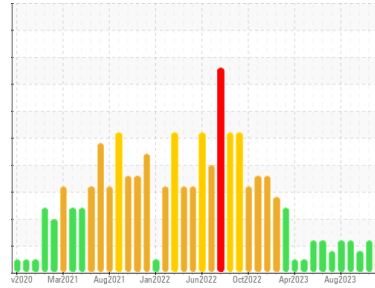


# PROBLEM SUMMARY

Sample Rating Trend



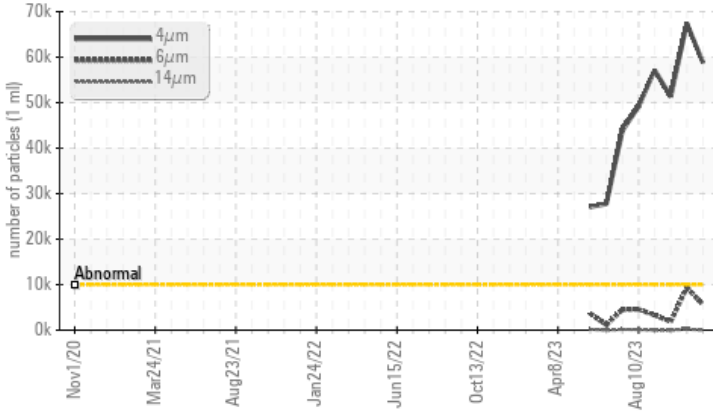
ISO



Area  
**[98635786]**  
 Machine Id  
**KR-GR-003114 - EAST DUMPER (S/N MIX D - 11513073)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ <b>58790</b>	▲ 67408	▲ 51322
Particles >6µm	ASTM D7647	>2500	▲ <b>5574</b>	▲ 9370	1866
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ <b>23/20/11</b>	▲ 23/20/15	▲ 23/18/11

Customer Id: KRAKIR  
 Sample No.: PCA0110827  
 Lab Number: 06009610  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 30 Oct 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 12 Oct 2023 Diag: Jonathan Hester

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 22 Sep 2023 Diag: Doug Bogart

ISO



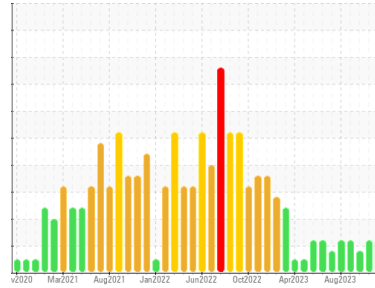
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**[98635786]**  
 Machine Id  
**KR-GR-003114 - EAST DUMPER (S/N MIX D - 11513073)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0110827</b>	PCA0108455	PCA0106503
Sample Date	Client Info	<b>15 Nov 2023</b>	30 Oct 2023	12 Oct 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>6</b>	19	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 25	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 200	<b>2</b>	1	0
Phosphorus	ppm	ASTM D5185m 300	<b>363</b>	412	396
Zinc	ppm	ASTM D5185m 370	<b>0</b>	21	0
Sulfur	ppm	ASTM D5185m 2500	<b>408</b>	490	408

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>1</b>	2	2
Sodium	ppm	ASTM D5185m	<b>0</b>	3	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0

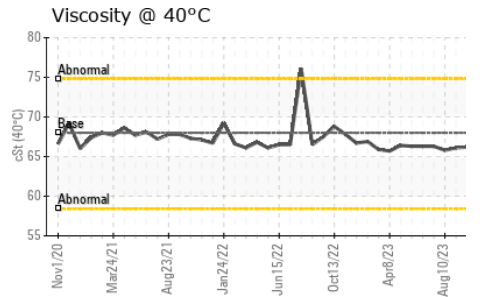
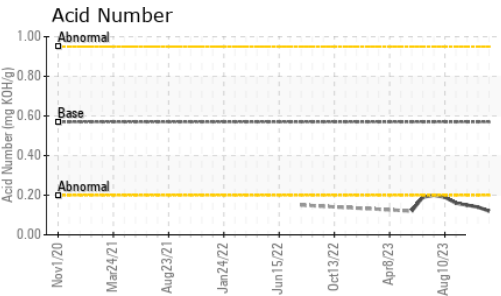
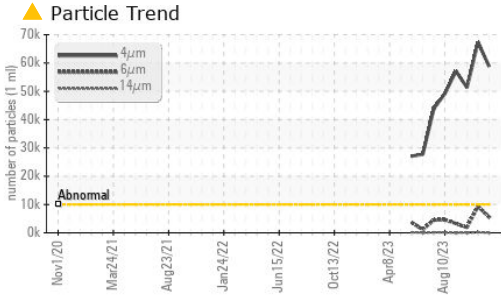
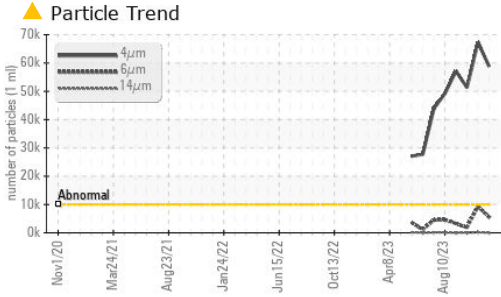
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 58790</b>	▲ 67408	▲ 51322
Particles >6µm	ASTM D7647 >2500	<b>▲ 5574</b>	▲ 9370	1866
Particles >14µm	ASTM D7647 >640	<b>19</b>	223	14
Particles >21µm	ASTM D7647 >160	<b>3</b>	35	3
Particles >38µm	ASTM D7647 >40	<b>0</b>	1	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>▲ 23/20/11</b>	▲ 23/20/15	▲ 23/18/11

