

# **OIL ANALYSIS REPORT**

Sample Rating Trend





**OHT085** Component Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

	GAL)	:t2015 Jul2	016 Jul2017 Dec2018	Feb2020 Apr2021 Apr2022	May2023	
SAMPLE INFOF	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084309	PCA0084601	PCA0083975
Sample Date		Client Info		03 Nov 2023	24 Jul 2023	03 May 2023
Machine Age	hrs	Client Info		14433	13895	13443
Oil Age	hrs	Client Info		2162	13895	1172
Oil Changed		Client Info		Changed	N/A	Oil Added
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>26	0	2	5
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>11	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m		0	0	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm		0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese			0	0	0	<1
Magnesium	ppm ppm	ASTM D5185m	0	0	0	1
Calcium	ppm	ASTM D5185m	50	47	42	57
Phosphorus		ASTM D5185m	330	342	351	364
Zinc	ppm ppm	ASTM D5185m	430	444	412	452
Sulfur	ppm	ASTM D5185m	430 760	844	925	1107
CONTAMINAN		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>21	<1	4	7
Sodium	ppm	ASTM D5185m		<1	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	1
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	20.1	NEG	NEG	NEG
FLUID PROPE	_	method	limit/base	current	history1	history2
Visc @ 40°C :20:40) Rev: 1	cSt	ASTM D445	67.4	66.1	65.8	66.3 Submitted B

## Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm4 performed. All oil samples taken. All oils, and all filters changed. )

## Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

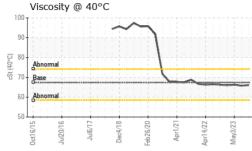
### Fluid Condition

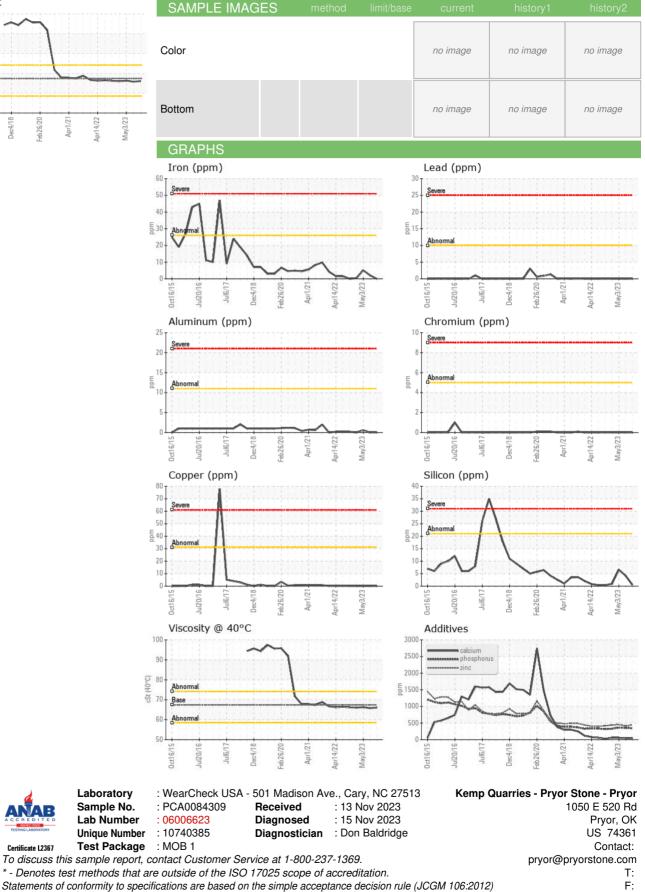
The condition of the oil is acceptable for the time in service.

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Certificate L2367