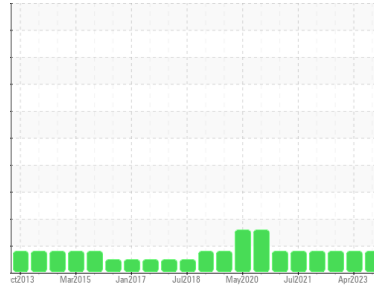


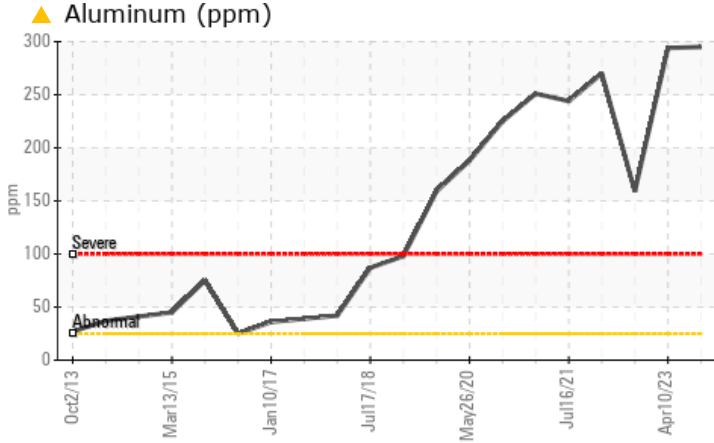
# PROBLEM SUMMARY

Area  
**LINE 6**  
 Machine Id  
**[LINE 6] L6 WRAPPER 15 L6 WRAPPER 15**  
 Component  
**Gearbox**  
 Fluid  
**NOT GIVEN (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>MARGINAL</b>	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>25	▲ 295	▲ 294	▲ 159

Customer Id: HERHER  
 Sample No.: PCA0106451  
 Lab Number: 06009752  
 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 10 Apr 2023 Diag: Doug Bogart

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 20 Mar 2022 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 11 Mar 2022 Diag: Don Baldrige

WEAR



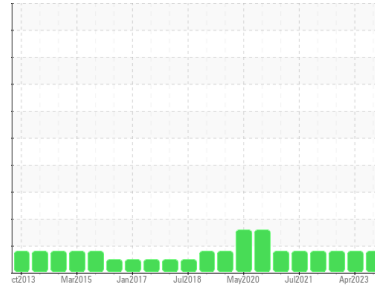
No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**LINE 6**  
 Machine Id  
**[LINE 6] L6 WRAPPER 15 L6 WRAPPER 15**  
 Component  
**Gearbox**  
 Fluid  
**NOT GIVEN (--- GAL)**

**DIAGNOSIS**

- Recommendation**  
 No corrective action is recommended at this time. Resample at the next service interval to monitor.
- Wear**  
 The aluminum level is abnormal. All other component wear rates are normal.
- Contamination**  
 There is no indication of any contamination in the oil.
- Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0106451</b>	PCA0088981	PCA0058849
Sample Date	Client Info			<b>27 Oct 2023</b>	10 Apr 2023	20 Mar 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>MARGINAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>52</b>	56	37
Iron	ppm	ASTM D5185m	>200	<b>63</b>	63	34
Chromium	ppm	ASTM D5185m	>15	<b>1</b>	2	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>25	<b>▲ 295</b>	▲ 294	▲ 159
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m	>200	<b>6</b>	5	3
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

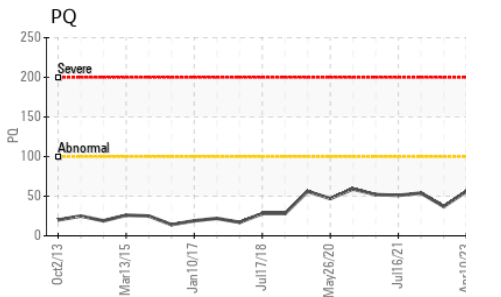
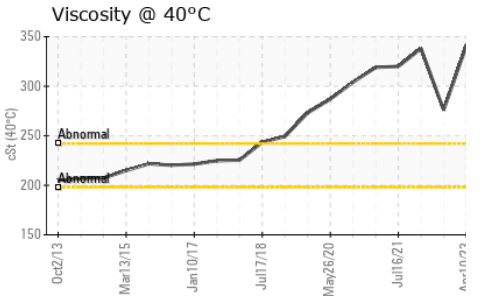
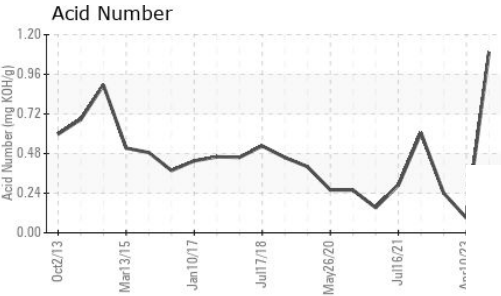
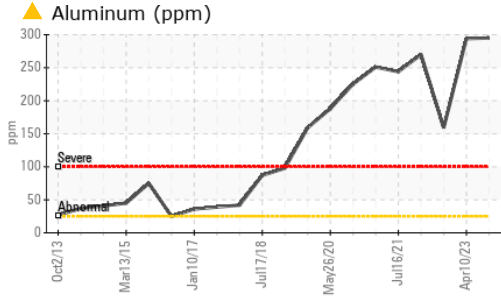
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	<1
Barium	ppm	ASTM D5185m		<b>19</b>	16	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	1	<1
Magnesium	ppm	ASTM D5185m		<b>9</b>	14	4
Calcium	ppm	ASTM D5185m		<b>4360</b>	4488	2217
Phosphorus	ppm	ASTM D5185m		<b>529</b>	627	574
Zinc	ppm	ASTM D5185m		<b>1824</b>	1886	1019
Sulfur	ppm	ASTM D5185m		<b>1617</b>	2050	1075

