

### **OIL ANALYSIS REPORT**

Sample Rating Trend



# Abner Gap 1

Component Natural Gas Engine

CITGO PACEMAKER GAS ENGIN 1700 SERIES 40W (50 GAL)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

#### **Fluid Condition**

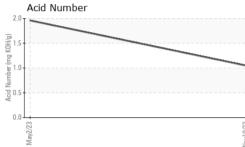
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

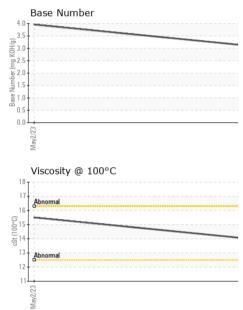
•	•		May2023	Nov2023		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0111848	PCA05842286	
Sample Date		Client Info		10 Nov 2023	02 May 2023	
Machine Age	hrs	Client Info		136330	3333	
Oil Age	hrs	Client Info		0	131868	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				NORMAL	NORMAL	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	1	8	
Chromium	ppm	ASTM D5185m	>4	0	0	
Nickel	ppm	ASTM D5185m	>2	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>9	<1	6	
Lead	ppm	ASTM D5185m	>30	2	6	
Copper	ppm	ASTM D5185m	>35	14	2	
Tin	ppm	ASTM D5185m	>4	<1	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		5	4	
Manganese	ppm	ASTM D5185m		<1	0	
Magnesium	ppm	ASTM D5185m		9	42	
Calcium	ppm	ASTM D5185m		1313	1969	
Phosphorus	ppm	ASTM D5185m		312	392	
Zinc	ppm	ASTM D5185m		409	501	
Sulfur	ppm	ASTM D5185m		2424	3536	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+100	2	3	
Sodium	ppm	ASTM D5185m		8	2	
Potassium	ppm	ASTM D5185m	>20	28	1	
Fuel	%	ASTM D3524	>4.0	0.2	0.3	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0	0.1	
Nitration	Abs/cm	*ASTM D7624	>20	5.3	8.1	
Sulfation	Abs/.1mm	*ASTM D7415	>30	16.9	21.3	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	12.7	21.0	
Acid Number (AN)	mg KOH/g	ASTM D8045		1.05	1.96	
Base Number (BN)	mg KOH/g	ASTM D2896		3.10	3.96	
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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Nov10/23	Appearance	scalar	*Visual	NORML	NORML	NORML	
Nov	040.	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPE		method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D445		14.0	15.5	
	GRAPHS						
	Iron (ppm)			6	Lead (ppm)		
- 27/23	80 Severe			5			
Nov10/23	60 Abnormal			4 E 2			
	40			특.3 2			
	20 -				0		
	0				0		
	May2/23			Nov10/23	May2/23		
				No			
	Aluminum (ppm)				Chromium (p	pm)	
	Savara				Severe		
	-						
	and Abnormal			udd	4 - Abnormal		
	5				2		
	o			-	o		
	May2/23			Nov10/23	May2/23		
	—			Nov			
	Copper (ppm)			20	Silicon (ppm)		
	60			15	0-		
	la 40 - Abnormal			튭 10			
	20			5	0-		
					o L		
	May2/23			Nov10/23	May2/23		
	2			Nc	2		
	Viscosity @ 100°C				Base Number		
	<sup>18</sup> T			4. (B)	0		
	18 Abnormal			4 (B/HOX) B	0		
	18 Abnormal			4. (B/HOX Bu) ag	0		
	18 16 20 10 14 Abnomal Abnomal Abnomal			(B)(HO) 3. Bull Jack Bull 1. Jack Bull 1. Ja	0		
	Abnormal (2001) 14 4 4 4 4 4 4 4 4 4 4 4 4 4			Base Number (mg KOH/g) .7	0		
	Abnormal Abnormal 14 Abnormal 12 10			.c. Base Number (mg KOH/g) .1. .0.			
	Abnormal (2001) 14 4 4 4 4 4 4 4 4 4 4 4 4 4			Base Number (mg KOH/g) .7	0		
Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - 5 : PCA0111848 : 06010260 r : 10749404	501 Madia Received Diagnost	t :16 ed :20 ician :We	ry, NC 2751 Nov 2023 s Davis	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	est operating 7556 Sai	NDLICK ROA BEE, V US 242
Sample No. Lab Number	: WearCheck USA - 5 : PCA0111848 : 06010260 r : 10749404 : MOB 2 (Additional	501 Madia Received Diagnost Diagnost Tests: Fu	l : 16 ed : 20 ician : We elDilution, P	ry, NC 2751 Nov 2023 s Davis ercentFuel )	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	est operating 7556 Sai	NDLICK RO

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