

OIL ANALYSIS REPORT

FARIBAULT [FARIBAULT] Unit 04 DB020104E Component

Natural Gas Engine

PETRO CANADA DURON MONOGRADE HD 40W (350 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: 33 gallons of lube oil added this month.)

Wear

All component wear rates are normal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





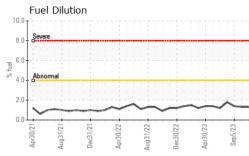
2021 Aug/021 Dec/021 An/022 Aug/022 Dec/023 Aug/023 C=-3033

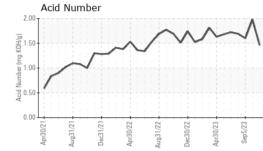
Sample Rating Trend

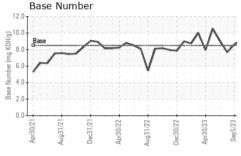
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 | | | |
|------------------|----------|-------------|------------|-------------|-------------|-------------|--|--|--|
| Sample Number | | Client Info | | PCA0098881 | PCA0098879 | PCA0098878 | | | |
| Sample Date | | Client Info | | 28 Oct 2023 | 30 Sep 2023 | 05 Sep 2023 | | | |
| Machine Age | hrs | Client Info | | 14542 | 14384 | 14352 | | | |
| Oil Age | hrs | Client Info | | 14542 | 14384 | 14352 | | | |
| Oil Changed | | Client Info | | Oil Added | Oil Added | Oil Added | | | |
| Sample Status | | | | NORMAL | NORMAL | NORMAL | | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 | | | |
| Water | | WC Method | >0.1 | NEG | NEG | NEG | | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 | | | |
| Iron | ppm | ASTM D5185m | >50 | <1 | 0 | 3 | | | |
| Chromium | ppm | ASTM D5185m | >4 | <1 | 1 | 1 | | | |
| Nickel | ppm | ASTM D5185m | >2 | 0 | <1 | 0 | | | |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 | | | |
| Aluminum | ppm | ASTM D5185m | >9 | <1 | 0 | <1 | | | |
| Lead | ppm | ASTM D5185m | >30 | 0 | <1 | 0 | | | |
| Copper | ppm | ASTM D5185m | >35 | 0 | <1 | <1 | | | |
| Tin | ppm | ASTM D5185m | >4 | <1 | <1 | 0 | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 | | | |
| Boron | ppm | ASTM D5185m | | 2 | 3 | <1 | | | |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Molybdenum | ppm | ASTM D5185m | | <1 | 1 | 2 | | | |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 | | | |
| Magnesium | ppm | ASTM D5185m | | 951 | 890 | 1001 | | | |
| Calcium | ppm | ASTM D5185m | | 1033 | 1020 | 1160 | | | |
| Phosphorus | ppm | ASTM D5185m | | 1181 | 1123 | 1180 | | | |
| Zinc | ppm | ASTM D5185m | | 1390 | 1323 | 1447 | | | |
| Sulfur | ppm | ASTM D5185m | | 3131 | 3131 | 3916 | | | |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 | | | |
| Silicon | ppm | ASTM D5185m | >+100 | 2 | 4 | 3 | | | |
| Sodium | ppm | ASTM D5185m | | <1 | 0 | 2 | | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 2 | 0 | | | |
| Fuel | % | ASTM D3524 | >4.0 | 1.3 | 1.3 | 1.4 | | | |
| INFRA-RED | | method | limit/base | current | history1 | history2 | | | |
| Soot % | % | *ASTM D7844 | | 0.1 | 0.1 | 0.1 | | | |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 3.6 | 3.6 | 3.8 | | | |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 12.9 | 12.7 | 12.5 | | | |
| FLUID DEGRAD | DATION | method | limit/base | current | history1 | history2 | | | |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 6.5 | 6.5 | 6.2 | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 1.46 | 1.98 | 1.60 | | | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 8.5 | 6.64 | 9.19 | 8.59 | | | |

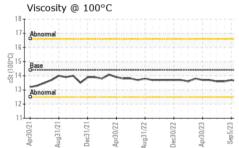


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|-----------------|-----------------|----------------------------|------------------|-------------------------------|--------------------------|--------------------------------------|-----------|-------------------------------|--------------------|------------------------|-----------------------------------|--|-----------------------|------|------------|----------|----------|------------------------|-------------------------------------|--------------------------------|
| | | | | W | hite M | etal | | scalar | *Vis | ual | NONE | | NON | E | | NON | ΙE | | NON | E |
| | | | Ye | ellow N | letal | | scalar | *Vis | ual | NONE | | NON | E | | NON | ١E | | NON | E | |
| | | | | Precipitate Silt Debris | | | scalar | *Vis | ual | NONE | | NON | E | | NON | ΙE | | NON | E | |
| | + | | | | | | scalar | calar *Visual | | NONE NONE | | NONE | | | | ONE | | NONE | | |
| | | | ~ | | | | scalar | *Visual | | | | | | | | | | | | |
| \sim | | | | Sa | and/Di | t | | scalar | *Vis | ual | NONE | | NON | E | | NOM | ΙE | | NON | E |
| 1/22 | 0/22 | 0/23 | Sep5/23 - | Ap | peara | nce | | scalar | *Vis | ual | NORMI | L | NOR | ML | | NOF | RML | | NOR | ML |
| Aug31/22 | Dec30/22 | Apr30/23 | Sep | Oc | dor | | | scalar | *Vis | ual | NORMI | L | NOR | | | NOF | RML | | NOR | ML |
| | | | | En | nulsifie | ed Wat | er | scalar | *Vis | | >0.1 | | NEG | | | NEG | | | NEG | |
| | | | ٨ | Fre | ee Wa | ter | | scalar | *Vis | | | | NEG | | | NEC | | | NEG | |
| \checkmark | \sim | \sim | ~/ | F | -LUII | D PR | OPE | RTIES | me | ethod | limit/ba | ase | cur | rent | | his | tory1 | | hist | tory2 |
| | | | | Vis | sc @ ⁻ | O°00 | | cSt | AST | M D445 | 14.4 | | 13.6 | | | 13.6 | | | 13.7 | |
| | | | | C | GRA | PHS | | | | | | | | | | | | | | |
| | | | | 100 T - | ron (p | opm) | | | | | | 60 T | Lead (Severe | ppm) | | | | | | |
| Aug31/22 | 0/22 - | Apr30/23 | Sep 5/23 | | Severe | | | | | | | 50- | | | | | | | | |
| Aug31/22 | Dec30/22 | Apr3 | Sep | | Abnormal | | | | | | | 40 - 팀. 30 - | Abnormal | | | | | | | |
| | | | | 40 20 | | | | | | | | 20- | | | | | | | | |
| | | | | ٦ | | 21 | | 22 | 22 | 23 | 33 | 0 | 21 | | 17 | | 22 | 22 | 23 | 23 |
| T | 5 | <u></u> | \checkmark | Anr30/21 | Aprov/21 | Dec31/21 | Anr20/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 | | Apr30/21 Aun431/21 | | Uec3 I/2 I | Apr30/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 |
| V | | | | A | Alumir | ium (p | pm) | | | | | | Chrom | | (ppm |) | | | | |
| | | | | 20 | C | | | | | | | 8 | C | | | | | | | |
| | | | | | Severe | | | | | | | 6 - | Severe | | | | | | | |
| Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 | 튭 10 | Abnormal | | | | | | | ۳4 - | Abnormal | | | | | | | 1 |
| Aug | Dec | Apr | Se | 5 | | \sim | | ~~~ | | - ^ | ^ | 2 - | | | ~ | ~ | | \checkmark | | L |
| | T -1- T -1- | | | an30/21 | Aµ130/21 | Dec31/21 | Anr20/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 | 01 | Apr30/21 | | | Apr30/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 |
| | | | | | | | | ang | Dec | Apı | S | | ∛ Silicon | | | Api | Aug | Dec | Apı | S |
| | | | | 80 - | Severe | r (ppm | 1) | | | | | | Silicon | (ppn | 1) | | | | | |
| | + - - + - - | | | 60 - | | | | | | | | 150- | | | | | | | | |
| | | | | ud 40 - | Abnormal | | | | | | 1 | 튭 100- | Abnormal | | | | | | | |
| 5 | 2 | | | 20 - | | | | | | | | 50- | | | | | | | | |
| Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 | ال ا | | | | 2 | 2 | ~ | | 0 | | | | 2 | 2 | 2 | | |
| Aı | | A | | Anr30/21 | Аргач/21 Анд 31/21 | Dec31/21 | Anr20/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep 5/23 | | Apr30/21 Aura31/21 | | Dec3 I/2 | Apr30/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep5/23 |
| | | | | | | ty @ 1 | | | | | | | Base N | | | | 4 | | | |
| | | | | 18 | Abnormal | | | | | | | (B ^{12.0} ¥10.0 | 1000 | | | | | | | |
| | | | | cSt (100°C) | Base | | | | | | | - 0.01 (mg KOH/g) - 0.0 | Base | 1 | | - | 57 | - | | 5 |
| | | | | 0014 | - | ~~ | ~ | | | | | -0.0 ge | 1 | | | | V | | | |
| | | | | 12- | Abnormal | | * * * * * | | | | | 5 4.0 | | | | | | | | |
| | | | | 10 | | | | | | | | 0.0 - | | | | | | | | |
| | | | | Anr30/21 | Apri30/21 Arrd31/21 | Dec31/21 | Anr20/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep 5/23 | | Apr30/21 Aura31/21 | | Uec3 I/Z I | Apr30/22 | Aug31/22 | Dec30/22 | Apr30/23 | Sep 5/23 |
| | E L | .abora Sample .ab Nu | e No. Imber | : W : P(: 06 | /earCh CA009 50110 | ieck US 98881 7 <mark>9</mark> | SA - I | 501 Mad Receive Diagnos | ison A d sed | ve., C : 17 : 20 | ary, NC 2 Nov 2023 Nov 2023 | 7513 3 3 | 4 4 | | | | dstrea | am L I 35 Ba | P - Fa i gley A aribau | ribau Venu ult, M |
| rtificate L2367 | | | Numbei ackage | |)75022 OB 2 | | | Diagnos Tests: F | | | an Felton PercentFu | | | | | | Co | ntact | : Jon (| 5502 Coulte |
| titicate 17367 | | | | | | | | | | | | | | | | | | | | |

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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