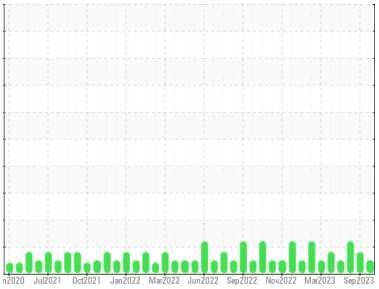
OIL DIAGNOSTICS

# OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
## NAT CUTS [98435209]
Machine Id
## LINE 2 CUBER
Component
**Hydraulic System**
Fluid
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **PCA0101642** | PCA0101635 | PCA0101630 |
| Sample Date | | Client Info | | **02 Oct 2023** | 29 Sep 2023 | 26 Sep 2023 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **Filtered** | N/A | N/A |
| Sample Status | | | | **NORMAL** | ATTENTION | ABNORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **6** | 5 | 6 |
| Chromium | ppm | ASTM D5185m | >20 | **1** | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | **2** | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | **<1** | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | **8** | 7 | 8 |
| Tin | ppm | ASTM D5185m | >20 | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Barium | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 5 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 25 | **0** | <1 | 0 |
| Calcium | ppm | ASTM D5185m | 200 | **<1** | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 300 | **324** | 345 | 344 |
| Zinc | ppm | ASTM D5185m | 370 | **20** | 10 | 13 |
| Sulfur | ppm | ASTM D5185m | 2500 | **734** | 716 | 711 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **4** | 3 | 3 |
| Sodium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | **1** | 0 | <1 |

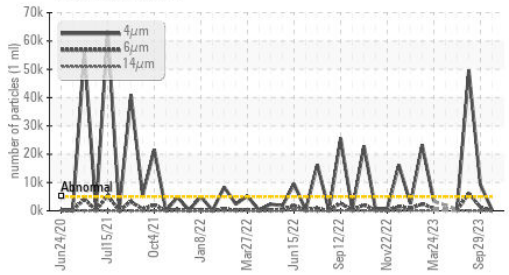
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | **243** | ▲ 9241 | ▲ 49639 |
| Particles >6µm | | ASTM D7647 | >1300 | **98** | 1267 | ▲ 6152 |
| Particles >14µm | | ASTM D7647 | >320 | **25** | 25 | 81 |
| Particles >21µm | | ASTM D7647 | >80 | **5** | 4 | 13 |
| Particles >38µm | | ASTM D7647 | >20 | **0** | 0 | 1 |
| Particles >71µm | | ASTM D7647 | >4 | **0** | 0 | 1 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/15 | **15/14/12** | ▲ 20/17/12 | ▲ 23/20/14 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | **0.19** | 0.17 | 0.19 |

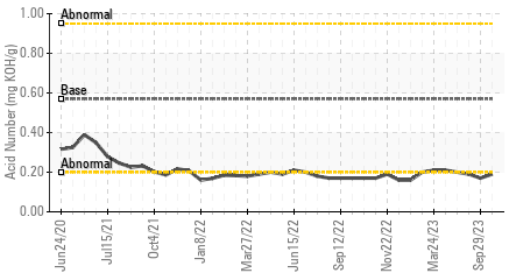
# OIL ANALYSIS REPORT

OIL DIAGNOSTICS

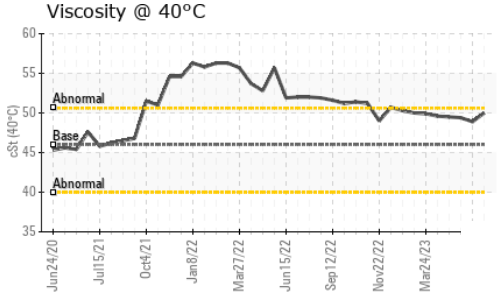
Particle Trend



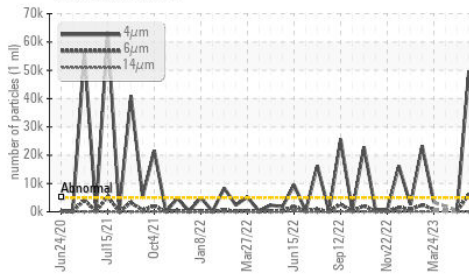

Acid Number




Viscosity @ 40°C




Particle Trend



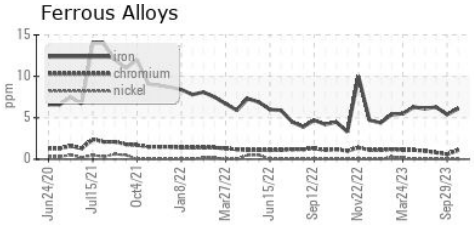

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | 46 | **49.99** | 48.9 | 49.4 |

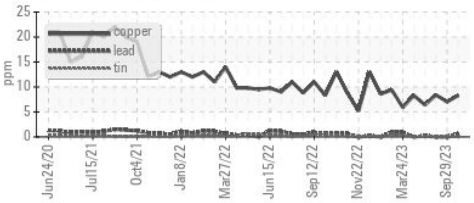
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | | | | |
| Bottom | | | | | |

## GRAPHS

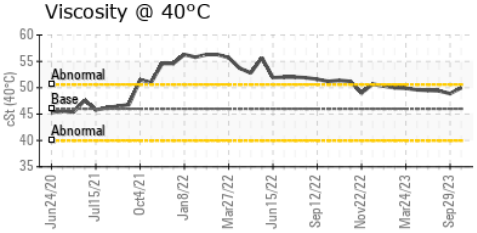
Ferrous Alloys



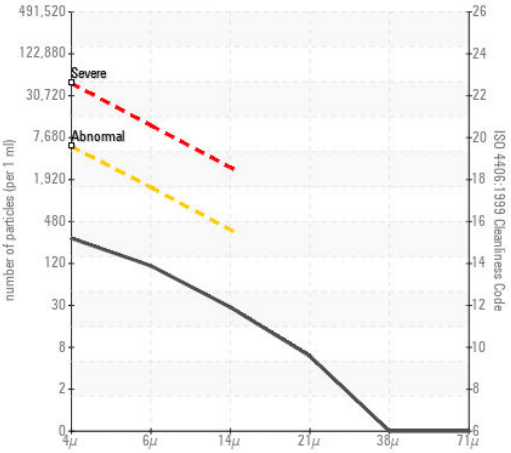

Non-ferrous Metals



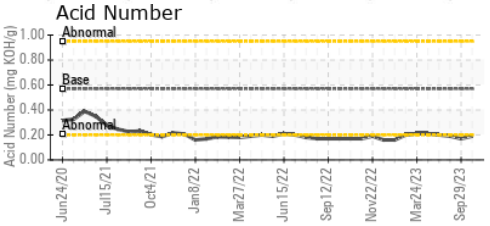

Viscosity @ 40°C




Particle Count




Acid Number




Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : PCA0101642
**Lab Number** : 06001557
**Unique Number** : 10729917
**Test Package** : IND 2

**Received** : 08 Nov 2023
**Diagnosed** : 18 Nov 2023
**Diagnostician** : Doug Bogart

**KraftHeinz - Springfield - Plant 8311 PCA**
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

T:
F: