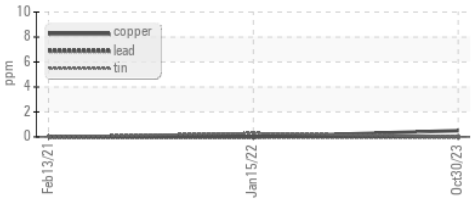
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

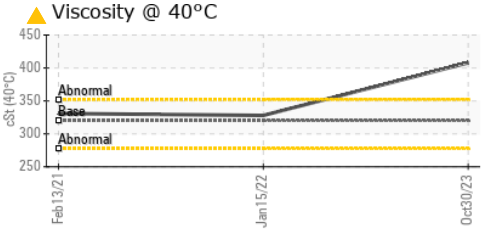
Ferrous Alloys



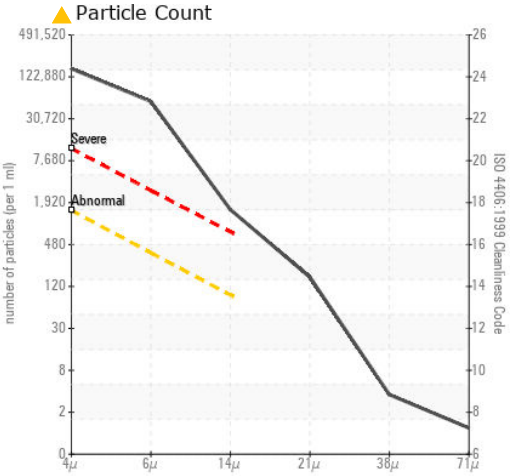
Non-ferrous Metals



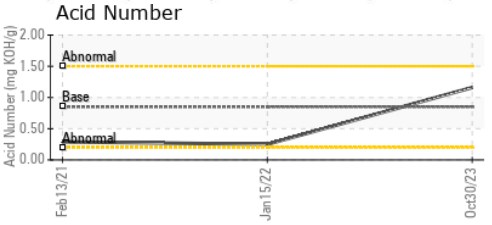
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0067393 **Received** : 08 Nov 2023
Lab Number : 06001543 **Diagnosed** : 18 Nov 2023
Unique Number : 10729903 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: