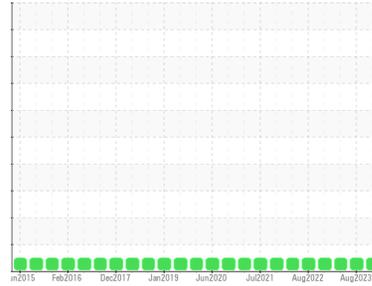


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / KEMP STONE - FAIRLAND [66903]
Machine Id
WL094
Component
Front Left Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 sampled fluid)

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0087077	PCA0086469	PCA0062036
Sample Date	Client Info		02 Nov 2023	08 Aug 2023	11 Jan 2023
Machine Age	hrs	Client Info	32210	31910	31363
Oil Age	hrs	Client Info	32210	31910	31363
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	31	32	17
Chromium	ppm	ASTM D5185m >10	0	0	<1
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >15	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >75	<1	<1	1
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >75	15	9	3
Tin	ppm	ASTM D5185m >8	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	3	<1	2
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	1	1
Manganese	ppm	ASTM D5185m 0	0	<1	<1
Magnesium	ppm	ASTM D5185m 9	18	15	18
Calcium	ppm	ASTM D5185m 3114	2570	2971	2623
Phosphorus	ppm	ASTM D5185m 1099	1074	1100	904
Zinc	ppm	ASTM D5185m 1245	1261	1274	1177
Sulfur	ppm	ASTM D5185m 7086	5518	6465	5854

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	6	8	8
Sodium	ppm	ASTM D5185m	<1	2	0
Potassium	ppm	ASTM D5185m >20	0	0	0

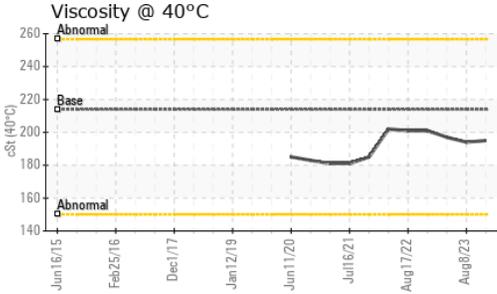
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES

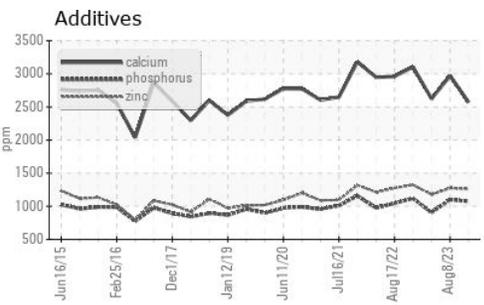
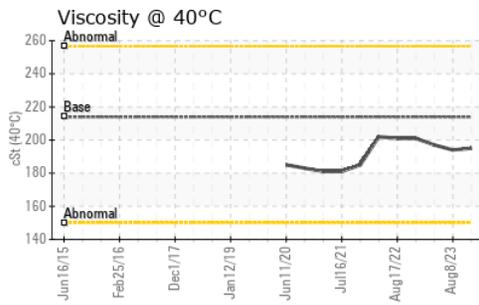
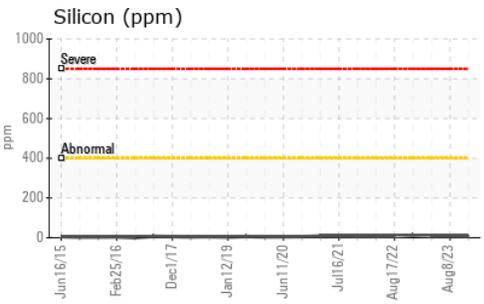
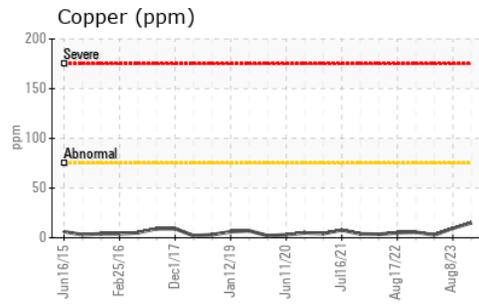
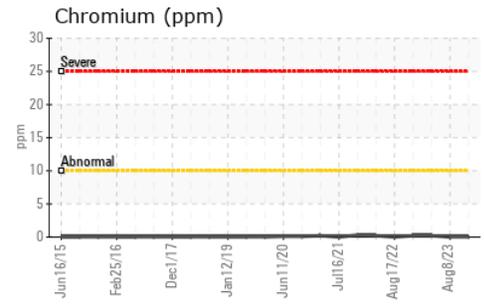
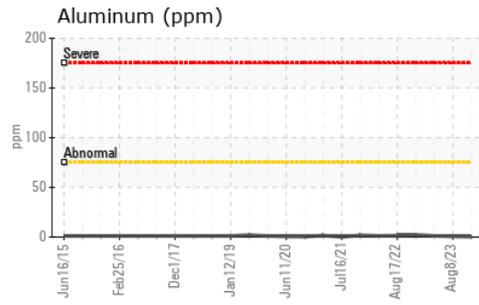
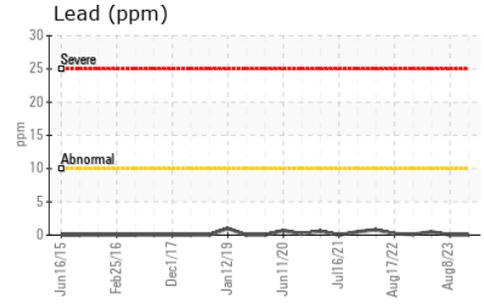
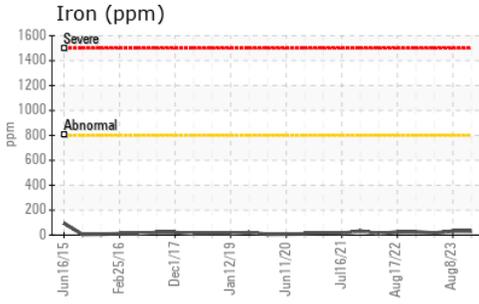
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 213.9	195	194	197

OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0087077
Lab Number : 06006603
Unique Number : 10740365
Test Package : MOB 1

Kemp Quarries - Kemp Stone - Fairland
 18350 S 590 Rd
 Fairland, OK
 US 74343

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: fairland@kempstone.com

T:

F: