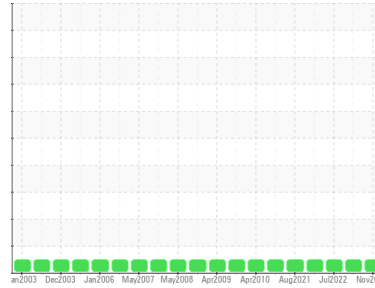


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**COMP 9 (S/N 32445)**

Component  
**Refrigeration Compressor**  
Fluid  
**CAMCO 717 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0109520</b>	PCA0080235	PCA0078685
Sample Date	Client Info	<b>08 Nov 2023</b>	13 Dec 2022	20 Jul 2022
Machine Age	hrs Client Info	<b>86060</b>	82918	81440
Oil Age	hrs Client Info	<b>21504</b>	18362	16884
Oil Changed	Client Info	<b>Not Changed</b>	Not Changd	Not Changed
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>8	<b>0</b>	0	0
Chromium ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Nickel ppm ASTM D5185m		<b>&lt;1</b>	0	0
Titanium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Silver ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Aluminum ppm ASTM D5185m	>3	<b>2</b>	0	0
Lead ppm ASTM D5185m	>2	<b>&lt;1</b>	0	0
Copper ppm ASTM D5185m	>8	<b>&lt;1</b>	0	0
Tin ppm ASTM D5185m	>4	<b>&lt;1</b>	0	<1
Antimony ppm ASTM D5185m		<b>---</b>	---	---
Vanadium ppm ASTM D5185m		<b>0</b>	0	0
Cadmium ppm ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		<b>0</b>	0	0
Barium ppm ASTM D5185m		<b>0</b>	0	0
Molybdenum ppm ASTM D5185m		<b>&lt;1</b>	0	0
Manganese ppm ASTM D5185m		<b>0</b>	0	0
Magnesium ppm ASTM D5185m		<b>0</b>	<1	0
Calcium ppm ASTM D5185m		<b>0</b>	2	0
Phosphorus ppm ASTM D5185m		<b>4</b>	35	3
Zinc ppm ASTM D5185m		<b>0</b>	7	0
Sulfur ppm ASTM D5185m		<b>0</b>	0	18

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>&lt;1</b>	0	0
Sodium ppm ASTM D5185m		<b>0</b>	<1	0
Potassium ppm ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water % ASTM D6304	>0.01	<b>0.002</b>	0.003	0.001
ppm Water ppm ASTM D6304	>100	<b>24.3</b>	37.6	12.1

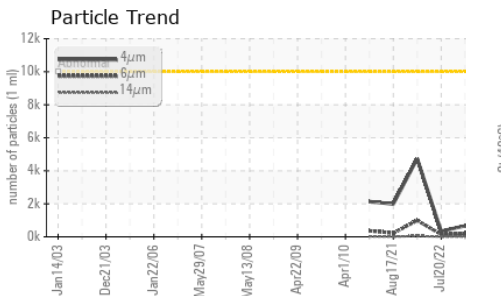
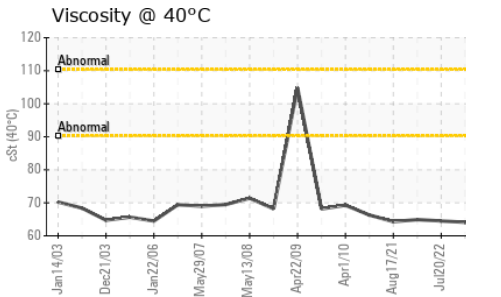
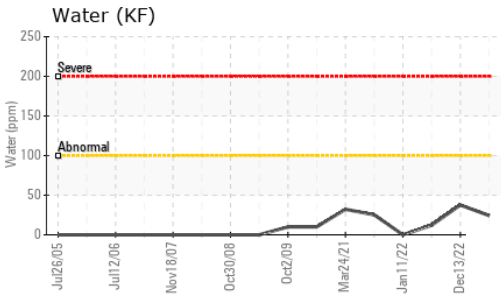
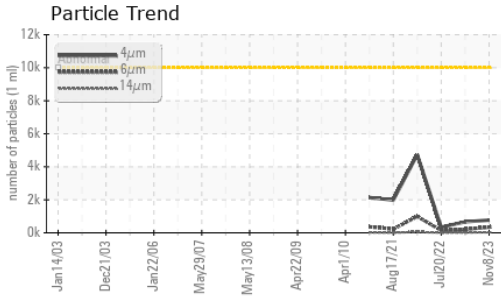
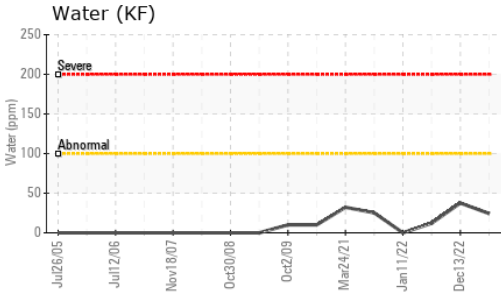
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	<b>768</b>	667	340
Particles >6µm ASTM D7647	>2500	<b>345</b>	213	142
Particles >14µm ASTM D7647	>640	<b>33</b>	19	9
Particles >21µm ASTM D7647	>160	<b>4</b>	4	1
Particles >38µm ASTM D7647	>40	<b>0</b>	0	0
Particles >71µm ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>20/18/16	<b>17/16/12</b>	17/15/11	16/14/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D974		<b>0.013</b>	0.015	0.014