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>25</b>	24	21
Sodium	ppm	ASTM D5185m		<b>6</b>	5	<1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.094</b>	0.09	0.24

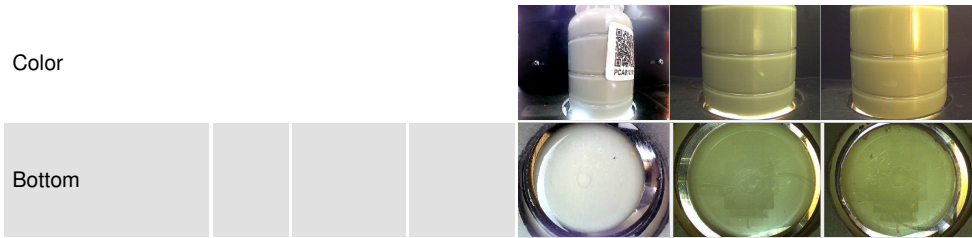
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	HAZY
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

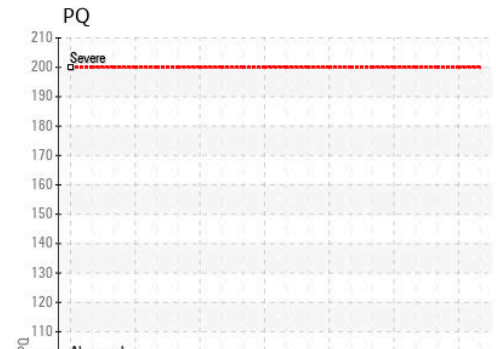
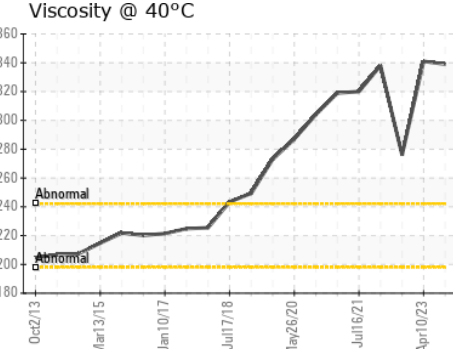
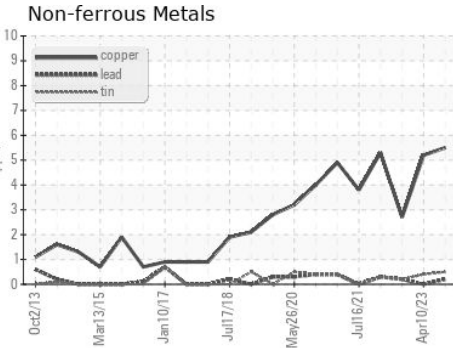
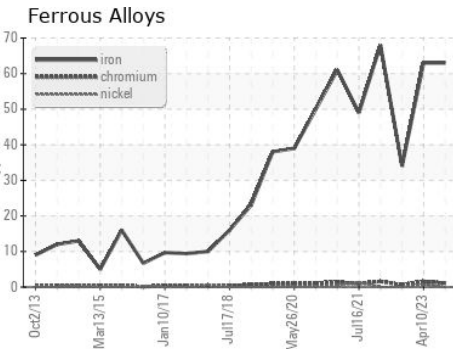


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		<b>339</b>	341	276

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0106451 **Received** : 16 Nov 2023  
**Lab Number** : 06009752 **Diagnosed** : 17 Nov 2023  
**Unique Number** : 10748896 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: PQ )

**THE HERSHEY COMPANY**  
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE  
 HERSHEY, PA  
 US 17033  
 Contact: CLINTON ZOHNER  
 clintzohner@hersheys.com  
 T: (717)374-4846  
 F: (717)374-4594

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)