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.12</b>	0.14	0.15

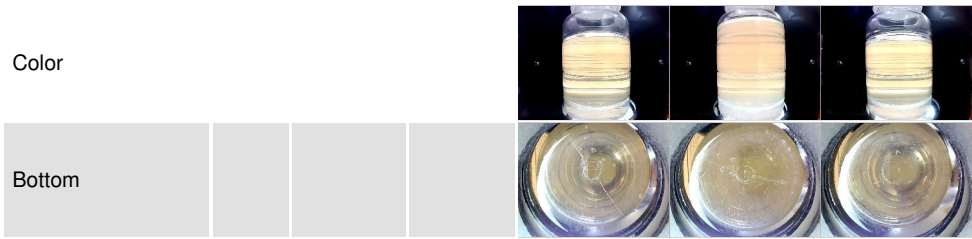
# OIL ANALYSIS REPORT



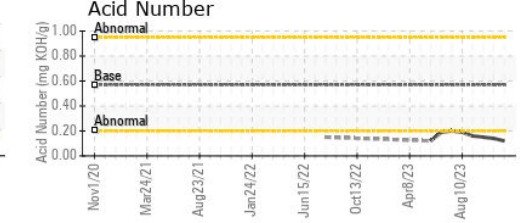
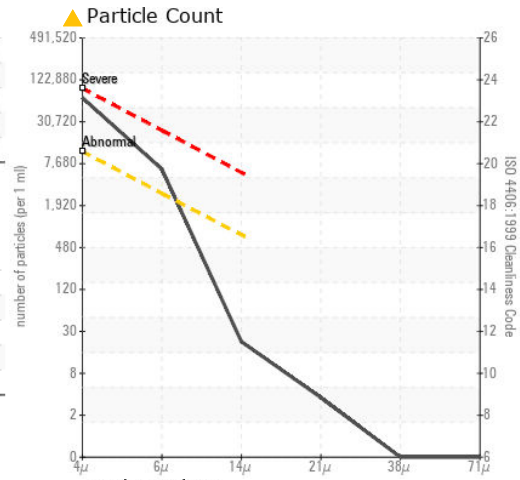
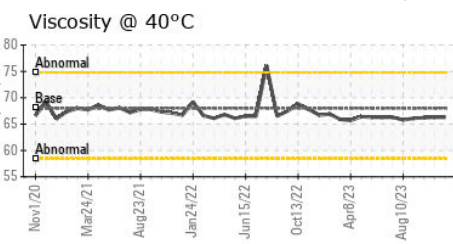
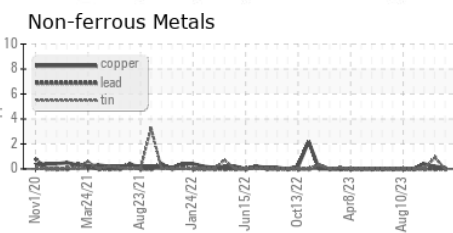
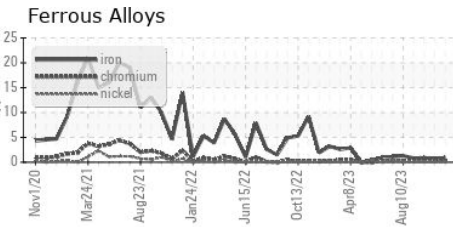
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.3	66.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0110827  
**Lab Number** : 06009610  
**Unique Number** : 10743372  
**Test Package** : IND 2

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)