

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



KEMP QUARRIES / KEMP STONE - FAIRLAND WL094 Component

Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)





66.0

65.7

Recommendation	Sample Number		Client Info		PCA0087028	PCA0086464	PCA0062032
Resample at the next service interval to monitor. (Sample Date		Client Info		02 Nov 2023	08 Aug 2023	11 Jan 2023
Customer Sample Comment: PM-3 changed filters)	Machine Age	hrs	Client Info		32210	31910	31363
Wear	Oil Age	hrs	Client Info		32210	31910	31363
All component wear rates are normal.	Oil Changed		Client Info		N/A	N/A	N/A
Contamination	Sample Status				NORMAL	ABNORMAL	NORMAL
There is no indication of any contamination in the					NOTIMAL	ADNOTIVIAL	NOTIVIAL
oil.	WEAR METAL	S	method	limit/base	current	history1	history2
Fluid Condition	Iron	ppm	ASTM D5185m	>20	3	3	3
The condition of the oil is acceptable for the time in	Chromium	ppm	ASTM D5185m	>10	0	<1	<1
service.	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	<1	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	2	3	1
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m		3	2	1
	Tin	ppm	ASTM D5185m		0	0	0
	Vanadium	ppm	ASTM D5185m	210	0	0	0
					0	0	0
	Cadmium	ppm	ASTM D5185m				-
	ADDITIVES		method	limit/base		history1	history2
	Boron	ppm	ASTM D5185m		0	0	0
	Barium	ppm	ASTM D5185m	5	0	0	0
	Molybdenum	ppm	ASTM D5185m	5	0	<1	<1
	Manganese	ppm	ASTM D5185m		0	<1	0
	Magnesium	ppm	ASTM D5185m	25	2	0	3
	Calcium	ppm	ASTM D5185m	200	102	106	87
	Phosphorus	ppm	ASTM D5185m	300	350	358	364
	Zinc	ppm	ASTM D5185m	370	445	447	432
	Sulfur	ppm	ASTM D5185m	2500	896	1043	782
	CONTAMINAN	ITS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>20	14	12	8
	Sodium	ppm	ASTM D5185m		<1	2	0
	Potassium	ppm	ASTM D5185m	>20	1	<1	0
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar		NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	LIGHT	▲ MODER	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES

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ASTM D445 68

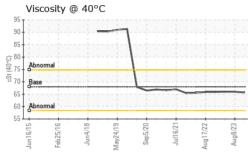
Visc @ 40°C

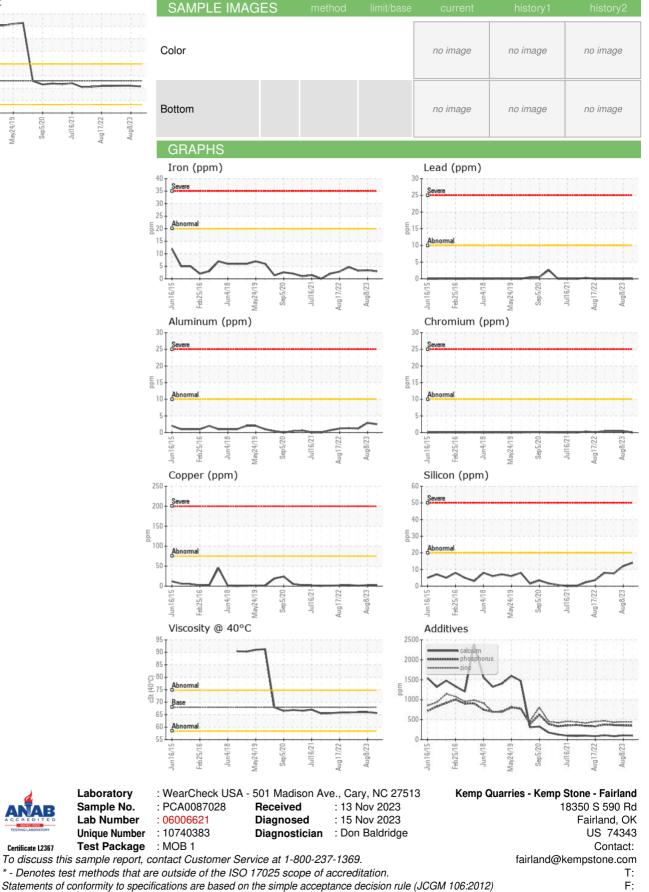
Fluid Condition

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Certificate L2367