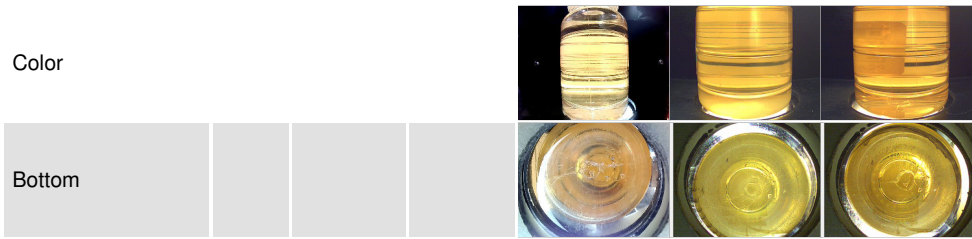
# OIL ANALYSIS REPORT



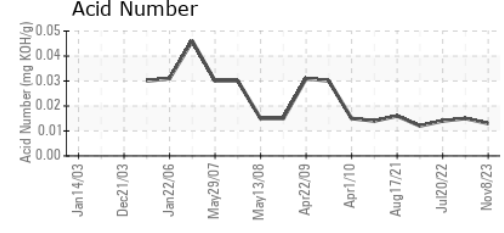
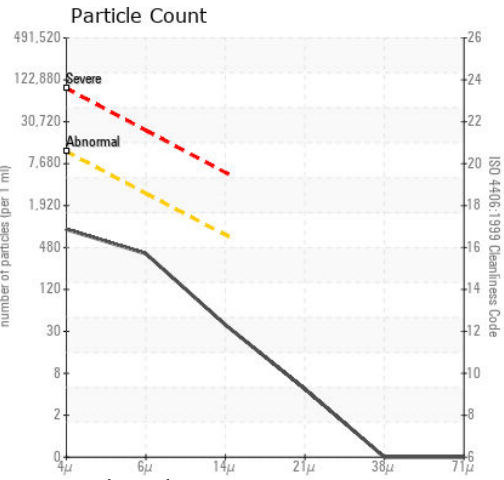
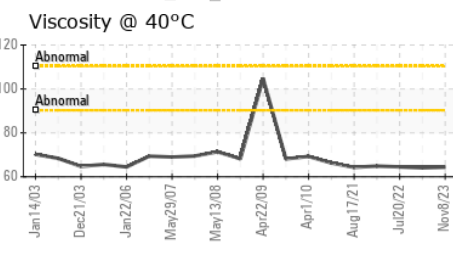
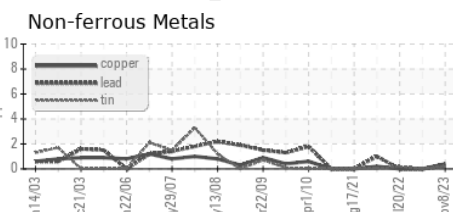
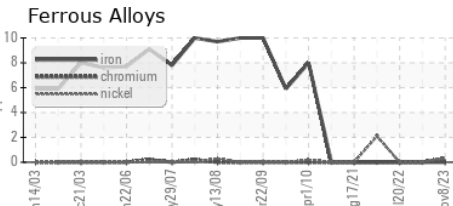
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.4	64.1	64.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0109520 **Received** : 13 Nov 2023  
**Lab Number** : 06005701 **Diagnosed** : 15 Nov 2023  
**Unique Number** : 10739463 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)