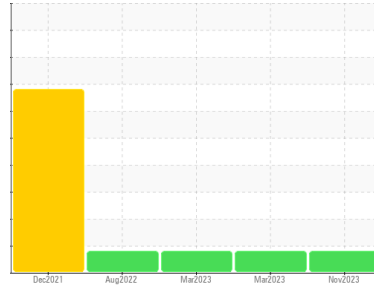


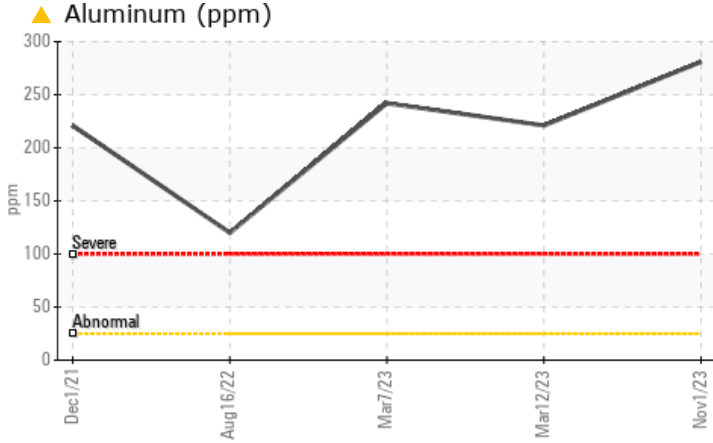
PROBLEM SUMMARY

Area
[908064071]
 Machine Id
[] LINE 7 WRAPPER 4 LINE 7 WRAPPER 4
 Component
Gearbox
 Fluid
NOT GIVEN (--- QTS)

Sample Rating Trend



COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Aluminum	ppm	ASTM D5185m	>25	▲ 281	▲ 221	▲ 242

Customer Id: HERHER
 Sample No.: PCA0106452
 Lab Number: 06009754
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

12 Mar 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



07 Mar 2023 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Aug 2022 Diag: Don Baldrige

WEAR



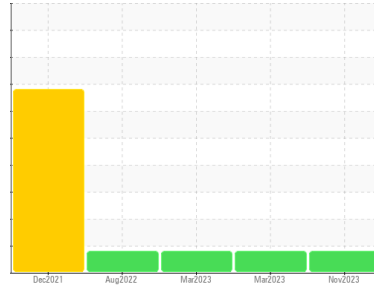
No corrective action is recommended at this time. Resample at the next service interval to monitor. The aluminum level has decreased, but is still abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
[908064071]
 Machine Id
[] LINE 7 WRAPPER 4 LINE 7 WRAPPER 4
 Component
Gearbox
 Fluid
NOT GIVEN (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0106452	PCA0078594	PCA0088997
Sample Date	Client Info	01 Nov 2023	12 Mar 2023	07 Mar 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	29	40	35	
Iron	ppm	ASTM D5185m >200	57	51	39
Chromium	ppm	ASTM D5185m >15	<1	<1	<1
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	▲ 281	▲ 221	▲ 242
Lead	ppm	ASTM D5185m >100	<1	<1	<1
Copper	ppm	ASTM D5185m >200	4	4	7
Tin	ppm	ASTM D5185m >25	<1	<1	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	16	15	20
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	9	6	7
Calcium	ppm	ASTM D5185m	3948	3379	3720
Phosphorus	ppm	ASTM D5185m	532	533	568
Zinc	ppm	ASTM D5185m	1736	1408	1571
Sulfur	ppm	ASTM D5185m	1557	1337	1509

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	48	29	23
Sodium	ppm	ASTM D5185m	6	0	0
Potassium	ppm	ASTM D5185m >20	0	2	3

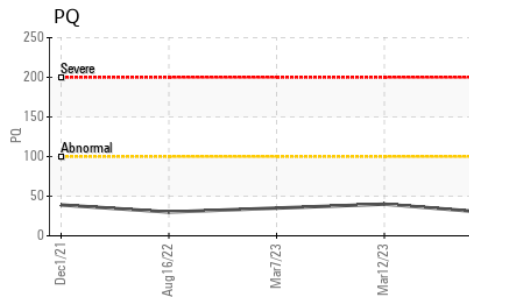
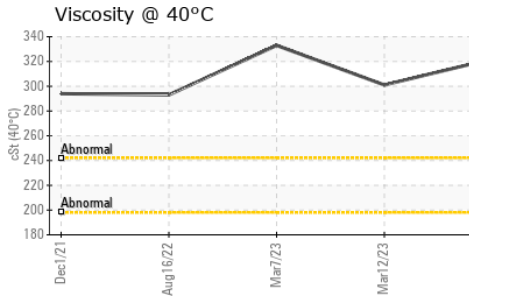
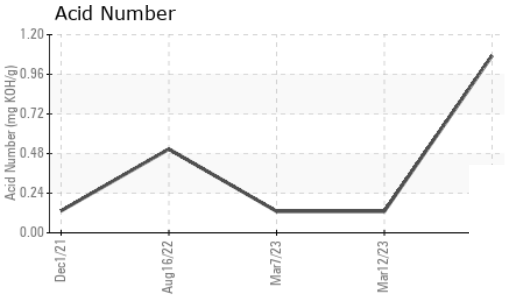
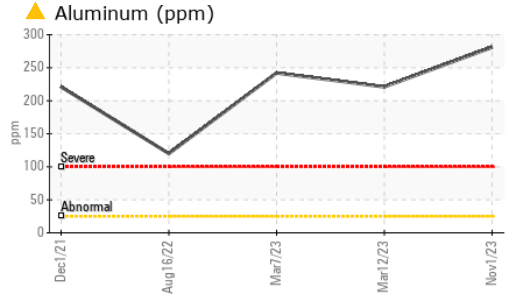
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	1.073	0.13	0.13

