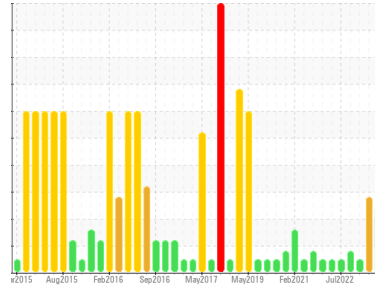


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / RIVER VALLEY ARKOMA
Machine Id
WL062
Component
Diesel Engine
Fluid
MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

Sample Rating Trend



FUEL



DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084031	PCA0084233	PCA0070342
Sample Date	Client Info		23 Oct 2023	04 Aug 2023	21 Apr 2023
Machine Age	hrs	Client Info	25859	25405	24885
Oil Age	hrs	Client Info	47177	1500	48315
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			SEVERE	SEVERE	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	61	100	40
Chromium	ppm	ASTM D5185m >20	<1	2	0
Nickel	ppm	ASTM D5185m >2	<1	<1	0
Titanium	ppm	ASTM D5185m >2	0	<1	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	2	2	<1
Lead	ppm	ASTM D5185m >40	3	10	0
Copper	ppm	ASTM D5185m >330	6	9	38
Tin	ppm	ASTM D5185m >15	<1	2	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 0	0	<1	0
Molybdenum	ppm	ASTM D5185m 0	55	31	60
Manganese	ppm	ASTM D5185m	0	<1	<1
Magnesium	ppm	ASTM D5185m 0	841	437	955
Calcium	ppm	ASTM D5185m	933	499	1081
Phosphorus	ppm	ASTM D5185m	849	466	998
Zinc	ppm	ASTM D5185m	1104	583	1254
Sulfur	ppm	ASTM D5185m	2941	1414	3184

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	7	6	3
Sodium	ppm	ASTM D5185m	0	2	1
Potassium	ppm	ASTM D5185m >20	2	<1	0
Fuel	%	ASTM D3524 >5	9.7	51.5	<1.0

INFRA-RED

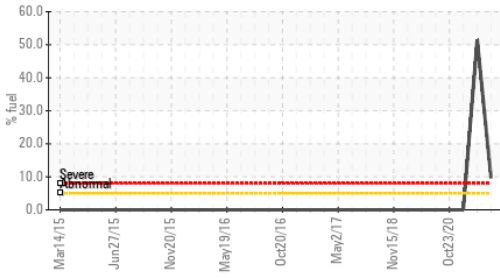
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	2.1	1	0.9
Nitration	Abs/cm	*ASTM D7624 >20	7.6	7.5	6.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	20.6	15.6	18.3

FLUID DEGRADATION

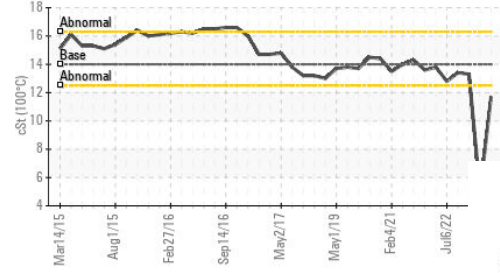
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	12.9	9.3	13.7
Base Number (BN)	mg KOH/g	ASTM D2896 9.4	8.2	4.8	7.4

OIL ANALYSIS REPORT

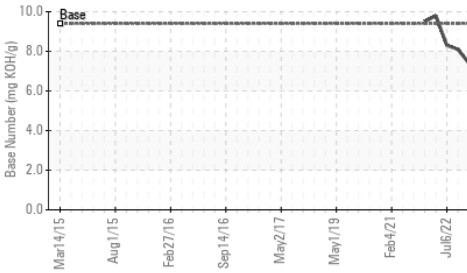
Fuel Dilution



Viscosity @ 100°C



Base Number

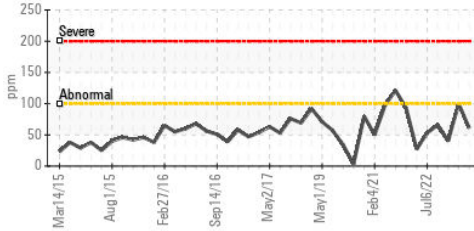


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

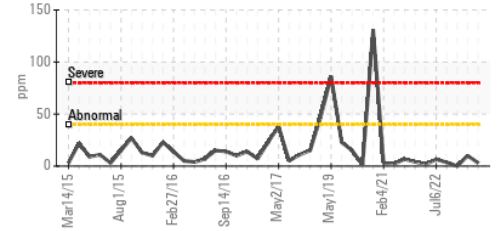
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14	▲ 11.7	● 5

GRAPHS

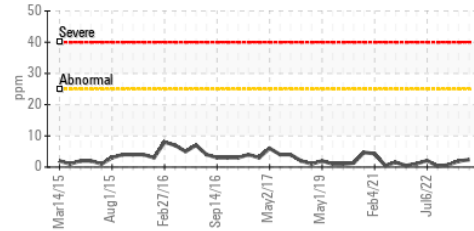
Iron (ppm)



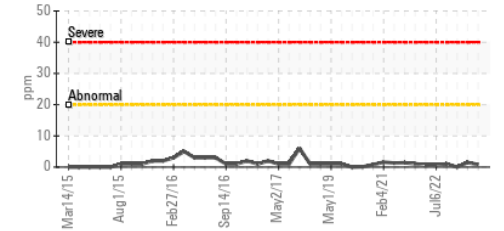
Lead (ppm)



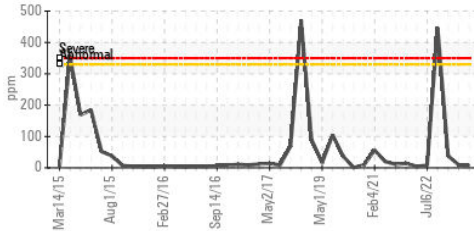
Aluminum (ppm)



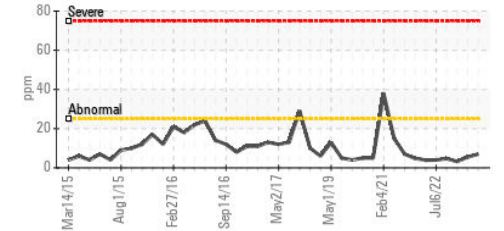
Chromium (ppm)



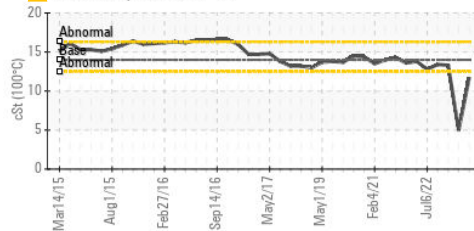
Copper (ppm)



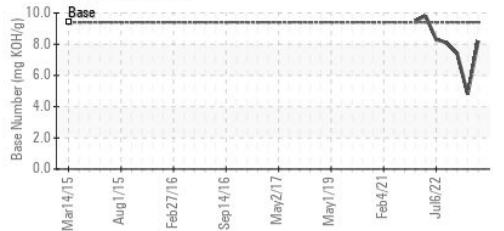
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084031 **Received** : 08 Nov 2023
Lab Number : 06002182 **Diagnosed** : 09 Nov 2023
Unique Number : 10735944 **Diagnostician** : Wes Davis
Test Package : MOB 1 (Additional Tests: PercentFuel, TBN)

Kemp Quarries - River Valley - Arkoma
 12971 HWY 9a
 Shawnee, OK
 US 74804
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

arkomashop@kempquarries.net

T:

F: