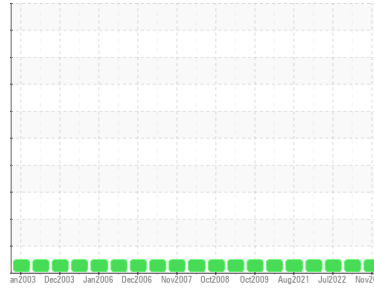


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**BOOSTER 1 & 2 (S/N 86118)**

Component  
**Refrigeration Compressor**  
Fluid  
**CAMCO 717 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0109527</b>	PCA0080226	PCA0078710
Sample Date	Client Info	<b>08 Nov 2023</b>	12 Dec 2022	20 Jul 2022
Machine Age	hrs Client Info	<b>49932</b>	46513	44925
Oil Age	hrs Client Info	<b>20100</b>	16681	15093
Oil Changed	Client Info	<b>Not Changed</b>	Not Changd	Not Changed
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>8	<b>0</b>	0	0
Chromium ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Nickel ppm ASTM D5185m		<b>&lt;1</b>	0	0
Titanium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Silver ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum ppm ASTM D5185m	>3	<b>2</b>	0	0
Lead ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Copper ppm ASTM D5185m	>8	<b>&lt;1</b>	0	0
Tin ppm ASTM D5185m	>4	<b>&lt;1</b>	0	<1
Antimony ppm ASTM D5185m		<b>---</b>	---	---
Vanadium ppm ASTM D5185m		<b>0</b>	0	0
Cadmium ppm ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	0	0
Barium ppm ASTM D5185m		<b>0</b>	0	0
Molybdenum ppm ASTM D5185m		<b>&lt;1</b>	0	0
Manganese ppm ASTM D5185m		<b>0</b>	0	0
Magnesium ppm ASTM D5185m		<b>0</b>	<1	0
Calcium ppm ASTM D5185m		<b>0</b>	0	0
Phosphorus ppm ASTM D5185m		<b>2</b>	33	4
Zinc ppm ASTM D5185m		<b>0</b>	6	0
Sulfur ppm ASTM D5185m		<b>0</b>	0	35

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Sodium ppm ASTM D5185m		<b>0</b>	<1	0
Potassium ppm ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water % ASTM D6304	>0.01	<b>0.003</b>	0.004	0.003
ppm Water ppm ASTM D6304	>100	<b>26.6</b>	47.3	33.6

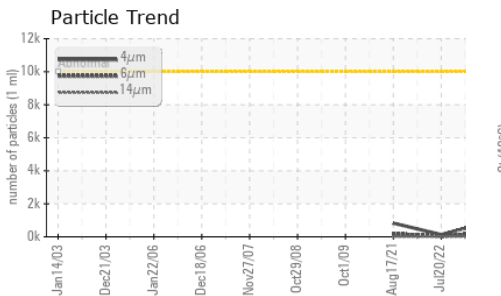
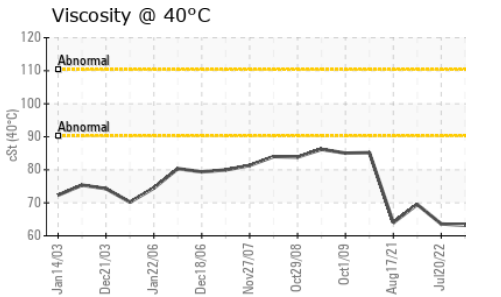
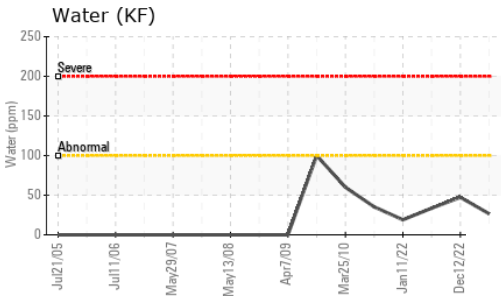
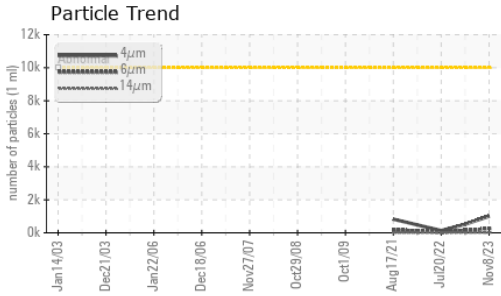
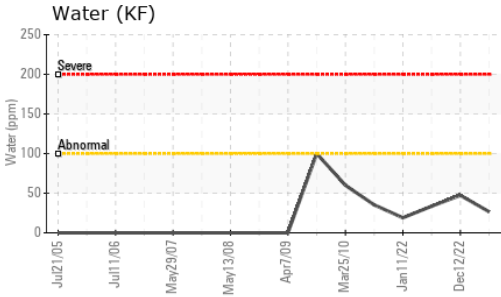
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>1005</b>	517	136
Particles >6µm ASTM D7647	>2500	<b>254</b>	150	33
Particles >14µm ASTM D7647	>640	<b>14</b>	16	4
Particles >21µm ASTM D7647	>160	<b>2</b>	2	2
Particles >38µm ASTM D7647	>40	<b>0</b>	0	0
Particles >71µm ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>17/15/11</b>	16/14/11	14/12/9

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D974		<b>0.014</b>	0.014	0.015

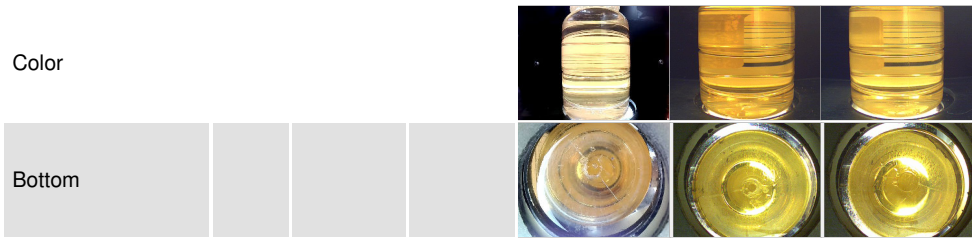
# OIL ANALYSIS REPORT



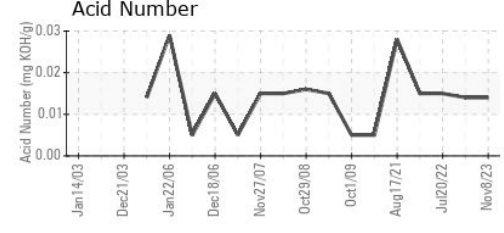
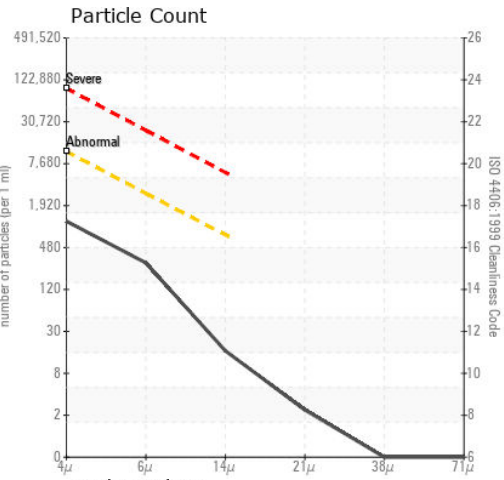
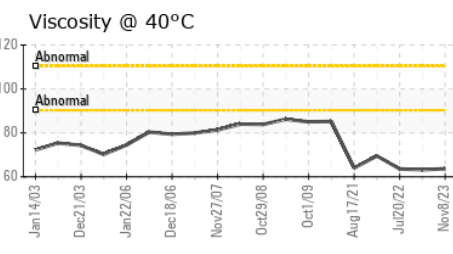
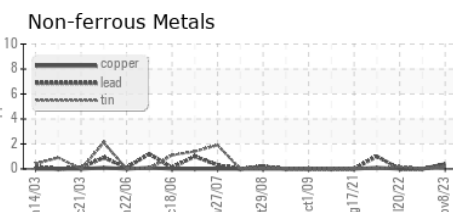
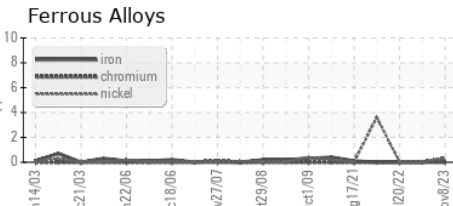
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	63.7	63.2	63.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109527  
**Lab Number** : 06005694  
**Unique Number** : 10739456  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)