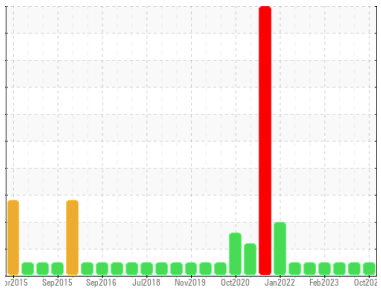
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
KEMP QUARRIES / PRYOR STONE [66676]
Machine Id
OHT078
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: Pm3 performed. All oil samples taken. Engine oil, and all filters changed.)

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0086242**	PCA0084242	PCA0084000
Sample Date		Client Info		**19 Oct 2023**	11 Aug 2023	22 May 2023
Machine Age	hrs	Client Info		**34627**	34182	33716
Oil Age	hrs	Client Info		**445**	466	576
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel		WC Method	>5	**<1.0**	<1.0	<1.0
Glycol		WC Method		**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**27**	34	34
Chromium	ppm	ASTM D5185m	>20	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>2	**<1**	1	0
Titanium	ppm	ASTM D5185m	>2	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	3	7
Lead	ppm	ASTM D5185m	>40	**<1**	0	0
Copper	ppm	ASTM D5185m	>330	**2**	3	4
Tin	ppm	ASTM D5185m	>15	**<1**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	6	2
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	60	**63**	69	68
Manganese	ppm	ASTM D5185m	0	**<1**	<1	0
Magnesium	ppm	ASTM D5185m	1010	**990**	1057	1117
Calcium	ppm	ASTM D5185m	1070	**1084**	1200	1283
Phosphorus	ppm	ASTM D5185m	1150	**1071**	1147	1154
Zinc	ppm	ASTM D5185m	1270	**1354**	1406	1494
Sulfur	ppm	ASTM D5185m	2060	**3150**	3929	3984

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	4	4
Sodium	ppm	ASTM D5185m		**3**	3	7
Potassium	ppm	ASTM D5185m	>20	**1**	0	0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**1.3**	1.4	1.2
Nitration	Abs/cm	*ASTM D7624	>20	**9.7**	10.3	11.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	**22.0**	22.3	23.1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**18.9**	19.2	20.7
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	**9.6**	9.1	9.6

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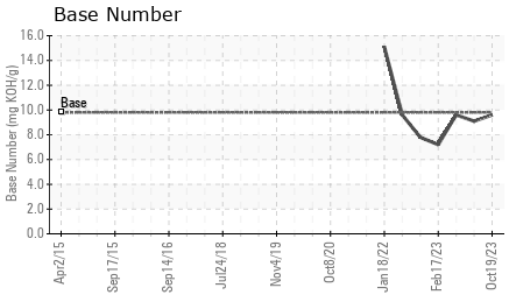
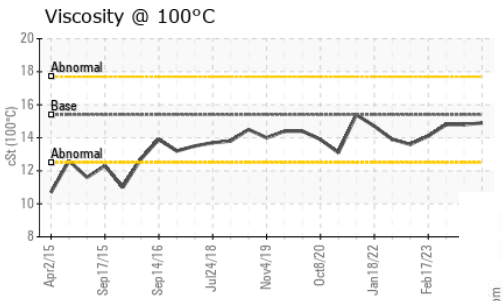
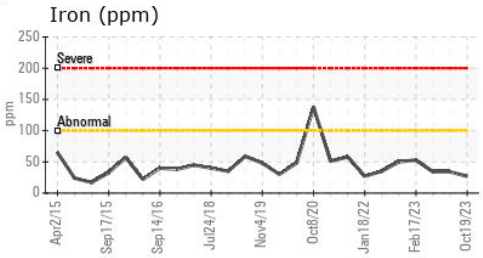


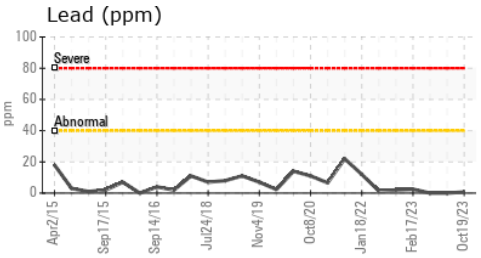


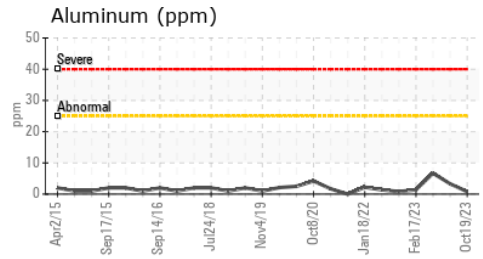
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

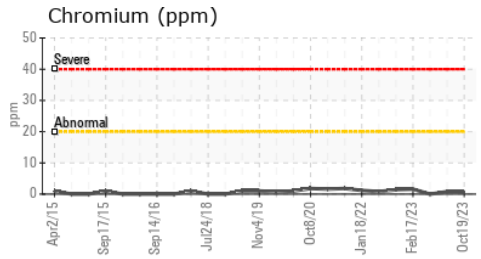
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	**14.9**	14.8	14.8

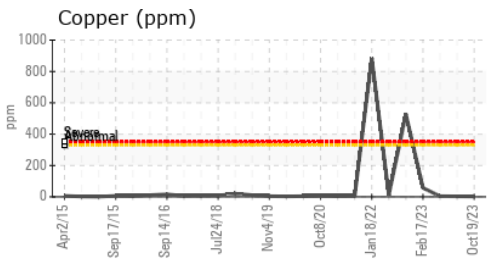
GRAPHS

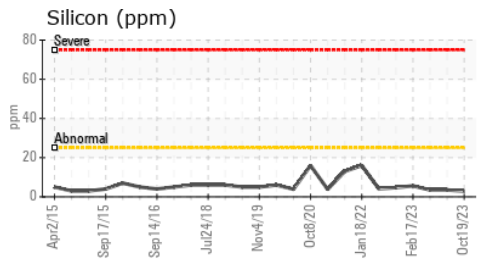


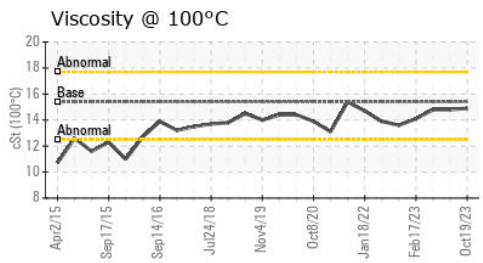


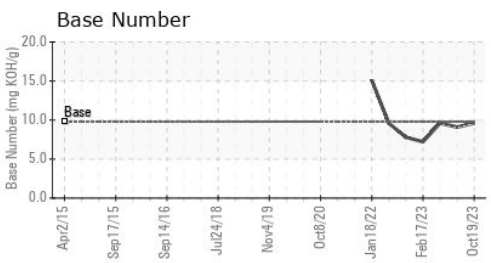












Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086242 **Received** : 13 Nov 2023
Lab Number : 06006063 **Diagnosed** : 15 Nov 2023
Unique Number : 10739825 **Diagnostician** : Don Baldridge
Test Package : MOB 1 (Additional Tests: TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Kemp Quarries - Pryor Stone - Pryor
1050 E 520 Rd
Pryor, OK
US 74361
Contact:
pryor@pryorstone.com
T:
F:

Report Id: KEMPRY [WUSCAR] 06006063 (Generated: 11/15/2023 18:23:32) Rev: 1

Submitted By: