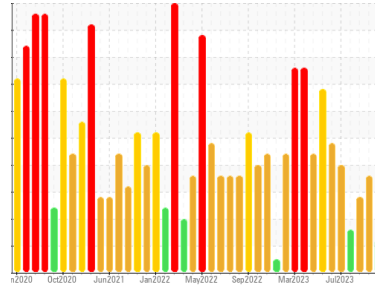


PROBLEM SUMMARY

Area
[98604892]
 Machine Id
KR-GR-003109 - E DUMPER 15A (S/N MIX A - 11513055)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

Sample Rating Trend

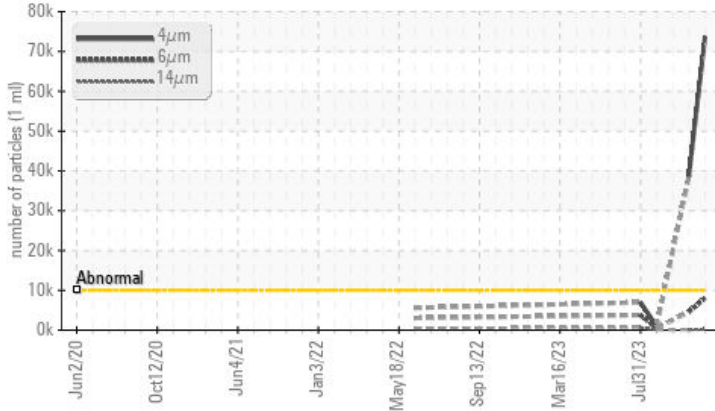


ISO



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 73655	▲ 38691	---
Particles >6µm	ASTM D7647	>2500	▲ 8070	▲ 4549	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 23/20/15	▲ 22/19/14	---

Customer Id: KRAKIR
 Sample No.: PCA0110813
 Lab Number: 06009606
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

22 Oct 2023 Diag: Jonathan Hester

WATER



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Appearance is hazy. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Oct 2023 Diag: Angela Borella

WATER



We advise that you check for the source of water entry. We recommend you service the filters on this component. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is hazy. There is a light concentration of water present in the oil. High concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



05 Sep 2023 Diag: Jonathan Hester

WATER



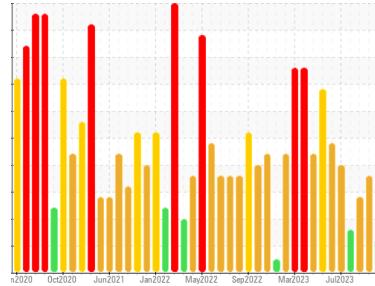
We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
[98604892]
 Machine Id
KR-GR-003109 - E DUMPER 15A (S/N MIX A - 11513055)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0110813	PCA0106506	PCA0104785
Sample Date	Client Info		14 Nov 2023	22 Oct 2023	02 Oct 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	1	0	1
Chromium	ppm	ASTM D5185m >20	0	<1	<1
Nickel	ppm	ASTM D5185m >20	0	1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	<1	0
Lead	ppm	ASTM D5185m >20	0	<1	0
Copper	ppm	ASTM D5185m >20	<1	0	<1
Tin	ppm	ASTM D5185m >20	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	6	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m 25	<1	4	<1
Calcium	ppm	ASTM D5185m 200	1	2	<1
Phosphorus	ppm	ASTM D5185m 300	402	459	434
Zinc	ppm	ASTM D5185m 370	0	0	2
Sulfur	ppm	ASTM D5185m 2500	470	535	547

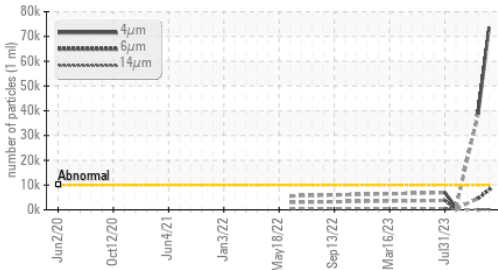
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	2	2
Sodium	ppm	ASTM D5185m	0	4	3
Potassium	ppm	ASTM D5185m >20	<1	2	1

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 73655	▲ 38691	---
Particles >6µm	ASTM D7647	>2500	▲ 8070	▲ 4549	---
Particles >14µm	ASTM D7647	>640	214	118	---
Particles >21µm	ASTM D7647	>160	28	24	---
Particles >38µm	ASTM D7647	>40	0	1	---
Particles >71µm	ASTM D7647	>10	0	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 23/20/15	▲ 22/19/14	---

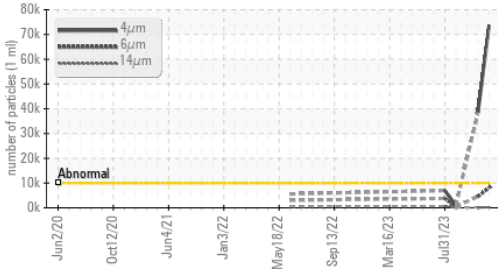
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	0.17	0.21	0.24

OIL ANALYSIS REPORT

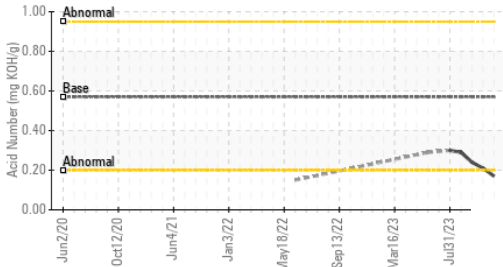
▲ Particle Trend



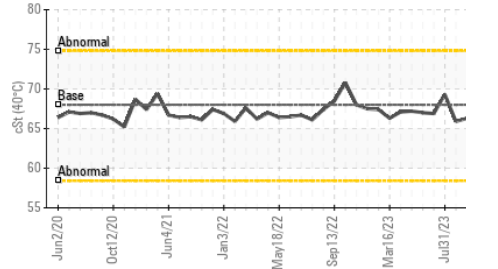
▲ Particle Trend



Acid Number



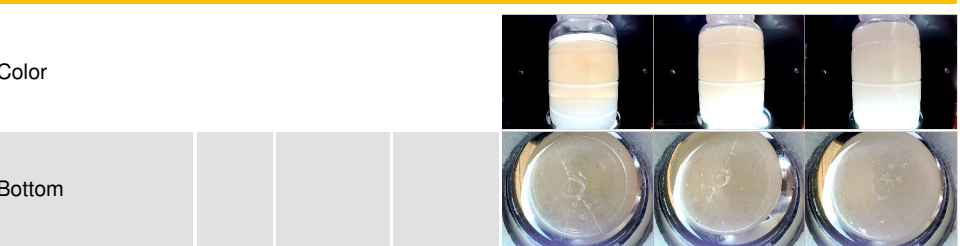
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

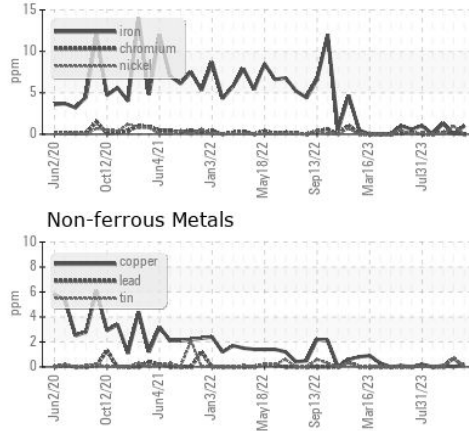
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	65.7	66.3

SAMPLE IMAGES

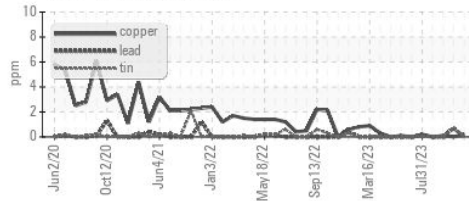


GRAPHS

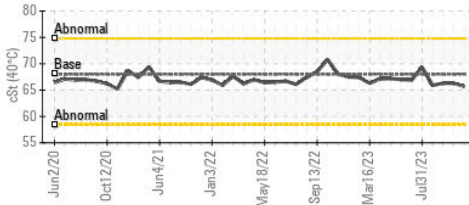
Ferrous Alloys



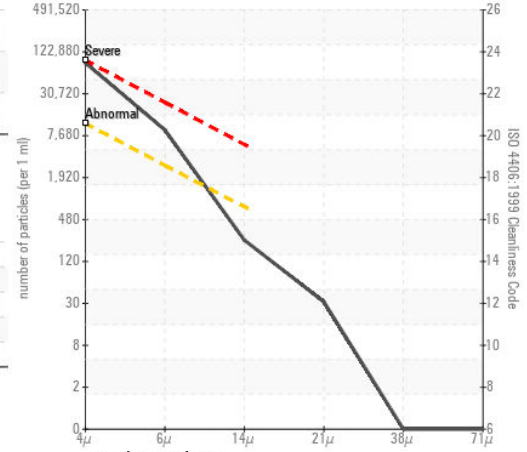
Non-ferrous Metals



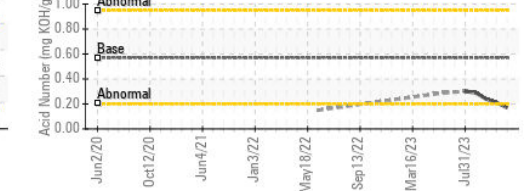
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0110813 **Received** : 16 Nov 2023
Lab Number : 06009606 **Diagnosed** : 21 Nov 2023
Unique Number : 10743368 **Diagnostician** : Don Baldrige
Test Package : IND 2

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)