VISUAL

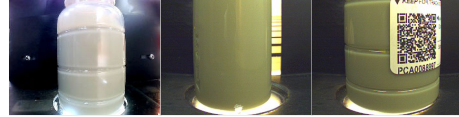
method	limit/base	current	history1	history2		
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	>	NEG	NEG	NEG

OIL ANALYSIS REPORT

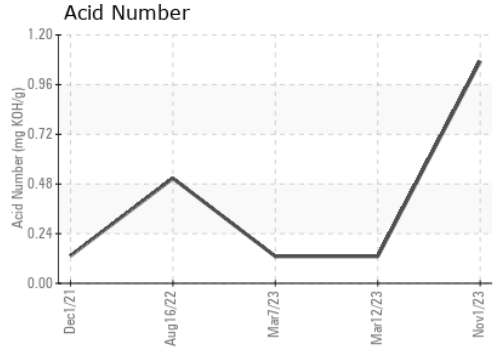
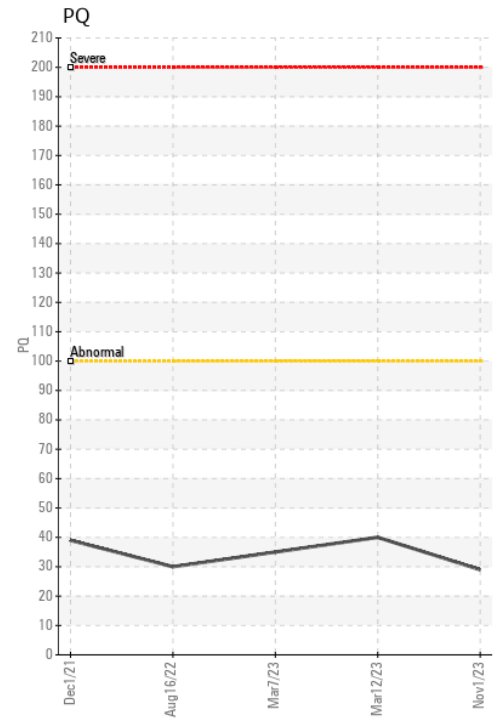
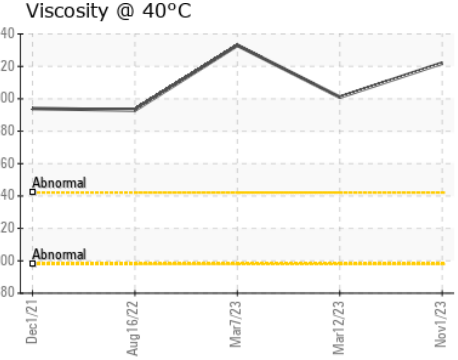
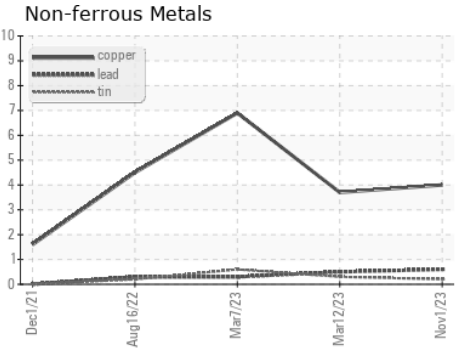
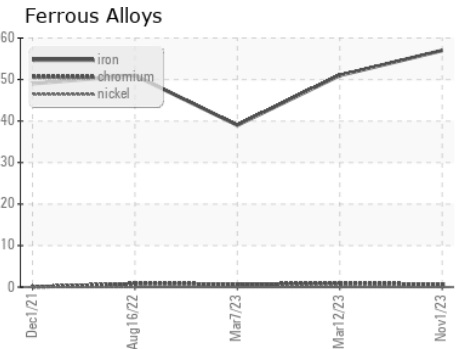


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		322	301	333

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0106452 **Received** : 16 Nov 2023
Lab Number : 06009754 **Diagnosed** : 17 Nov 2023
Unique Number : 10748898 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PQ)

THE HERSHEY COMPANY
 WEST HERSHEY - TECHNICAL ASSURANCE, 1033 OLDE WEST CHOCOLATE
 HERSHEY, PA
 US 17033
 Contact: CLINTON ZOHNER
 clintzohner@hersheys.com
 T: (717)374-4846
 F: (717)374-4594

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)