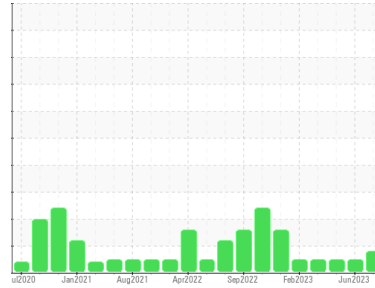


PROBLEM SUMMARY

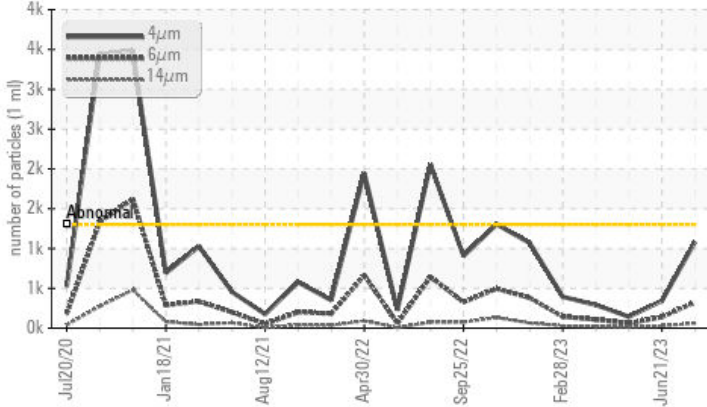
Area
RECYCLE [98527472]
 Machine Id
CARDBOARD BALER
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The oil filtered at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	NORMAL	NORMAL
Particles >6µm	ASTM D7647 >320	▲ 325	139	62
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 17/16/13	16/14/12	14/13/10

Customer Id: KRASPRMO
 Sample No.: PCA0067395
 Lab Number: 06002229
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Jun 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



18 May 2023 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



20 Apr 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

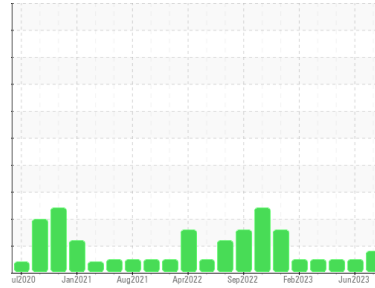
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
RECYCLE [98527472]
 Machine Id
CARDBOARD BALER
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

The oil filtered at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0067395	PCA0100126	PCA0096858
Sample Date	Client Info	19 Oct 2023	21 Jun 2023	18 May 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	Filtered	Filtered	Filtered
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	<1
Chromium	ppm	ASTM D5185m >20	0	0
Nickel	ppm	ASTM D5185m >20	0	0
Titanium	ppm	ASTM D5185m	0	<1
Silver	ppm	ASTM D5185m	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1
Lead	ppm	ASTM D5185m >20	0	0
Copper	ppm	ASTM D5185m >20	3	3
Tin	ppm	ASTM D5185m >20	0	0
Vanadium	ppm	ASTM D5185m	0	0
Cadmium	ppm	ASTM D5185m	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0
Barium	ppm	ASTM D5185m 5	0	14
Molybdenum	ppm	ASTM D5185m 5	0	<1
Manganese	ppm	ASTM D5185m	0	<1
Magnesium	ppm	ASTM D5185m 25	0	13
Calcium	ppm	ASTM D5185m 200	40	40
Phosphorus	ppm	ASTM D5185m 300	351	342
Zinc	ppm	ASTM D5185m 370	344	339
Sulfur	ppm	ASTM D5185m 2500	853	962

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	0	<1
Sodium	ppm	ASTM D5185m	0	<1
Potassium	ppm	ASTM D5185m >20	0	0

FLUID CLEANLINESS

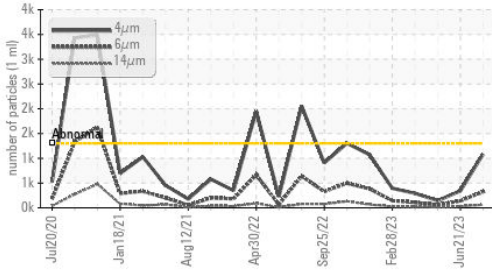
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	1083	343	143
Particles >6µm	ASTM D7647 >320	325	139	62
Particles >14µm	ASTM D7647 >80	62	29	10
Particles >21µm	ASTM D7647 >20	28	12	2
Particles >38µm	ASTM D7647 >4	5	1	0
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	17/16/13	16/14/12	14/13/10

FLUID DEGRADATION

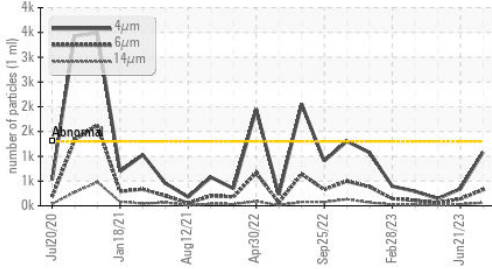
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.28	0.27	0.27

OIL ANALYSIS REPORT

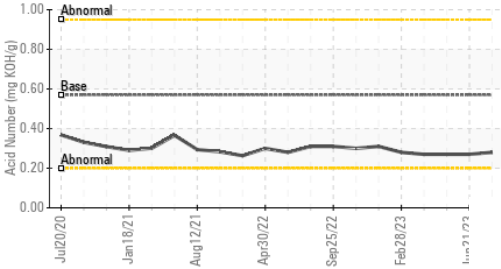
▲ Particle Trend



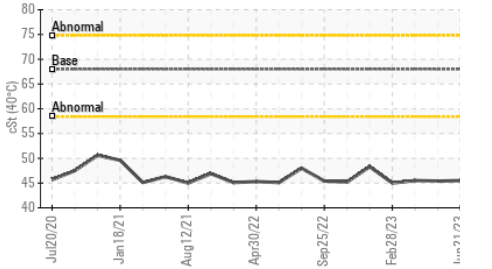
▲ Particle Trend



Acid Number



Viscosity @ 40°C

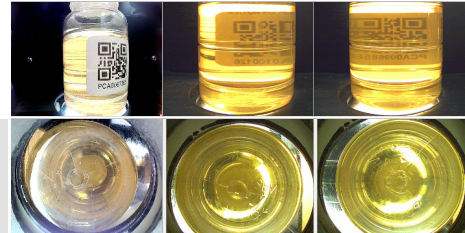


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	45.5	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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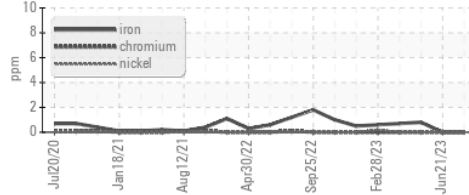
Color



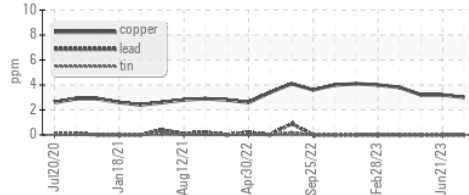
Bottom

GRAPHS

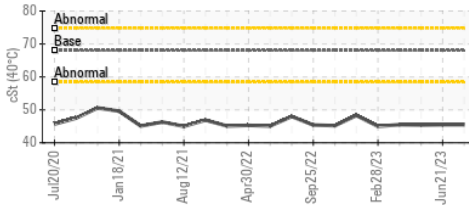
Ferrous Alloys



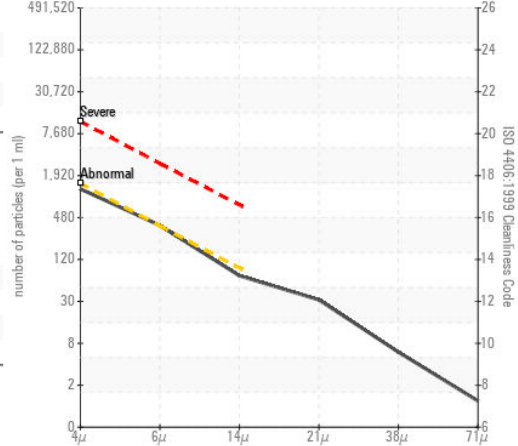
Non-ferrous Metals



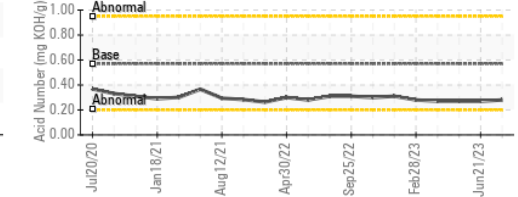
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : PCA0067395
 Lab Number : 06002229
 Unique Number : 10735991
 Test Package : IND 2

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: