

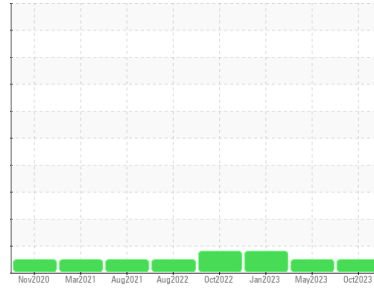
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**KEMP QUARRIES / BCS - GRAVETTE [65546]**  
Machine Id  
**OHT107**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-3 changed filters and fluid )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0087036</b>	PCA0085723	PCA0086701
Sample Date	Client Info		<b>30 Oct 2023</b>	12 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	<b>25681</b>	25099	24569
Oil Age	hrs	Client Info	<b>25681</b>	25099	24569
Oil Changed		Client Info	<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	MARGINAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>33</b>	29	32
Chromium	ppm	ASTM D5185m >20	<b>2</b>	2	3
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>2</b>	0	2
Lead	ppm	ASTM D5185m >40	<b>7</b>	6	2
Copper	ppm	ASTM D5185m >330	<b>24</b>	127	▲ 457
Tin	ppm	ASTM D5185m >15	<b>2</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>1</b>	1	2
Barium	ppm	ASTM D5185m 0	<b>9</b>	0	0
Molybdenum	ppm	ASTM D5185m 60	<b>62</b>	61	63
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 1010	<b>913</b>	992	959
Calcium	ppm	ASTM D5185m 1070	<b>1109</b>	1208	1123
Phosphorus	ppm	ASTM D5185m 1150	<b>1035</b>	1034	1019
Zinc	ppm	ASTM D5185m 1270	<b>1219</b>	1345	1305
Sulfur	ppm	ASTM D5185m 2060	<b>3557</b>	3399	3412

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>12</b>	6	6
Sodium	ppm	ASTM D5185m	<b>2</b>	3	2
Potassium	ppm	ASTM D5185m >20	<b>5</b>	3	1

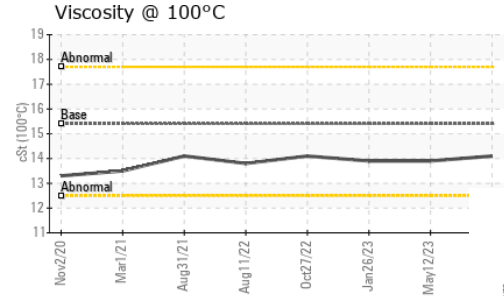
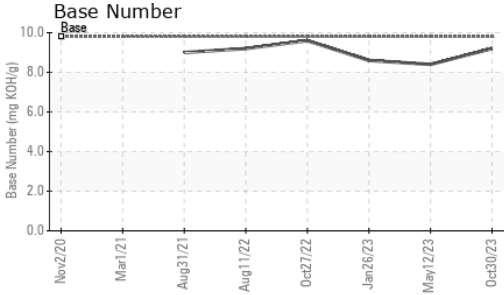
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.6</b>	1	0.9
Nitration	Abs/cm	*ASTM D7624 >20	<b>8.4</b>	9.7	9.6
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>21.0</b>	23.0	22.0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>16.9</b>	18.1	17.3
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	<b>9.2</b>	8.4	8.6

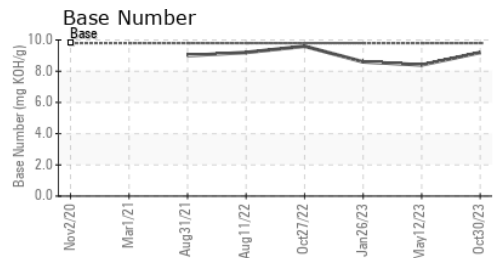
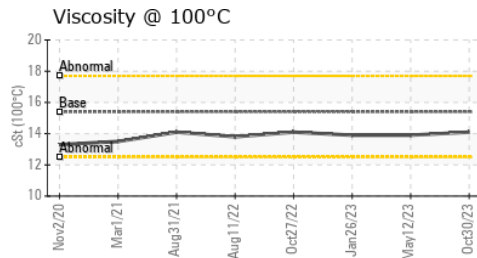
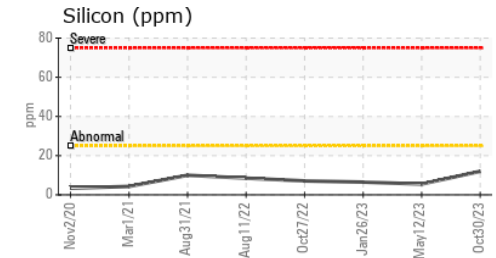
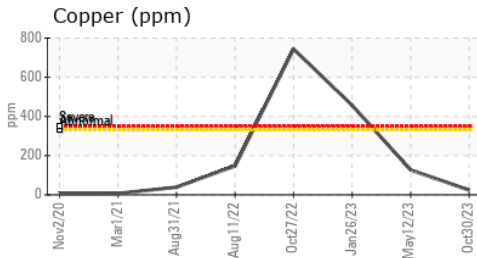
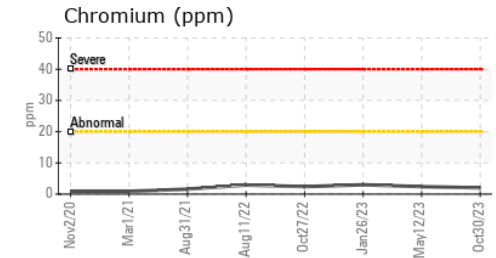
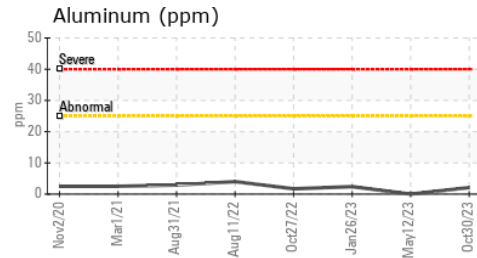
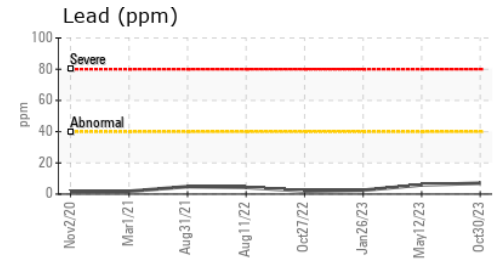
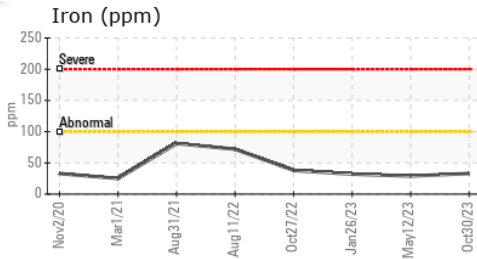
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	<b>14.1</b>	13.9

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0087036  
**Lab Number** : 06013156  
**Unique Number** : 10752300  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

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F: