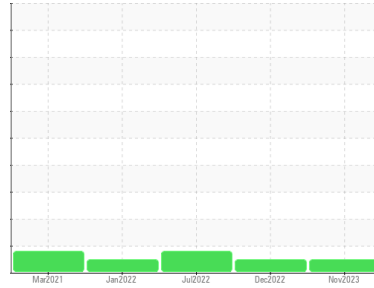


# OIL ANALYSIS REPORT

## Sample Rating Trend

**NORMAL**



Machine Id  
**COMP 17 (S/N 160145)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**CAMCO 717 SC (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0109515</b>	PCA0080240	PCA0078699
Sample Date	Client Info	<b>08 Nov 2023</b>	12 Dec 2022	20 Jul 2022
Machine Age	hrs Client Info	<b>22998</b>	19737	18110
Oil Age	hrs Client Info	<b>22998</b>	19737	18110
Oil Changed	Client Info	<b>Not Changed</b>	Not Changed	Not Changed
Sample Status		<b>NORMAL</b>	NORMAL	ATTENTION

### WEAR METALS

method	limit/base	current	history1	history2
Iron ppm	ASTM D5185m >8	<b>0</b>	0	<1
Chromium ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Nickel ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Aluminum ppm	ASTM D5185m >3	<b>2</b>	0	0
Lead ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Copper ppm	ASTM D5185m >8	<b>&lt;1</b>	0	0
Tin ppm	ASTM D5185m >4	<b>&lt;1</b>	0	<1
Antimony ppm	ASTM D5185m	<b>---</b>	---	---
Vanadium ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium ppm	ASTM D5185m	<b>&lt;1</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2
Boron ppm	ASTM D5185m	<b>0</b>	0	0
Barium ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Manganese ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium ppm	ASTM D5185m	<b>0</b>	<1	0
Calcium ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus ppm	ASTM D5185m	<b>2</b>	34	6
Zinc ppm	ASTM D5185m	<b>0</b>	6	0
Sulfur ppm	ASTM D5185m	<b>0</b>	0	11

### CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm	ASTM D5185m >15	<b>1</b>	<1	<1
Sodium ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium ppm	ASTM D5185m >20	<b>1</b>	0	0
Water %	ASTM D6304 >0.01	<b>0.003</b>	0.003	0.001
ppm Water	ASTM D6304 >100	<b>34.5</b>	30.2	11.7

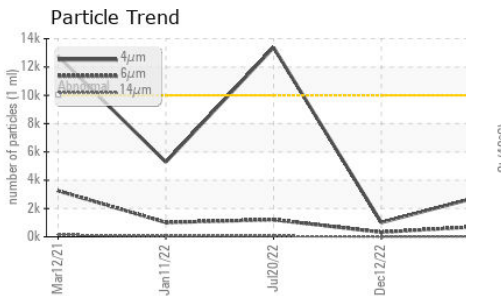
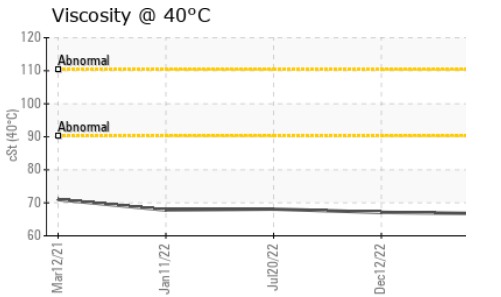
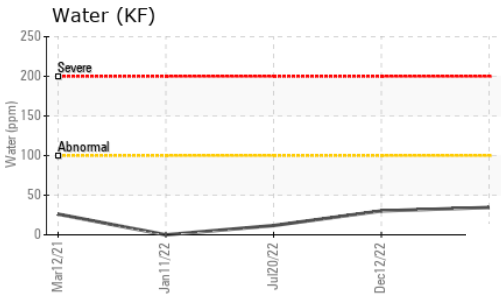
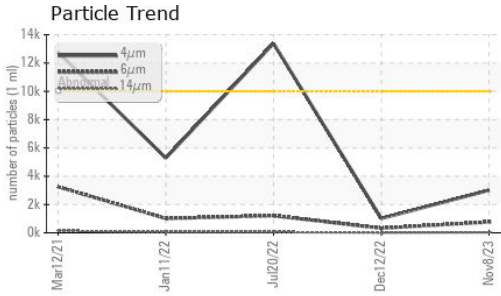
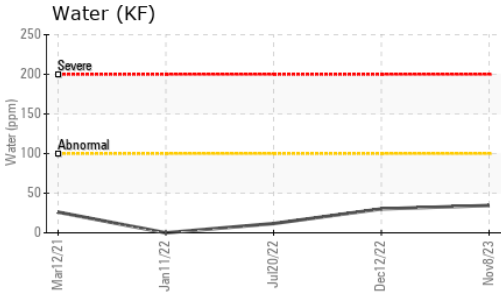
### FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>3012</b>	1010	▲ 13380
Particles >6µm	ASTM D7647 >2500	<b>764</b>	325	1212
Particles >14µm	ASTM D7647 >640	<b>32</b>	16	48
Particles >21µm	ASTM D7647 >160	<b>5</b>	3	5
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>19/17/12</b>	17/16/11	▲ 21/17/13

### FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D974	<b>0.012</b>	0.014	0.012

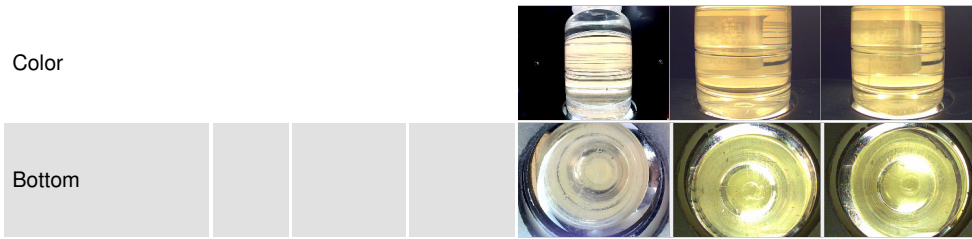
# OIL ANALYSIS REPORT



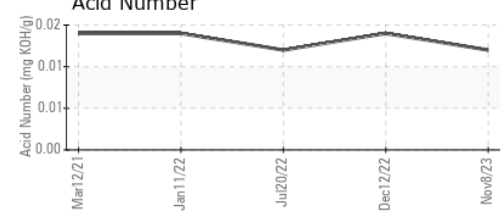
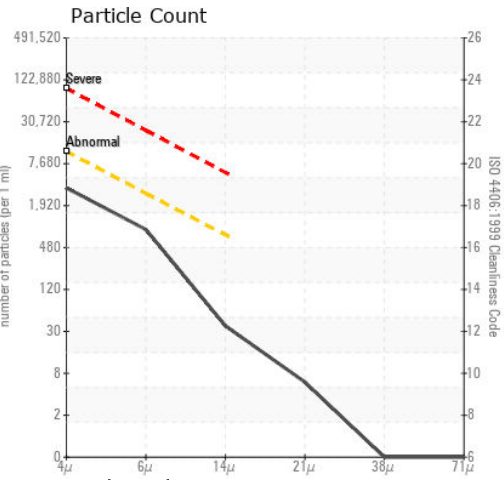
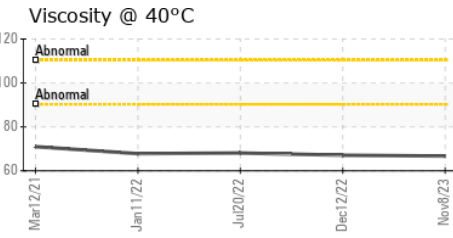
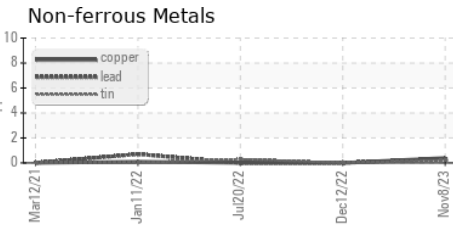
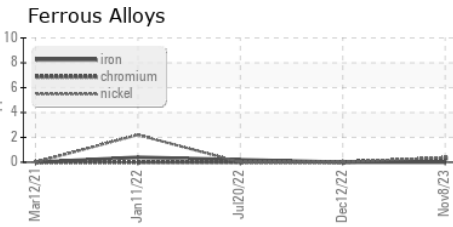
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	66.7	67.1	68.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109515 **Received** : 13 Nov 2023  
**Lab Number** : 06005692 **Diagnosed** : 15 Nov 2023  
**Unique Number** : 10739454 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)