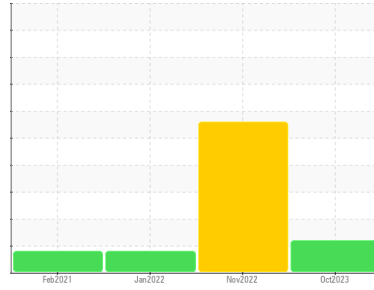




PROBLEM SUMMARY

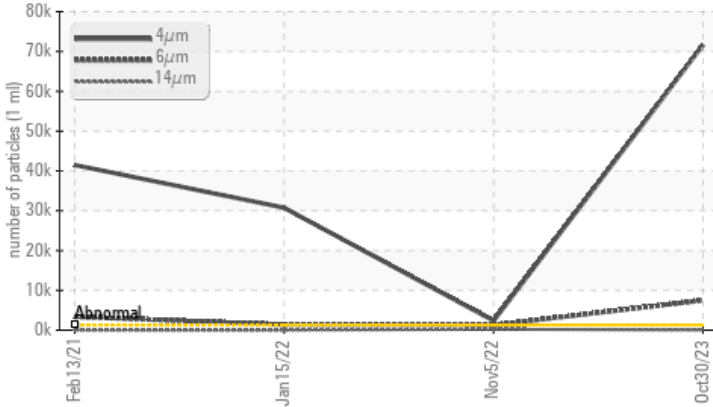
Area
PROCESS CHEESE [98620100]
 Machine Id
SCALE HOPPER 7-8
 Component
Gearbox
 Fluid
GEAR OIL ISO 320 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>1300	▲ 71650	▲ 2347	▲ 30741
Particles >6µm	ASTM D7647	>320	▲ 7489	▲ 1278	▲ 1378
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ 23/20/13	▲ 18/17/15	▲ 22/18/12

Customer Id: KRASPRMO
 Sample No.: PCA0094566
 Lab Number: 06001547
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

05 Nov 2022 Diag: Doug Bogart

WATER



We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. Gear wear is indicated. There is a high amount of particulates present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



15 Jan 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Feb 2021 Diag: Don Baldrige

ISO

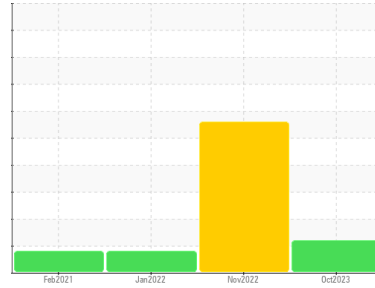


No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
PROCESS CHEESE [98620100]
 Machine Id
SCALE HOPPER 7-8
 Component
Gearbox
 Fluid
GEAR OIL ISO 320 (--- GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0094566	PCA0081578	PCA0065338
Sample Date	Client Info	30 Oct 2023	05 Nov 2022	15 Jan 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	8	▲ 139	1
Chromium	ppm	ASTM D5185m >15	<1	<1	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	3	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	<1	0	0
Tin	ppm	ASTM D5185m >25	0	<1	<1
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	0	0	0
Barium	ppm	ASTM D5185m 15	0	0	0
Molybdenum	ppm	ASTM D5185m 15	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 50	<1	0	<1
Calcium	ppm	ASTM D5185m 50	<1	0	<1
Phosphorus	ppm	ASTM D5185m 350	490	501	60
Zinc	ppm	ASTM D5185m 100	0	41	1
Sulfur	ppm	ASTM D5185m 12500	1384	476	10

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	2	2	1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	1	0	0

FLUID CLEANLINESS

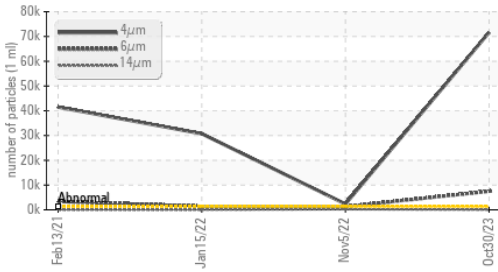
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 71650	▲ 2347	▲ 30741
Particles >6µm	ASTM D7647 >320	▲ 7489	▲ 1278	▲ 1378
Particles >14µm	ASTM D7647 >80	50	▲ 218	21
Particles >21µm	ASTM D7647 >20	6	▲ 73	5
Particles >38µm	ASTM D7647 >4	1	▲ 11	0
Particles >71µm	ASTM D7647 >3	1	1	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 23/20/13	▲ 18/17/15	▲ 22/18/12

FLUID DEGRADATION

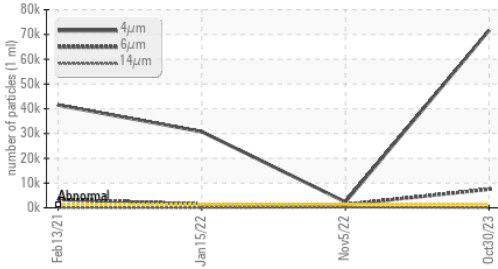
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.43	0.49	0.47

OIL ANALYSIS REPORT

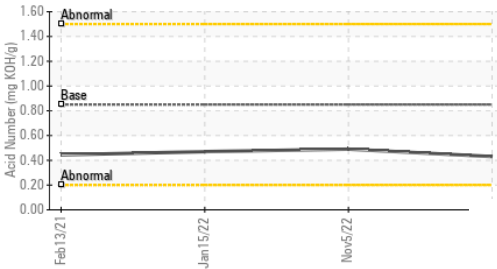
▲ Particle Trend



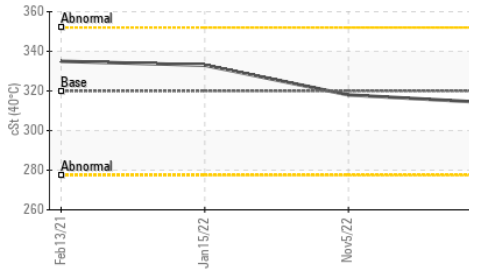
▲ Particle Trend



Acid Number



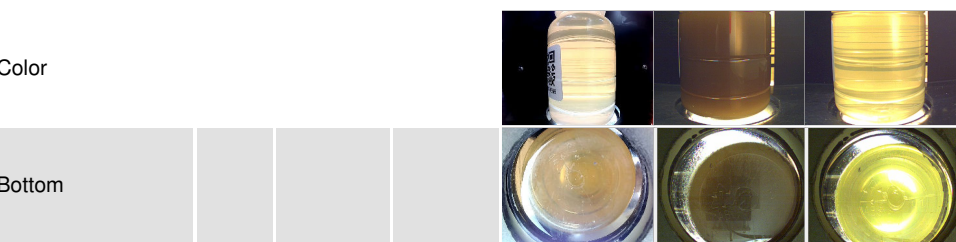
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

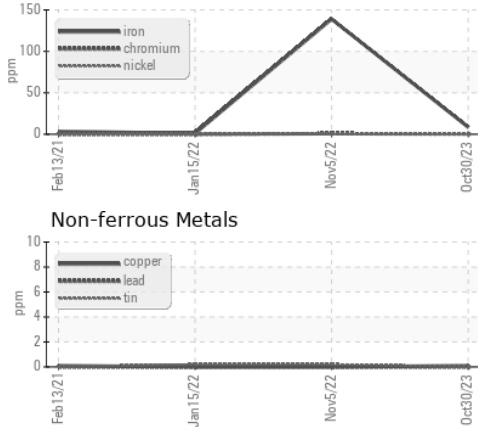
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	314	318	333

SAMPLE IMAGES

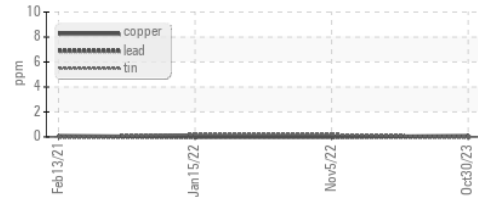


GRAPHS

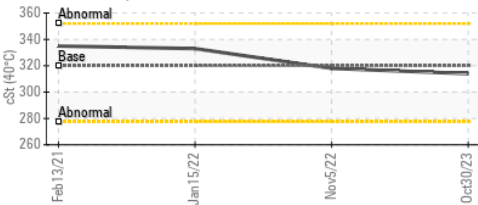
Ferrous Alloys



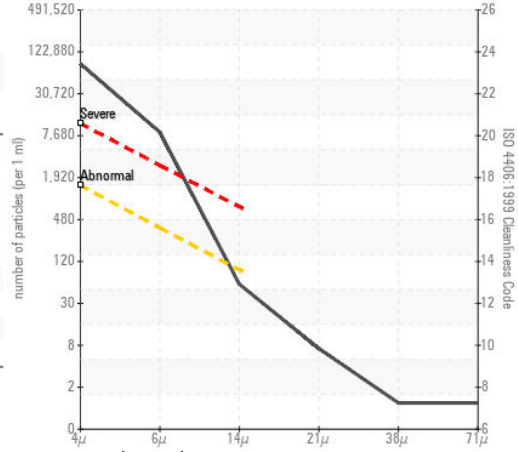
Non-ferrous Metals



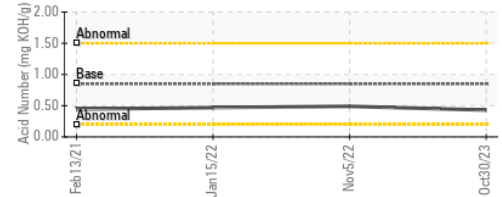
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0094566 **Received** : 08 Nov 2023
Lab Number : 06001547 **Diagnosed** : 09 Nov 2023
Unique Number : 10729907 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: