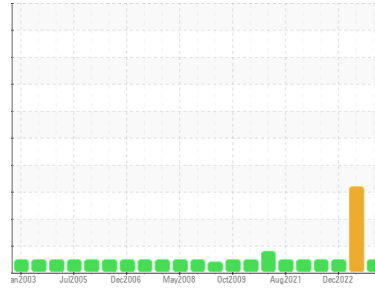


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
COMP 5 (S/N 2012839)
 Component
Refrigeration Compressor
 Fluid
CAMCO 717 SC (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0109523	PCA0092038	PCA0080231
Sample Date	Client Info		08 Nov 2023	03 Apr 2023	12 Dec 2022
Machine Age	hrs	Client Info	13436	50000	8957
Oil Age	hrs	Client Info	26583	10000	22104
Oil Changed	Client Info		Not Changed	N/A	Not Changed
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	0	17	0
Chromium	ppm	ASTM D5185m >2	<1	0	0
Nickel	ppm	ASTM D5185m	<1	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m >2	<1	0	<1
Aluminum	ppm	ASTM D5185m >3	2	0	<1
Lead	ppm	ASTM D5185m >2	<1	0	0
Copper	ppm	ASTM D5185m >8	<1	1	0
Tin	ppm	ASTM D5185m >4	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	<1
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	<1
Calcium	ppm	ASTM D5185m	0	13	0
Phosphorus	ppm	ASTM D5185m	3	44	33
Zinc	ppm	ASTM D5185m	0	0	6
Sulfur	ppm	ASTM D5185m	0	618	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	2	0
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.01	0.004	0.009	0.003
ppm Water	ppm	ASTM D6304 >100	42.2	90.6	30.9

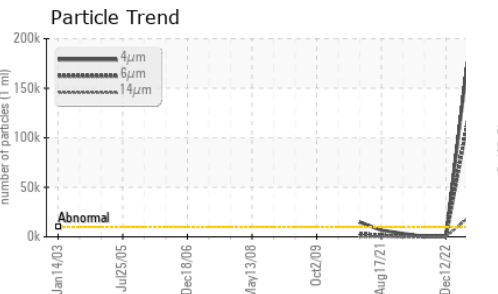
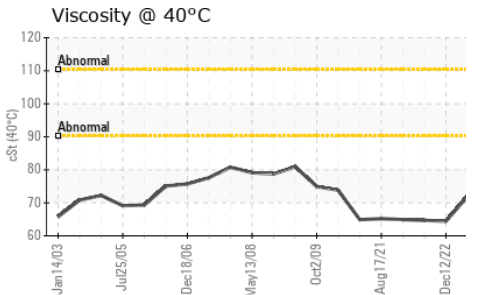
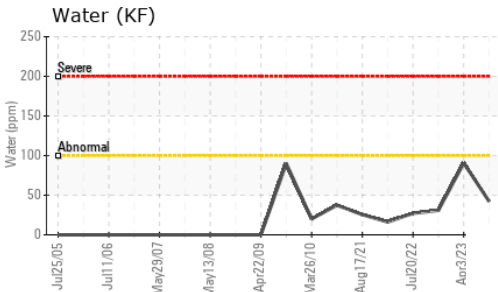
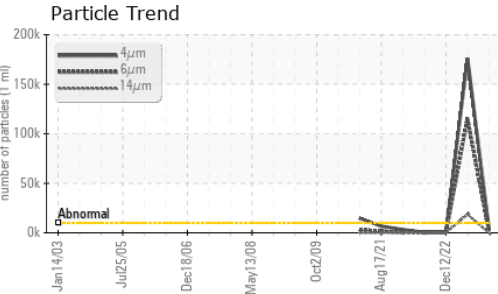
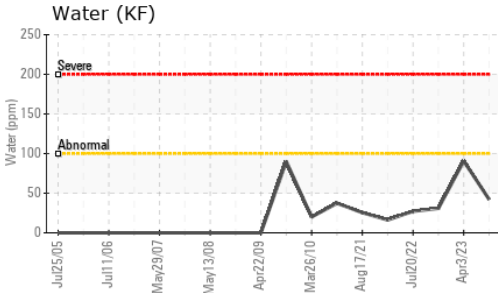
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3457	▲ 176179	666
Particles >6µm	ASTM D7647	>2500	970	▲ 115588	189
Particles >14µm	ASTM D7647	>640	27	▲ 18513	14
Particles >21µm	ASTM D7647	>160	4	▲ 5101	4
Particles >38µm	ASTM D7647	>40	0	▲ 242	0
Particles >71µm	ASTM D7647	>10	0	▲ 12	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	19/17/12	▲ 25/24/21	17/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.014	0.045	0.014

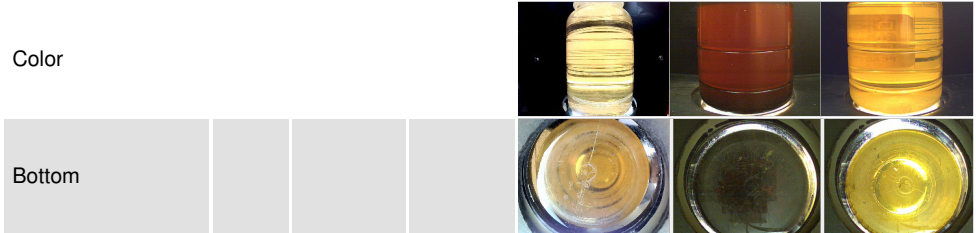
OIL ANALYSIS REPORT



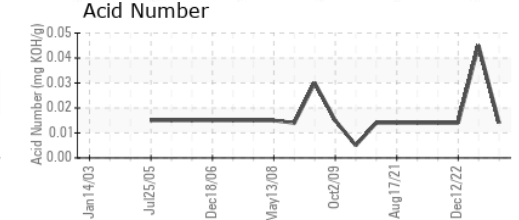
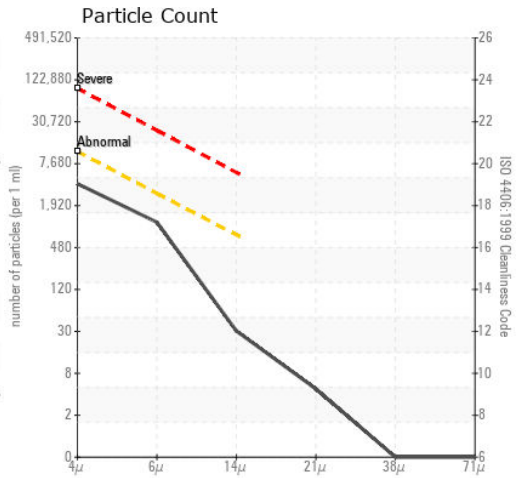
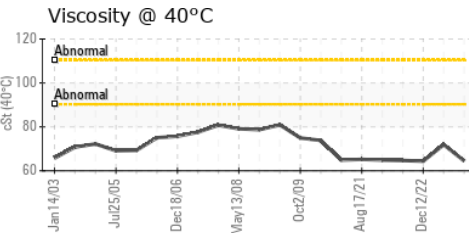
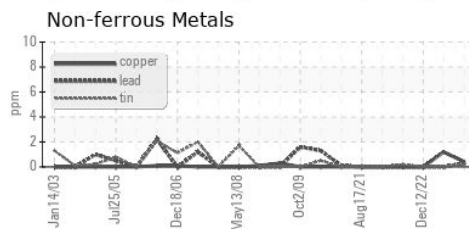
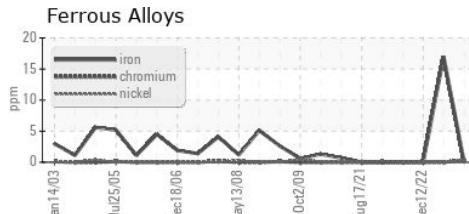
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.5	71.91	64.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109523 **Received** : 13 Nov 2023
Lab Number : 06005698 **Diagnosed** : 15 Nov 2023
Unique Number : 10739460 **Diagnostician** : Jonathan Hester

KraftHeinz - New Ulm - Plant 8302
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 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)